

# Precision Dial Gauges

Käfer



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Your partner for highest precision.

## Käfer Messuhrenfabrik – since 1932 The specialist in Dial Gauges



We offer a broad manufacturing programme of more than 1000 standard versions of

- Dial Gauges
- Dial Test Indicators
- Comparator Gauges
- Thickness Gauges
- Depth Gauges
- Special Measuring Instruments

The most important European manufacturer of Dial Gauges. Our Headquarters and main plant is located at Villingen-Schwenningen, Germany. There is a branch at Shanghai, China.

Our long standing experience of more than 80 years makes us the right address for you whenever you need a Dial Gauge.



We have good production capabilities for Gauges and Contact points in special design to customers' drawings.

- Wide production range with main expertise in parts with gear teeth
- Use of up-to-date machines and equipment
- Use of accurate and high quality components and materials
- Own rmb design department
- Certified to DIN EN ISO 9001:2008

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For a survey of icons please refer to the back flap!

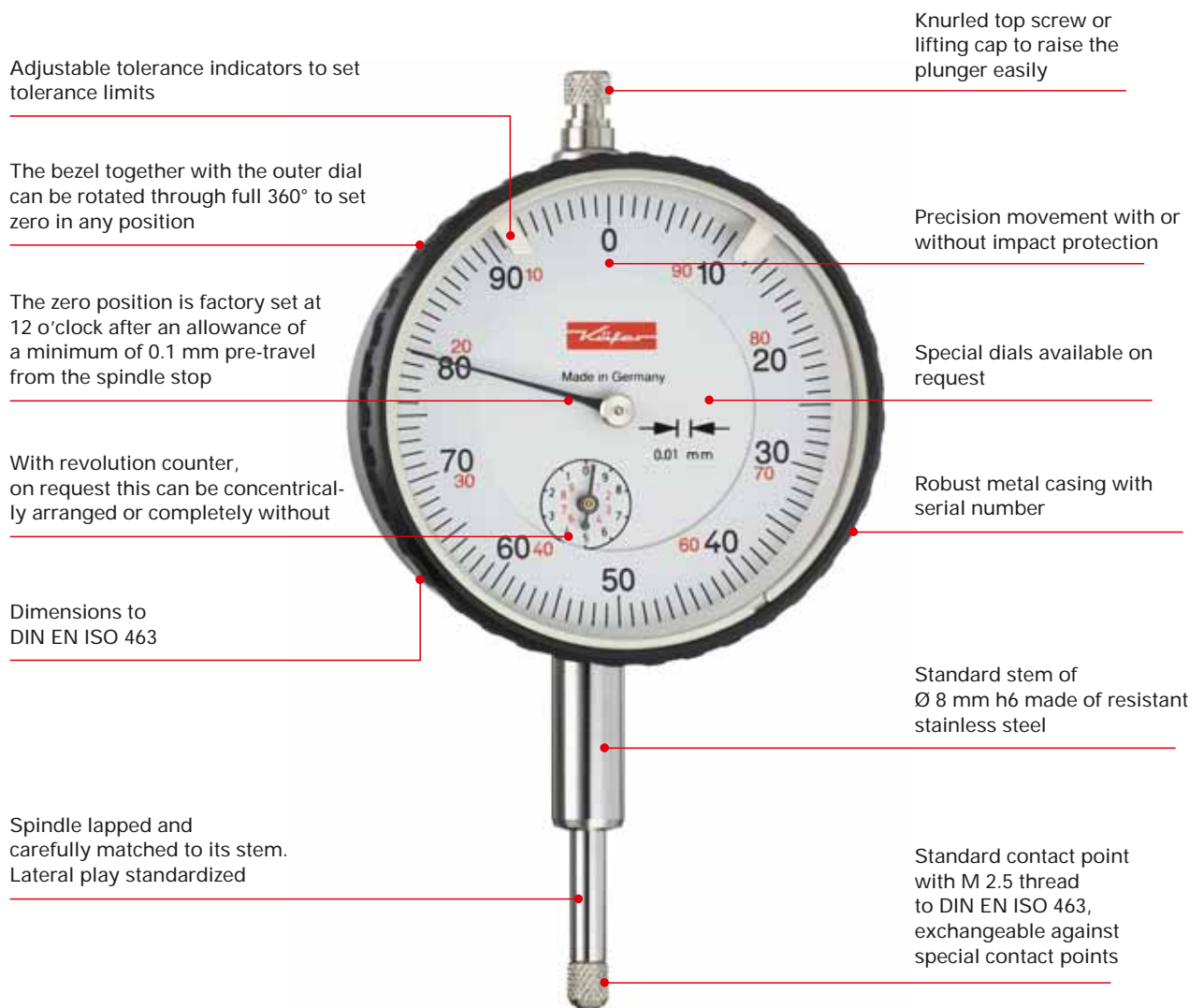


## Precision Dial Gauges

The well thought-out design, accurate components and robust construction of our Precision Dial Gauge series offer reliability, durability and long working life. The standard features that enhance the quality across our entire product range are:

- Calibrations of all Dial Gauges are traceable to national and international standards.
- The final quality control for the whole series includes visual inspection and full mechanical functions' tests.
- Supplied with Declaration of Conformity and Confirmation of Traceability.
- Materials and components selected specifically to ensure a long working life.

### Technical Benefits of our metric Precision Dial Gauges



# Precision Dial Gauges



## Specifications of the Technical Data of Metric Dial Gauges

Page	Model	Reading	Range per revolution	Range	Bezel-Ø	Special Feature
42	KM 5 a	0.1 mm	5 mm	5 mm	40 mm	Back Plunger
42	KM 10 a	0.1 mm	10 mm	10 mm	40 mm	
–	KM 5 a R	0.1 mm	5 mm	5 mm	40 mm	
43	M 10 a	0.1 mm	10 mm	10 mm	58 mm	
43	M 10 b	0.1 mm	10 mm	20 mm	58 mm	
44	M 10 c	0.1 mm	10 mm	30 mm	58 mm	
44	M 10 d	0.1 mm	10 mm	50 mm	58 mm	
–	M 10/5 R	0.1 mm	5 mm	5 mm	58 mm	Back Plunger Error Free
–	SI-9/0.1	0.1 mm	–	8 mm	58 mm	
–	GM 10/80	0.1 mm	10 mm	20 mm	80 mm	
–	GM 10/100	0.1 mm	10 mm	10 mm	100 mm	
24	MU 28	0.01 mm	0.5 mm	3.5 mm	28 mm	
24	KM 6 T	0.01 mm	0.5 mm	3 mm	32 mm	
25	KM 4 T	0.01 mm	0.5 mm	3 mm	40 mm	Shockproof Shockproof Shockproof
–	KM 4 T – 100	0.01 mm	1.0 mm	3 mm	40 mm	
27	KM 4 TOP	0.01 mm	0.5 mm	3 mm	40 mm	
30	KM 4 S	0.01 mm	0.5 mm	3 mm	40 mm	
–	KM 4 S – 100	0.01 mm	1.0 mm	3 mm	40 mm	
–	KM 4 TOP ,S'	0.01 mm	0.5 mm	3 mm	40 mm	
26	KM 4/5 T	0.01 mm	0.5 mm	5 mm	40 mm	Concentric Hands
29	KM 4/5 T – 100	0.01 mm	1.0 mm	5 mm	40 mm	
28	KMU 4/5 TK – 100	0.01 mm	1.0 mm	5 mm	40 mm	
–	KM 4/5 TOP	0.01 mm	0.5 mm	5 mm	40 mm	
31	KM 4/5 S	0.01 mm	0.5 mm	5 mm	40 mm	
–	KM 4/5 S – 100	0.01 mm	1.0 mm	5 mm	40 mm	
27	KM 4/5 TOP ,S'	0.01 mm	0.5 mm	5 mm	40 mm	Shockproof Shockproof Concentric Hands
29	KM 4/10 TK – 100	0.01 mm	1.0 mm	10 mm	40 mm	
45	KM 4 R	0.01 mm	0.5 mm	3 mm	40 mm	Back Plunger Back Plunger
45	KM 4/5 R	0.01 mm	0.5 mm	5 mm	40 mm	
48	SI-45	0.01 mm	–	0.4 mm	40 mm	Error Free
–	SI-45 W	0.01 mm	–	0.4 mm	44.5 mm	Error Free, Waterproof
48	SI-45/0.8	0.01 mm	–	0.8 mm	40 mm	Error Free
54	KM 4 SW	0.01 mm	0.5 mm	3 mm	44.5 mm	Waterproof
54	KM 4/5 SW	0.01 mm	0.5 mm	5 mm	44.5 mm	Waterproof
–	KM 4 S wa	0.01 mm	0.5 mm	3 mm	41 mm	Water Protected
104	KM 4 T Magnet	0.01 mm	0.5 mm	3 mm	40 mm	Magnetic Back
7	M 2 T	0.01 mm	1 mm	10 mm	58 mm	Concentric Hands Special Transmission Ratio, Two Stems
8	M 2 TK	0.01 mm	1 mm	10 mm	58 mm	
9	M 2 T with special fittings	0.01/0.02 mm	1/2 mm	10 mm	58 mm	
10	M 2 TOP	0.01 mm	1 mm	10 mm	58 mm	
11	M 2 X	0.01 mm	1 mm	10 mm	58 mm	
12	MU 52 T	0.01 mm	1 mm	10 mm	58 mm	
14	M 2 S	0.01 mm	1 mm	10 mm	58 mm	Fine adjustment of the hand, Shockproof Shockproof Shockproof Shockproof Shockproof
13	M 2 SN	0.01 mm	1 mm	10 mm	58 mm	
15	M 2 TOP ,S'	0.01 mm	1 mm	10 mm	58 mm	
15	M 2 XS	0.01 mm	1 mm	10 mm	58 mm	
12	MU 52 ST	0.01 mm	1 mm	10 mm	58 mm	
16	M 3 T	0.01 mm	0.5 mm	5 mm	58 mm	Shockproof
16	M 3 S	0.01 mm	0.5 mm	5 mm	58 mm	
17	M 2/20 T	0.01 mm	1 mm	20 mm	58 mm	Shockproof Compact Size Compact Size, Shockproof
17	M 2/20 S	0.01 mm	1 mm	20 mm	58 mm	
17	M 2/25 T	0.01 mm	1 mm	25 mm	58 mm	
17	M 2/25 S	0.01 mm	1 mm	25 mm	58 mm	
18	M 2/30 T	0.01 mm	1 mm	30 mm	58 mm	
19	M 2/30 S	0.01 mm	1 mm	30 mm	58 mm	
20	MU 2/30 T	0.01 mm	1 mm	30 mm	58 mm	Shockproof
20	MU 2/30 S	0.01 mm	1 mm	30 mm	58 mm	
21	M 2/50 T	0.01 mm	1 mm	50 mm	58 mm	
21	M 2/50 S	0.01 mm	1 mm	50 mm	58 mm	
22	M 2/80 T	0.01 mm	1 mm	80 mm	58 mm	
22	M 2/80 S	0.01 mm	1 mm	80 mm	58 mm	
–	M 2/100 T	0.01 mm	1 mm	100 mm	58 mm	Shockproof Stem dia. 10 mm

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# Precision Dial Gauges

## Specifications of the Technical Data of Metric Dial Gauges

Page	Model	Reading	Range per revolution	Range	Bezel-Ø	Special Feature
46	M 2 R	0.01 mm	1 mm	3 mm	58 mm	Back Plunger
46	M 2/5 R	0.01 mm	1 mm	5 mm	58 mm	Back Plunger
56	M 2 RW	0.01 mm	1 mm	3 mm	58 mm	Back Plunger, Waterproof
49	SI-90	0.01 mm	–	0.8 mm	58 mm	Error Free
–	SI-90 X	0.01 mm	–	0.8 mm	58 mm	Error Free
51	MU 52 ST – SI	0.01 mm	–	0.8 mm	58 mm	Error Free
–	SI-90 R	0.01 mm	–	0.8 mm	58 mm	Error Free, Back Plunger
57	SI-90 W	0.01 mm	–	0.8 mm	61.5 mm	Error Free, Waterproof
50	SI-100	0.01 mm	–	1 mm	58 mm	Error Free
49	SI-18	0.01 mm	–	1.6 mm	58 mm	Error Free
55	M 2 SW	0.01 mm	1 mm	10 mm	61.5 mm	Waterproof
56	M 2/30 SW	0.01 mm	1 mm	30 mm	61.5 mm	Waterproof
60	M 2 S wa	0.01 mm	1 mm	10 mm	58 mm	Water Protected
104	M 2 T Magnet	0.01 mm	1 mm	10 mm	58 mm	Magnetic Back
–	M 2 T Antimagnet	0.01 mm	1 mm	10 mm	58 mm	Antimagnetic
32	GM 80 T	0.01 mm	1 mm	10 mm	80 mm	Shockproof
32	GM 80 S	0.01 mm	1 mm	10 mm	80 mm	
–	GM 80/30 T	0.01 mm	1 mm	30 mm	80 mm	
–	GM 80/50 T	0.01 mm	1 mm	50 mm	80 mm	
23	GM 80/100 T	0.01 mm	1 mm	100 mm	80 mm	Stem dia. 10 mm Waterproof
58	GM 80 SW	0.01 mm	1 mm	10 mm	80 mm	
32	GM 100 T	0.01 mm	1 mm	10 mm	100 mm	Shockproof
32	GM 100 S	0.01 mm	1 mm	10 mm	100 mm	
–	GM 100/30 T	0.01 mm	1 mm	30 mm	100 mm	
–	GM 100/50 T	0.01 mm	1 mm	50 mm	100 mm	
16	M 3 a T	0.005 mm	0.5 mm	5 mm	58 mm	Shockproof Error Free
16	M 3 a S	0.005 mm	0.5 mm	5 mm	58 mm	
–	M 3 a SI	0.005 mm	–	0.4 mm	58 mm	
–	KM 500 T	0.002 mm	0.2 mm	1 mm	40 mm	Shockproof Shockproof Back Plunger Error Free Waterproof
34	KM 500 S	0.002 mm	0.2 mm	1 mm	40 mm	
–	KM 500/3 S	0.002 mm	0.2 mm	3 mm	40 mm	
–	KM 500 R	0.002 mm	0.2 mm	1 mm	40 mm	
–	KM 500 SI	0.002 mm	–	0.16 mm	40 mm	
–	KM 500 SW	0.002 mm	0.2 mm	1 mm	44.5 mm	
35	FM 500 T	0.002 mm	0.2 mm	1 mm	58 mm	
–	FM 500 R	0.002 mm	0.2 mm	1 mm	58 mm	Back Plunger Error Free
–	FM 500 SI	0.002 mm	–	0.16 mm	58 mm	
–	KM 1000 T	0.001 mm	0.2 mm	1 mm	40 mm	Shockproof Shockproof, extra accurate
–	KM 1000 S	0.001 mm	0.2 mm	1 mm	40 mm	
39	Feinika KM 1101	0.001 mm	0.1 mm	1 mm	40 mm	
–	KM 1000/3 T	0.001 mm	0.2 mm	3 mm	40 mm	Shockproof
–	KM 1000/3 S	0.001 mm	0.2 mm	3 mm	40 mm	
–	KM 1000/5 T	0.001 mm	0.2 mm	5 mm	40 mm	
–	KM 1000/5 S	0.001 mm	0.2 mm	5 mm	40 mm	Shockproof Back Plunger Error Free
–	KM 1000 R	0.001 mm	0.2 mm	1 mm	40 mm	
52	Feinika SI-914	0.001 mm	–	0.08 mm	40 mm	
–	Feinika SI-910	0.001 mm	–	0.10 mm	40 mm	Error Free Error Free Water Protected
–	KM 1000 SI	0.001 mm	–	0.16 mm	40 mm	
–	KM 1000 S wa	0.001 mm	0.2 mm	1 mm	40 mm	
–	Feinika KM 1101 W	0.001 mm	0.1 mm	1 mm	44.5 mm	Waterproof
35	FM 1000 T	0.001 mm	0.2 mm	1 mm	58 mm	Shockproof Shockproof, extra accurate
–	FM 1000 S	0.001 mm	0.2 mm	1 mm	58 mm	
40	Feinika FM 1101	0.001 mm	0.1 mm	1 mm	58 mm	
37	FM 1000/5 T	0.001 mm	0.2 mm	5 mm	58 mm	Shockproof Back Plunger Error Free
36	FM 1000/5 S	0.001 mm	0.2 mm	5 mm	58 mm	
–	FM 1000 R	0.001 mm	0.2 mm	1 mm	58 mm	
52	Feinika SI-915	0.001 mm	–	0.08 mm	58 mm	Error Free Error Free Error Free
–	Feinika SI-916	0.001 mm	–	0.10 mm	58 mm	
–	Feinika SI-918	0.001 mm	–	0.16 mm	58 mm	
–	SI-180	0.001 mm	–	0.16 mm	58 mm	Error Free Water Protected
–	FM 1000 S wa	0.001 mm	0.2 mm	1 mm	58 mm	
59	FM 1000 SW	0.001 mm	0.2 mm	1 mm	61.5 mm	
–	Feinika FM 1101 W	0.001 mm	0.1 mm	1 mm	61.5 mm	Waterproof Water Protected Waterproof
–	FM 1000/5 S wa	0.001 mm	0.2 mm	5 mm	58 mm	
59	FM 1000/5 SW	0.001 mm	0.2 mm	5 mm	61.5 mm	
–	FM 1000/80 T	0.001 mm	0.2 mm	1 mm	80 mm	Shockproof
–	FM 1000/80 S	0.001 mm	0.2 mm	1 mm	80 mm	
–	FM 1000/80-5 T	0.001 mm	0.2 mm	5 mm	80 mm	
–	FM 1000/80-5 S	0.001 mm	0.2 mm	5 mm	80 mm	Shockproof







## Dial Gauge M 2 TK

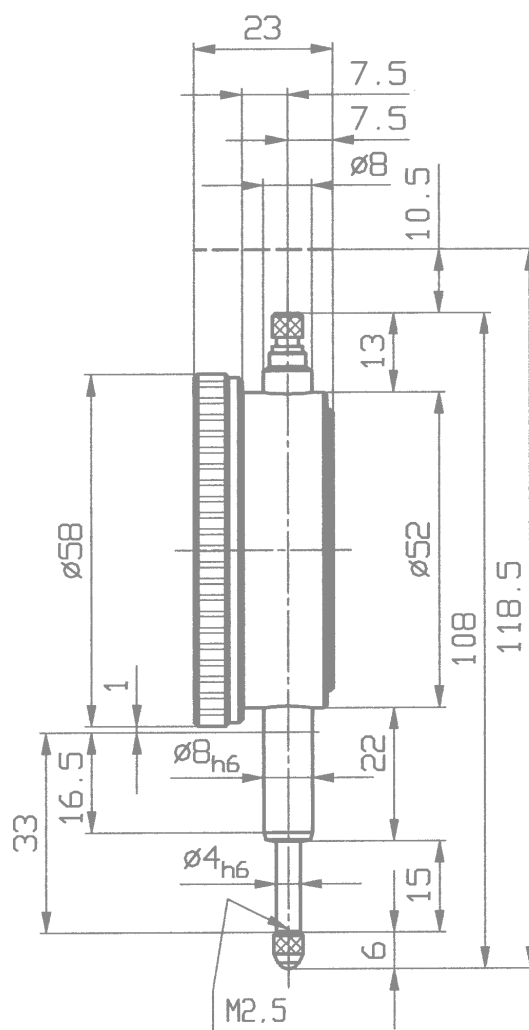
The technical features of Dial Gauge M 2 TK are the same as for model M 2 T.

Both pointers are concentrically arranged on the Dial Gauge M 2 TK. This allows particularly clear reading.

On request this Dial Gauge can also be supplied in a shockproof version.

### Precision Dial Gauge M 2 TK

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 8
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







## Dial Gauge M 2 T

with special fittings

Precision Dial Gauge M 2 T with range per revolution = 2 mm	
Reading	0.02 mm
Range	10 mm
Range per revolution	2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463/DIN 878
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 7

Precision Dial Gauge M 2 T with two stems: top and bottom	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / DIN 878
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	on request



Model shown: M 2 T with two stems

On request other Dial Gauges from our manufacturing programme are available with special transmission ratio or with two stems. Please request our offers.

Special fittings:





## Dial Gauge M 2 TOP

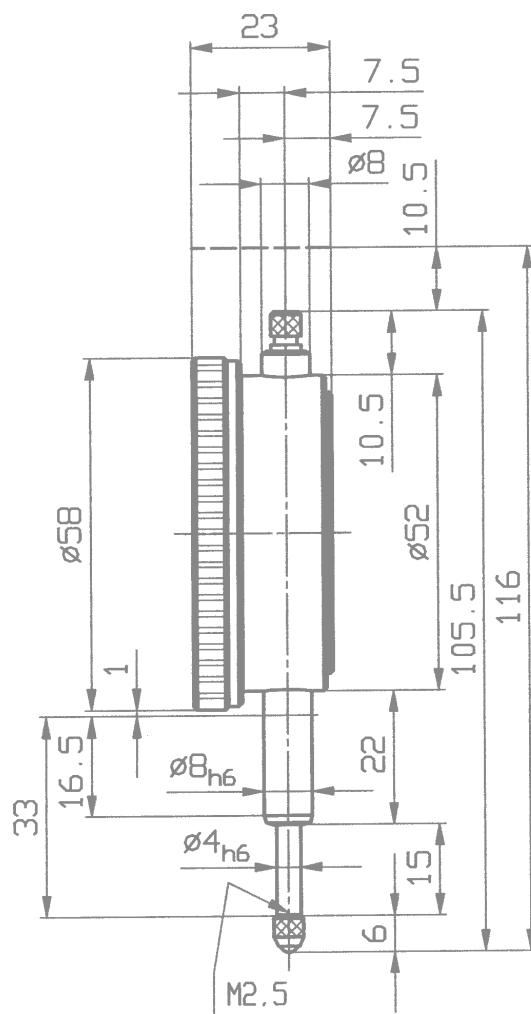
New technological production methods enable us to market it at an astonishingly low price.

All details of this Dial Gauge conform to DIN 878 in conjunction with DIN EN ISO 463. This applies not only to the dimensions but also to allowed tolerances.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Precision Dial Gauge M 2 TOP

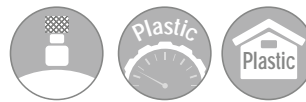
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 10
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

10





## Dial Gauge M 2 X



Enabled by the use of a polyamide quality injection-moulded casing we can offer the Dial Gauge M 2 X having very low weight.

The successful design of the M 2 X Dial Gauge offers high precision at a low price.

All details of this Dial Gauge conform to DIN 878 in conjunction with DIN EN ISO 463. This applies not only to the dimensions but also to allowed tolerances.

Spindle and stem are made of stainless steel. The spindle is lapped.

### Precision Dial Gauge M 2 X

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 15
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Thanks to an appropriate combination of quality injection-moulded parts and standard metal parts, we were able to create a new design of Dial Gauges.

The metal gear elements are inserted by simple means into two injection moulded parts. This substitutes for the conventional mechanism.

This nearly 25 year old design, in the past protected by German Federal Patent, has proved itself on the market.

Despite several improvements the basic concept has remained unchanged. Series 'X' Dial Gauges have become a trademark of our competence in the manufacture of Dial Gauges.

Special fittings:





## Dial Gauge MU 52 T



## Dial Gauge MU 52 ST

shockproof

Our Dial Gauge Series MU 52 has been designed and manufactured by Käfer Dial Gauges Shanghai. The racks and pinions – the key parts for the accuracy of Dial Gauges – are however supplied by Käfer Germany. All Dial Gauges are checked for their accuracy on a Feinmess Suhl automatic Dial Gauge Measuring Machine.

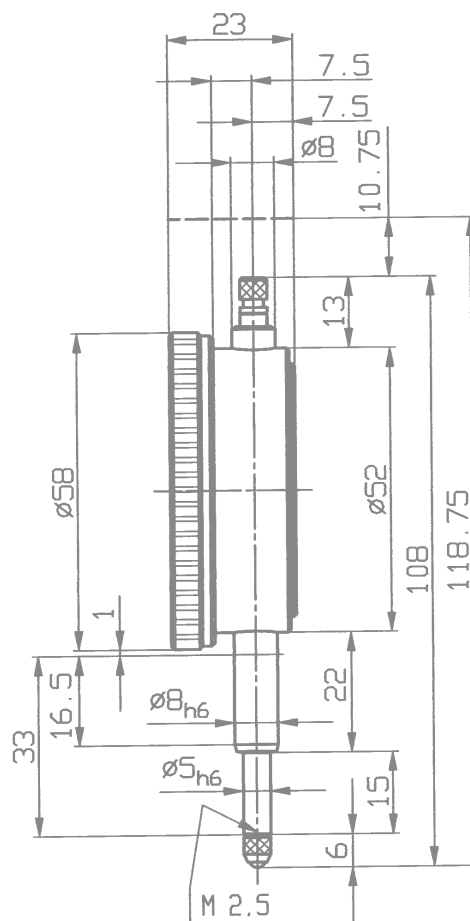
All details of these Dial Gauges conform to DIN EN ISO 463 / DIN 878. Except for the shockproof system all technical features of the Dial Gauge MU 52 ST are the same as for the MU 52 T Dial Gauge. Effective impact protection protects the Dial Gauge MU 52 ST even from hard impacts on the spindle, thereby reducing the risk of damage of the teeth.

Precision Dial Gauge MU 52 T	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 12
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de

Precision Dial Gauge MU 52 ST shockproof	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 12
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Model shown: MU 52 T



Special fittings:





## Dial Gauge M 2 SN

shockproof

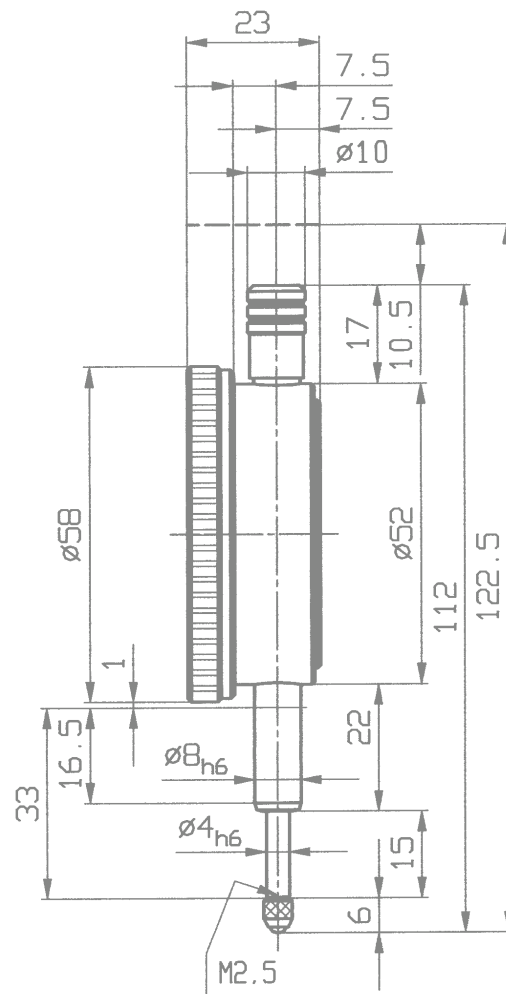
With this shockproof series, a product of our extensive design expertise, we offer an accurate, reliable and long-lasting Dial Gauge.

A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the gauge movement. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Precision Dial Gauge M 2 SN shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / DIN 878
Initial measuring force	on request
Dimensioned drawing	page 13
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauge M 2 S

with fine adjustment of the pointer, shockproof

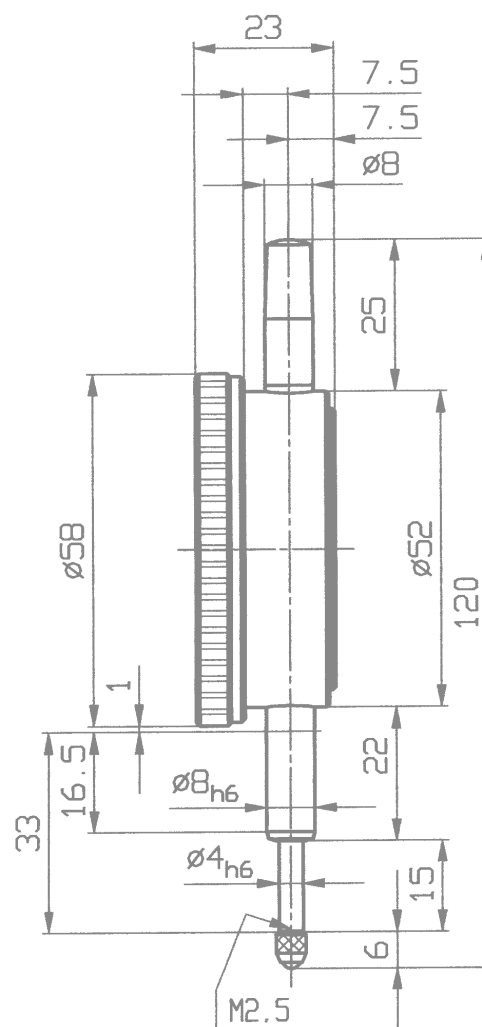
The technical features of Dial Gauge M 2 S are the same as for model M 2 SN.

As additional feature this Dial Gauge offers fine adjustment of the pointer. By simply moving the knurled screw at the top of the Dial Gauge the large hand can be set to the required position and without turning the bezel and the outer dial the Dial Gauge can be easily zeroed.

Removal of the black protective sleeve allows access to the knurled screw.

### Precision Dial Gauge M 2 S shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	on request
Dimensioned drawing	page 14
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







## Dial Gauge M 2 TOP ,S'

shockproof

Except for the additional shockproof system all technical features of the Dial Gauge M 2 TOP ,S' are the same as for the M 2 TOP Dial Gauge on page 10 of this catalogue. Effective impact protection protects the Dial Gauge M 2 TOP ,S' even from hard impacts on the spindle, thereby reducing the risk of damage to the teeth.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Precision Dial Gauge M 2 TOP ,S' shockproof	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 10
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Special fittings:



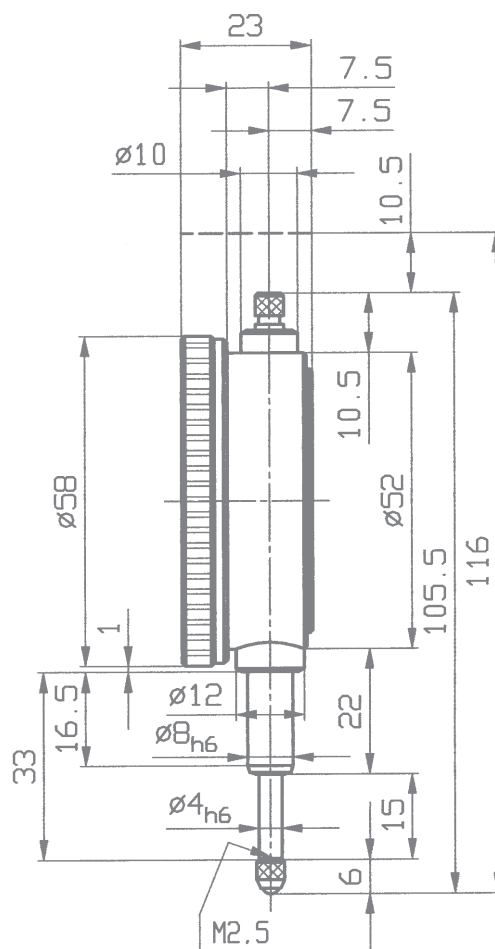
## Dial Gauge M 2 XS

shockproof

The Dial Gauge M 2 XS is another shockproof version. Its additional technical data are the same as for model M 2 X on page 11 of this catalogue.

All details of this Dial Gauge conform to DIN 878 in conjunction with DIN EN ISO 463. This applies not only to the dimensions but also to allowed tolerances. Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Precision Dial Gauge M 2 XS shockproof	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 15
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de





## Dial Gauge M 3 S

shockproof

Due to their effective shockproof system these Dial Gauges have an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that shocks against the measuring insert are not transferred to the movement. The Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

Our models M 3 T and M 3 a T have exactly the same technical data, but are not shockproof.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Precision Dial Gauge M 3 S shockproof	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	on request
Dimensioned drawing	same as FM 1000/5 S on page 36
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



## Dial Gauge M 3 a S

shockproof

Precision Dial Gauge M 3 a S shockproof	
Reading	0.005 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	on request
Dimensioned drawing	same as FM 1000/5 S on page 36
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Special fittings:

16



Same fittings for  
M 3 S | M 3 a S



## Dial Gauge M 2/20 T

## Dial Gauge M 2/25 T



The concentric millimetre pointer allows easy and safe reading of these Dial Gauges.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Our models M 2/20 S and M 2/25 S have exactly the same technical data, but are shockproof.

Precision Dial Gauge M 2/20 T	
Reading	0.01 mm
Range	20 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

Precision Dial Gauge M 2/25 T	
Reading	0.01 mm
Range	25 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:



Same fittings for  
M 2/20 T | M 2/25 T



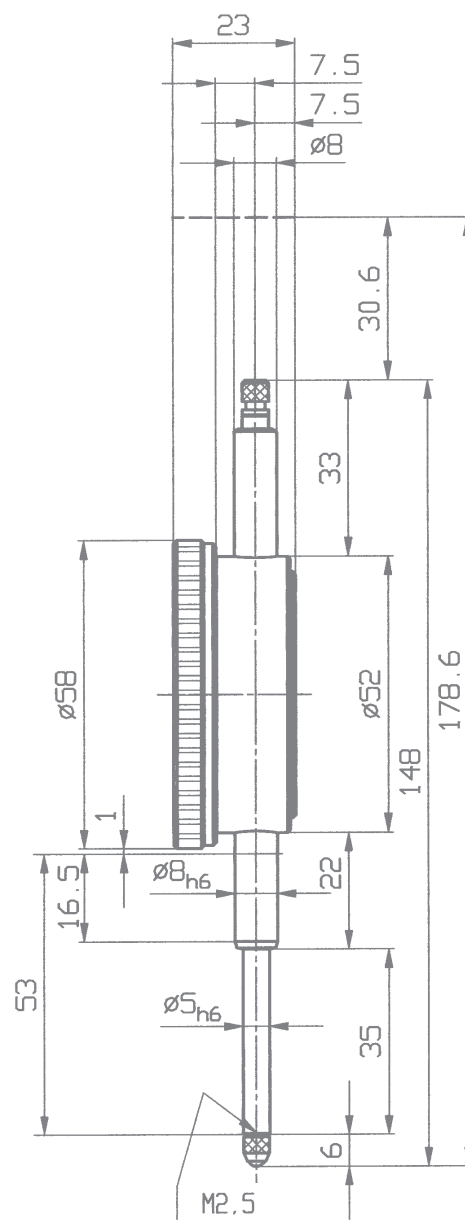
## Dial Gauge M 2/30 T

The concentric millimetre pointer allows easy and safe reading of this Dial Gauge. The carefully thought-out design, the use of selected components and materials as well as the movement perfected by precision engineering guarantee reliable measuring results and a long service life of the Precision Dial Gauge M 2/30 T. The essential parts of the movement are jewelled.

Spindle and stem are made of resistant stainless steel.

### Precision Dial Gauge M 2/30 T

Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 18
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauge M 2/30 S

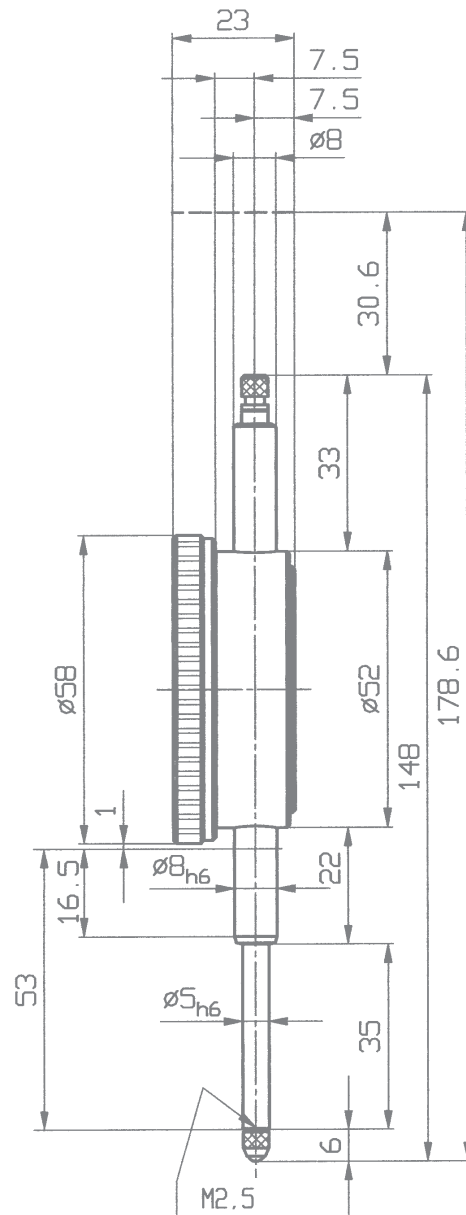
shockproof

Except for the additional shockproof system all technical features of the Dial Gauge M 2/30 S are the same as for the M 2/30 T Dial Gauge on page 18 of this catalogue. Effective impact protection protects the Dial Gauge M 2/30 S even from hard impacts on the spindle, thereby reducing the risk of damage to the teeth.

Spindle and stem are made of resistant stainless steel.

### Precision Dial Gauge M 2/30 S shockproof

Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 19
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







## Dial Gauge MU 52/30 T

## Dial Gauge MU 52/30 ST

shockproof

Our Dial Gauge Series MU 52 has been designed and manufactured by Käfer Dial Gauges Shanghai. The racks and pinions – the key parts for the accuracy of Dial Gauges – are however supplied by Käfer Germany. All Dial Gauges are checked for their accuracy on a Feinmess Suhl automatic Dial Gauge Measuring Machine.

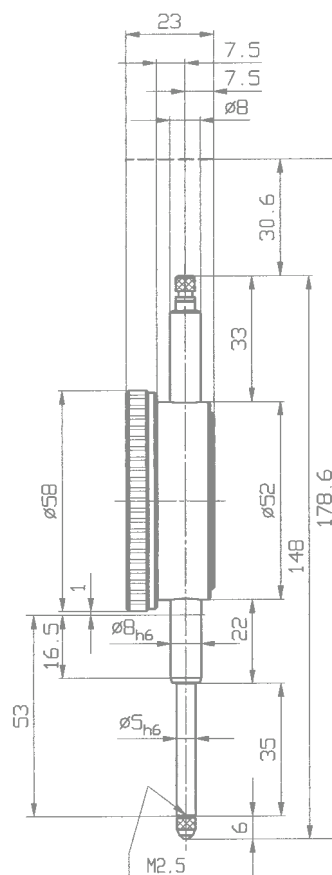
All details of these Dial Gauges conform to DIN EN ISO 463 / manufacturing standard 1.0200.9.0014. Except for the shockproof system all technical features of the Dial Gauge MU 52/30 ST are the same as for the MU 52/30 T Dial Gauge. Effective impact protection protects the Dial Gauge MU 52/30 ST even from hard impacts on the spindle, thereby reducing the risk of damage of the teeth.

Precision Dial Gauge MU 52/30 T	
Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 20
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

Precision Dial Gauge MU 52/30 ST shockproof	
Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 1.0200.9.0014
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 20
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: MU 52/30 ST



Special fittings:







## Dial Gauge M 2/50 T

The concentric millimetre pointer allows easy and safe reading of these Dial Gauges. The essential parts of the movement are jewelled.

An effective shockproof gear protects the Dial Gauge M 2/50 S even from hard shocks on the spindle, therefore reducing the risk of damage to its teeth.

Spindle and stem are made of resistant stainless steel.

Precision Dial Gauge M 2/50 T	
Reading	0.01 mm
Range	50 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463
	manufacturing standard 1.0200.9.0002
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 21
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

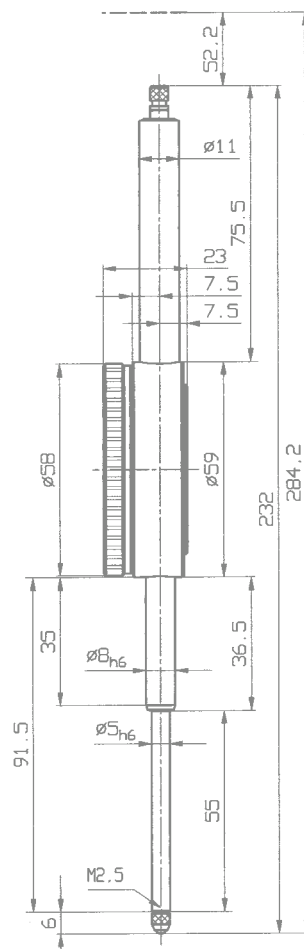


## Dial Gauge M 2/50 S shockproof

Precision Dial Gauge M 2/50 S shockproof	
Reading	0.01 mm
Range	50 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463
	manufacturing standard 1.0200.9.0002
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 21
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: M 2/50 S



Special fittings:





## Dial Gauge M 2/80 T

The concentric millimetre pointer allows easy and safe reading of these Dial Gauges. The essential parts of the movement are jewelled.

An effective shockproofed gear protects the Dial Gauge M 2/80 S even from hard shocks on the spindle, therefore reducing the risk of damage to its teeth.

Spindle and stem are made of resistant stainless steel.

Precision Dial Gauge M 2/80 T	
Reading	0.01 mm
Range	80 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463
	manufacturing standard 1.0200.9.0002
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 22
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



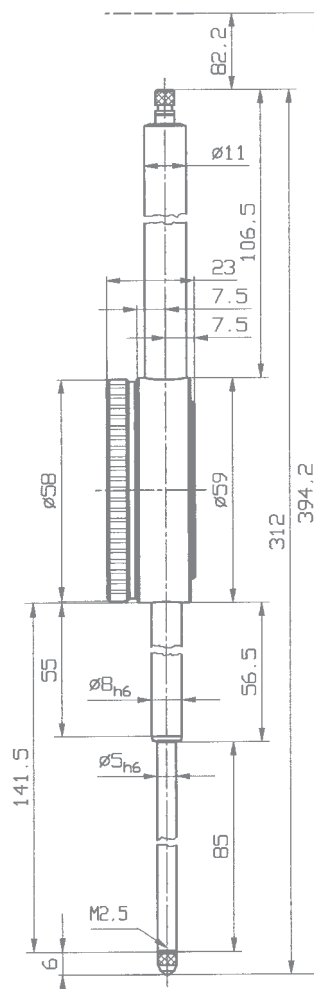
## Dial Gauge M 2/80 S

shockproof

Precision Dial Gauge M 2/80 S shockproof	
Reading	0.01 mm
Range	80 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463
	manufacturing standard 1.0200.9.0002
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 22
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: M 2/80 S



Special fittings:





## Dial Gauge GM 80/100 T

**Käfer**

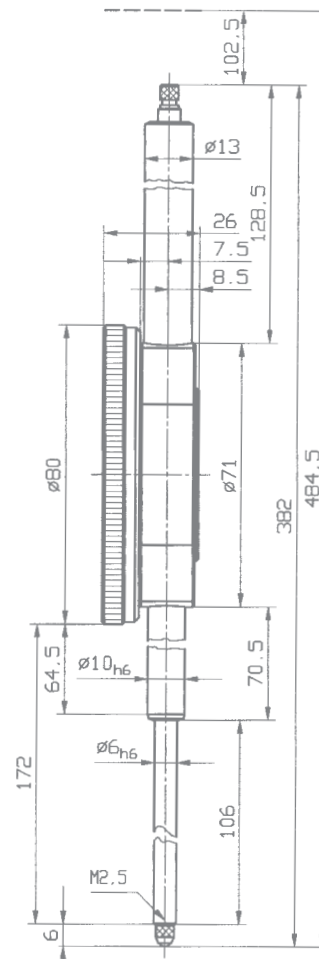
The concentric millimetre pointer allows easy and safe reading of the Dial Gauge.  
In comparison with Dial Gauges having smaller measuring ranges the model GM 80/100 T has a measuring spindle  $\varnothing$  of 6 mm and a stem  $\varnothing$  of 10 mm. These features increase the stability and durability of the Dial Gauge.

Dial Gauges with 100 mm measuring range are also available in the following versions:

- bezel- $\varnothing$  58 mm (model M 2/100 T)
- bezel- $\varnothing$  100 mm (model GM 100/100 T)
- shockproof (model GM 80/100 S)
- with reading of 0.1 mm (model GM 10/100 f)

### Precision Dial Gauge GM 80/100 T

Reading	0.01 mm
Range	100 mm
Range per revolution	1 mm
Bezel- $\varnothing$	80 mm
Stem- $\varnothing$	10 h 6
Dimensions and accuracy according to	DIN EN ISO 463
	manufacturing standard 1.0200.9.0002
Initial measuring force	1.3 N $\pm$ 20%
Dimensioned drawing	page 23



Special fittings:





## Small Dial Gauge MU 28

The Dial Gauge MU 28 is the smallest model of our broad manufacturing programme. Its extremely small overall dimensions require a special adjustment procedure according to manufacturing standards.

Spindles and stems of the Small Dial Gauges MU 28 and KM 6 T are made of resistant stainless steel.

Small Dial Gauge MU 28	
Reading	0.01 mm
Range	3.5 mm
Range per revolution	0.5 mm
Bezel-Ø	28 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 4.0000.9.0012
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 24
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

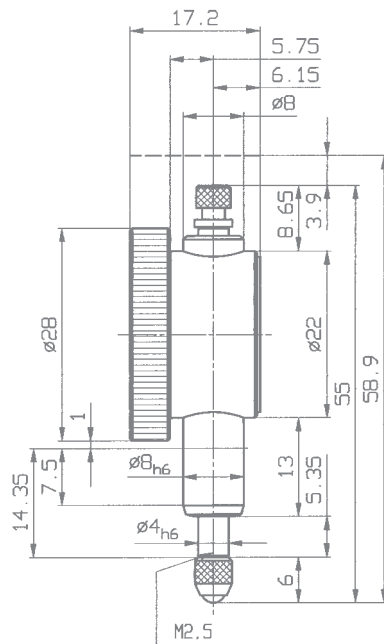


## Small Dial Gauge KM 6 T

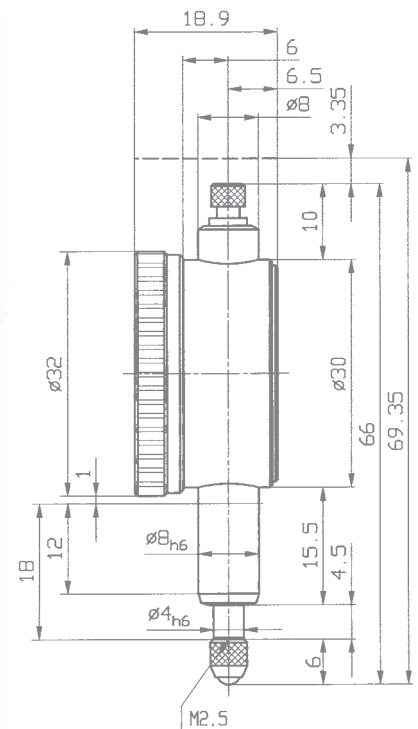
All allowed tolerances of the Small Dial Gauge KM 6 T conform to DIN 878.

On request the Small Dial Gauges KM 6 T and MU 28 are also available with coloured tolerance segments. Please request our respective offer.

Small Dial Gauge KM 6 T	
Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	32 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / DIN 878
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 24
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: KM 6 T



Special fittings:





## Small Dial Gauge KM 4 T



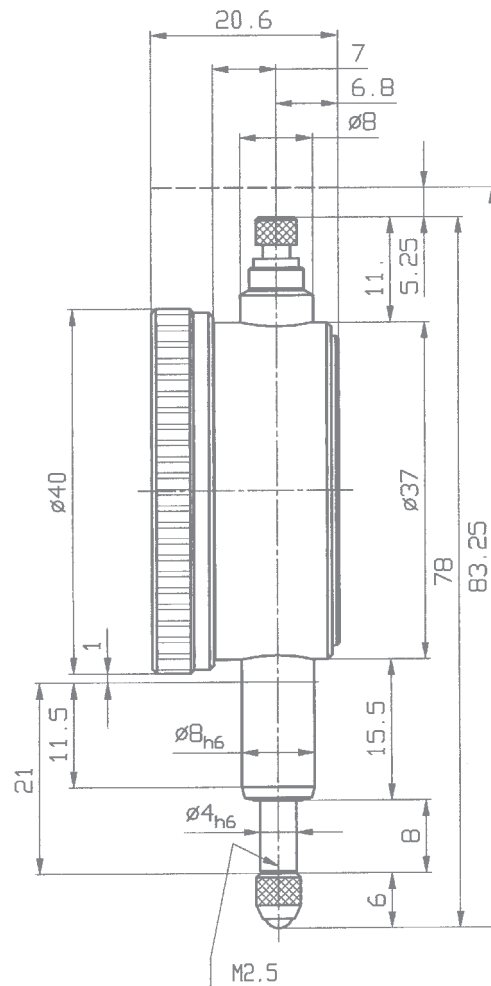
Our Small Dial Gauges have 40 mm Ø bezel. As standard they have 0.5 mm travel range per revolution and 50 graduations on the dial. This offers the advantage of a clear and easily readable Dial Gauge.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

On request the Dial Gauge KM 4 T is also available with lifting device and with special transmission ratio, range per revolution = 1 mm.

### Small Dial Gauge KM 4 T

Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 25
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Small Dial Gauge KM 4/5 T

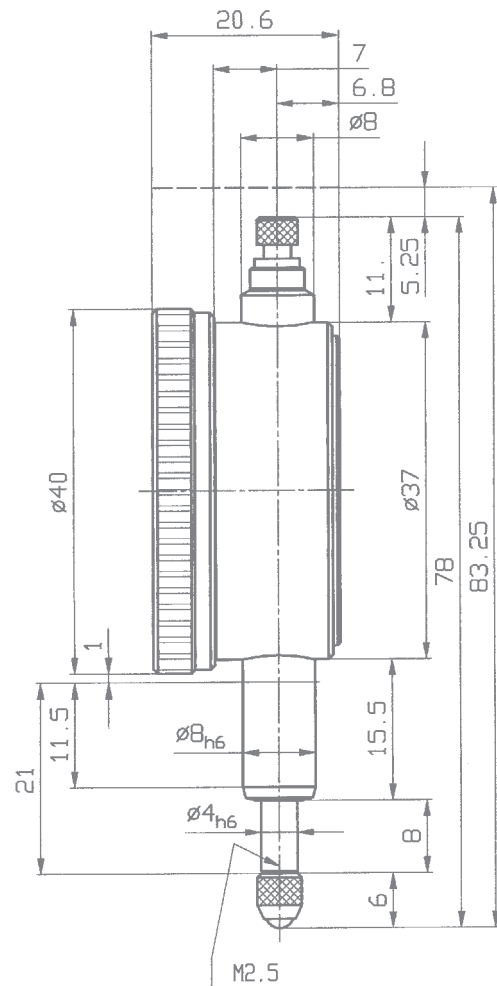
Except for the longer measuring range all technical features of Small Dial Gauge KM 4/5 T are the same as for model KM 4 T.

All details of this Small Dial Gauge conform to DIN EN ISO 463 / DIN 878. This applies not only to the outside dimensions but also to allowed tolerances.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Small Dial Gauge KM 4/5 T

Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	page 26
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







## Small Dial Gauges KM 4 TOP and KM 4/5 TOP S



New technological production methods enable us to market them at an astonishingly low price. All details of these Dial Gauges conform to DIN EN ISO 463 / DIN 878. This applies not only to the dimensions but also to allowed tolerances.

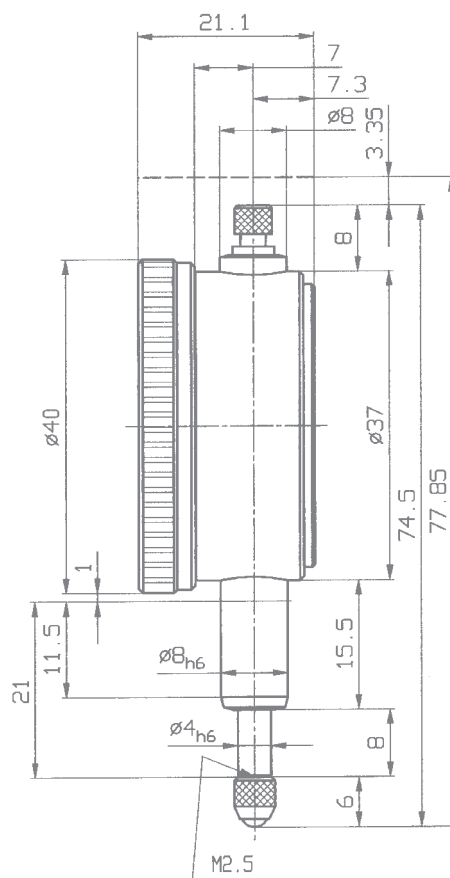
Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Small Dial Gauge KM 4 TOP	
Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 27
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

Small Dial Gauge KM 4/5 TOP S shockproof	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.7 N ± 10%
Dimensioned drawing	page 27
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: KM 4 TOP



On the Small Dial Gauge KM 4/5 TOP S the dimensions of 77.85 and 3.35 have to be increased to 79.85 and 5.35.

Special fittings:





## Small Dial Gauge KMU 4/5 TK-100

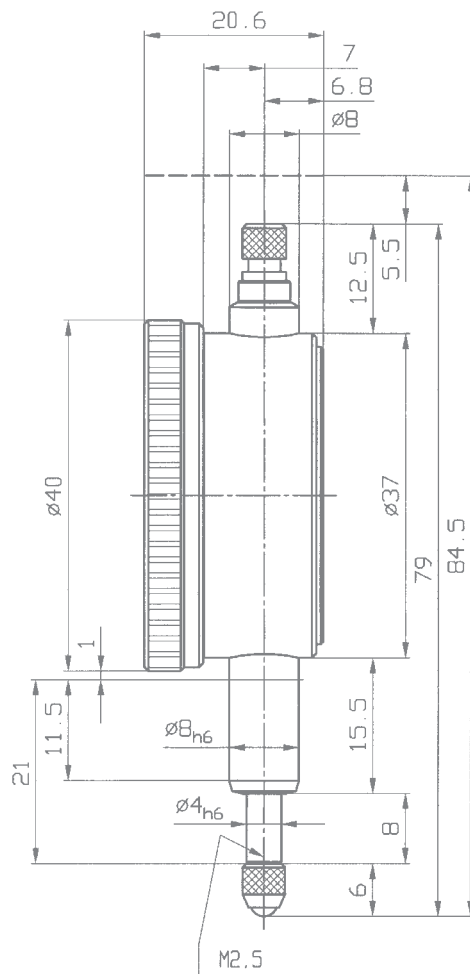
Dial Gauge model KMU 4/5 TK-100 has been designed and manufactured by Käfer Dial Gauges Shanghai. The racks and pinions – the key parts for the accuracy of Dial Gauges – are however supplied by Käfer Germany. All Dial Gauges are checked for their accuracy on a Feinmess Suhl automatic Dial Gauge Measuring Machine.

All details of this Dial Gauge conform to DIN EN ISO 463 / DIN 878.

Spindle and stem are made of stainless steel. The spindle is lapped.

### Small Dial Gauge KMU 4/5 TK-100

Reading	0.01 mm
Range	5 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 28
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Small Dial Gauges KM 4/5 T-100 and KM 4/10 TK-100

1 pointer revolution = 1 mm



Apart from our standard Small Dial Gauges, which have a pointer revolution of 0.5 mm, the models illustrated on this page have 1 mm per revolution and 100 graduations on the dial.

Model KM 4/10 TK – 100 offers with 10 mm the longest range of our broad manufacturing programme of Small Dial Gauges. The concentric millimetre pointer allows easy and safe reading of this Small Dial Gauge.

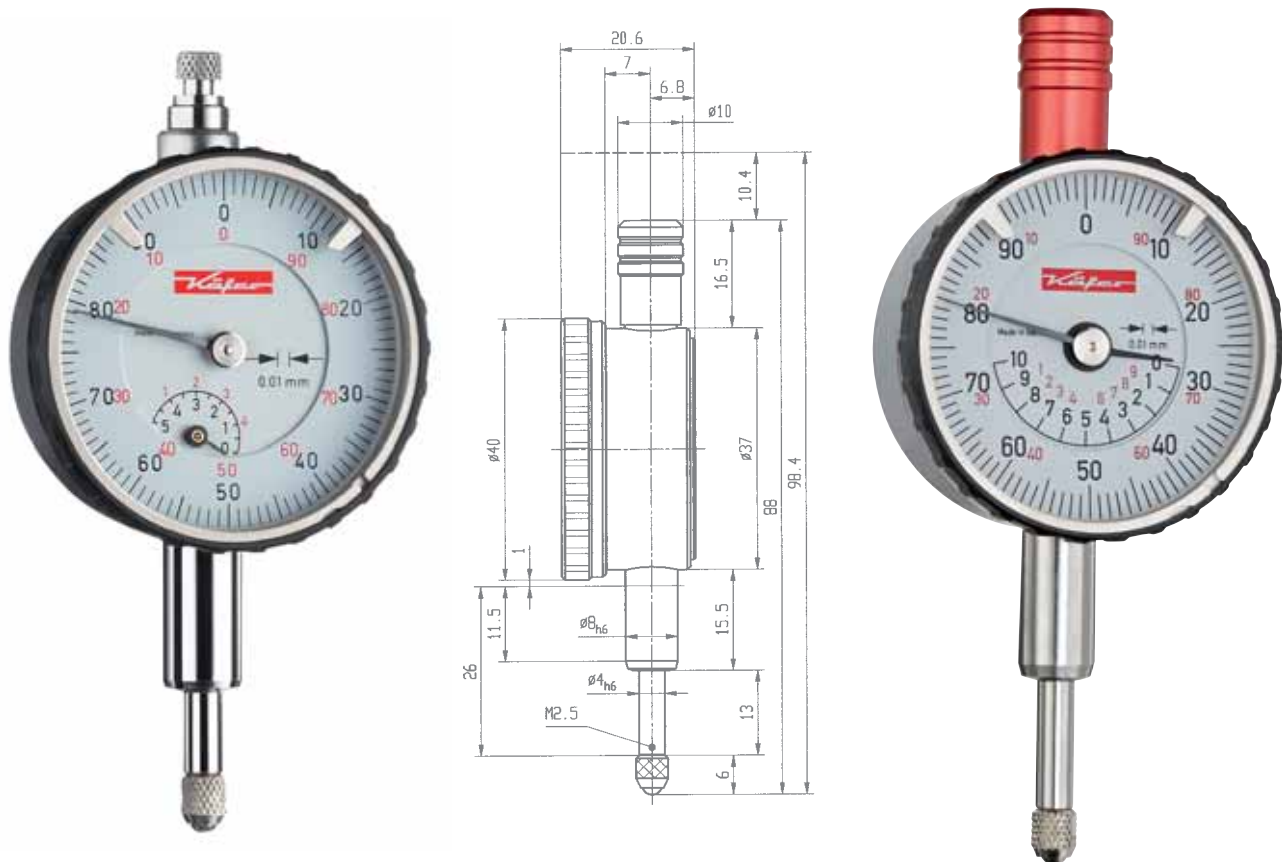
All details of these Dial Gauges conform to DIN EN ISO 463 / DIN 878. This applies not only to the dimensions but also to allowed tolerances

### Small Dial Gauge KM 4/5 T-100

Reading	0.01 mm
Range	5 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / DIN 878
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	page 26
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

### Small Dial Gauge KM 4/10 TK-100

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / DIN 878
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 29
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Small Dial Gauge KM 4 S

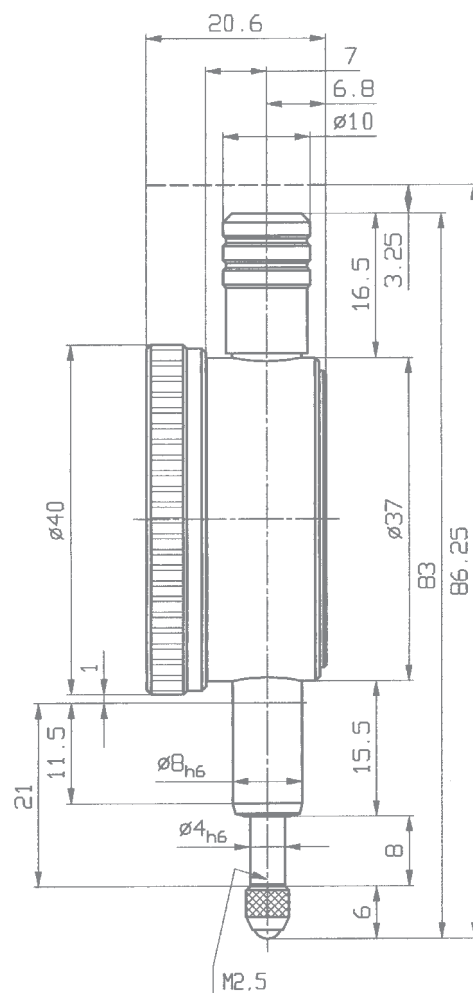
shockproof

The high-class impact protection of the Small Dial Gauge KM 4 S results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Small Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Small Dial Gauge KM 4 S shockproof

Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	page 30
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



On request we can supply Dial Gauge KM 4 S with threaded protective sleeve and with special transmission ratio range per revolution = 1 mm.

Special fittings:

30





## Small Dial Gauge KM 4/5 S

shockproof

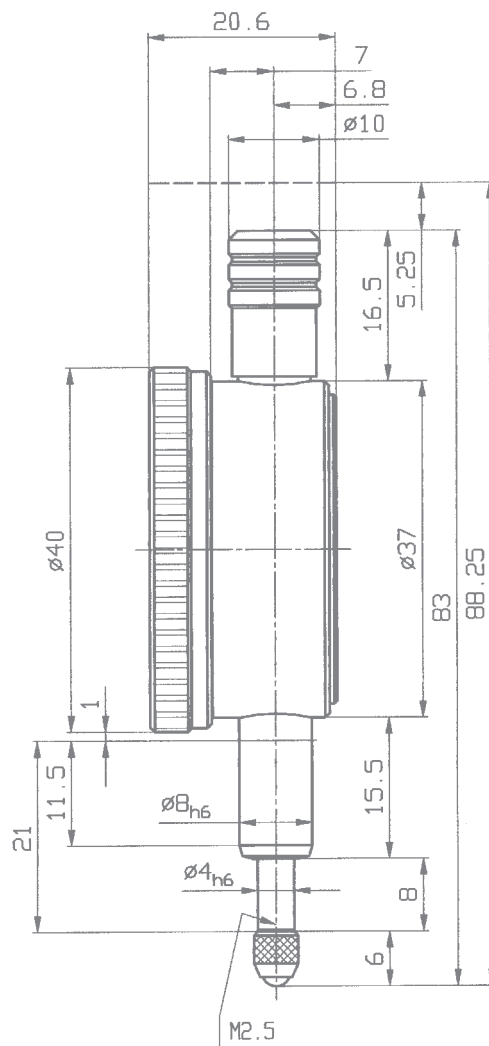
Except for the longer measuring range all technical features of the Small Dial Gauge KM 4/5 S are the same as for model KM 4 S.

All details of this Small Dial Gauge conform to DIN EN ISO 463 / DIN 878. This applies not only to the outside dimensions but also to allowed tolerances.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Small Dial Gauge KM 4/5 S shockproof

Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / DIN 878	
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	page 31
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

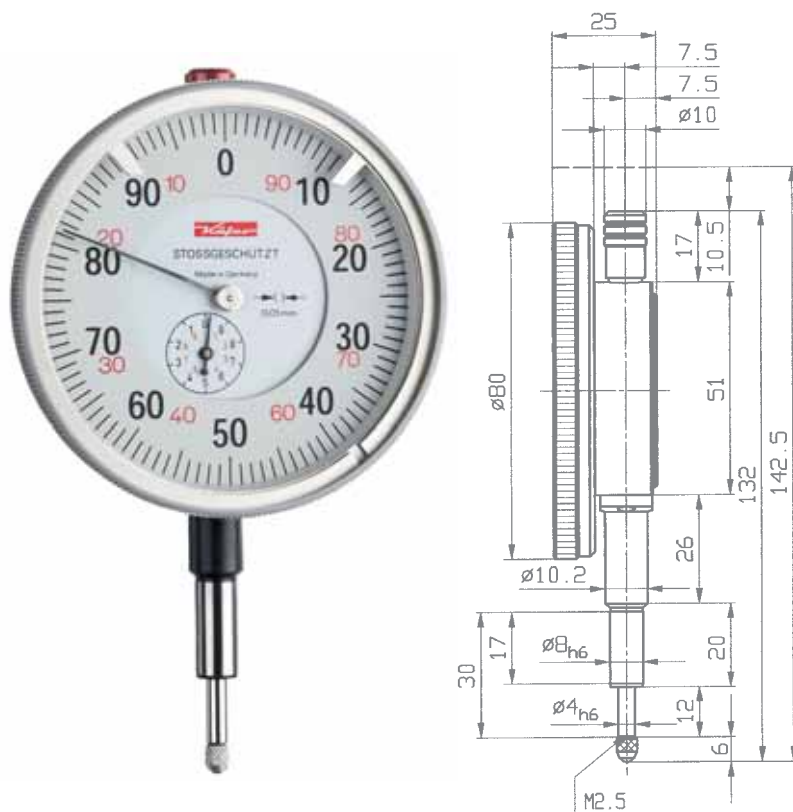


# Dial Gauge GM 80 S

shockproof

The high-class impact protection of the Dial Gauge GM 80 S results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.



## Dial Gauge GM 80 S shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	80 mm
Stem-Ø	8 h 6

Dimensions and accuracy according to  
DIN EN ISO 463/  
manufacturing standard 0.0200.9.0016

Initial measuring force on request

Dimensioned drawing page 32

Data sheet to DIN EN ISO 463

[www.kaefer-messuhren.de](http://www.kaefer-messuhren.de)

## Other Dial Gauges with large bezel diameter from our production range:



### Dial Gauge GM 80 T

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	80 mm
Stem-Ø	8 h 6

Dimensions and accuracy according to  
DIN EN ISO 463 /  
manufacturing standard 0.0200.9.0016

Initial measuring force 1 N ± 20%

Dimensioned drawing on request



### Dial Gauge GM 100 T

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	100 mm
Stem-Ø	8 h 6

Dimensions and accuracy according to  
DIN EN ISO 463 /  
manufacturing standard 0.0200.9.0016

Initial measuring force 1 N ± 20%

Dimensioned drawing on request



### Dial Gauge GM 100 S shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	100 mm
Stem-Ø	8 h 6

Dimensions and accuracy according to  
DIN EN ISO 463 /  
manufacturing standard 0.0200.9.0016

Initial measuring force on request

Dimensioned drawing on request

Special fittings:

32



reverse force only for  
models without shockproof



## High Precision Dial Gauge

Our High Precision Dial Gauges are high-resolution gauges with 0.001 mm or 0.002 mm graduations and 0.2 mm measuring distance per pointer revolution. The high magnification gear train and high-resolution dials allow a very precise reading of the measured value.

The well thought-out design as well as the extremely precise, while robust in operation, execution of our High Precision Dial Gauges with precision gear movement guarantee for their reliability and long service life. The following quality features apply to our entire manufacturing programme:

- Highly responsive movements.
- Precisely matched measuring spindles and stems to minimise lateral play.
- All gear pivots run in high-class ruby bearings.
- Lifting cap to raise the plunger easily and to prevent ingress of contaminants.
- All waterproof and water protected models have a threaded protection sleeve to prevent ingress of contaminants.

- All shockproof models contain an effective impact protection sleeve.
- Dimensions according to DIN EN ISO 463 (except waterproof and waterprotected models)

As standard High Precision Dial Gauges are manufactured with measuring ranges up to 5 mm. However the gear movements can accommodate ranges up to 12 mm. Please contact us if you require longer measuring ranges.

DIN 878 does not include these High Precision Dial Gauges. They are subject to a strict manufacturing standard.

For the High Precision Dial Gauges with precision gear movements listed in the following table our works standard 0.0500.9.0001 applies.

Please see pages 38 – 40 for our series 'FEINIKA' High Precision Dial Gauges.

**Technical data for Metric High Precision Dial Gauges with gear movement**

Model	Reading	Range per revolution	Range	Overtravel	Bezel-Ø	Special Feature
KM 500 T	0.002 mm	0.2 mm	1 mm	–	40 mm	
KM 500 S	0.002 mm	0.2 mm	1 mm	–	40 mm	Shockproof
KM 500/3 S	0.002 mm	0.2 mm	3 mm	–	40 mm	Shockproof
KM 500 SI	0.002 mm	–	0.16 mm	5 mm	40 mm	Error Free
KM 500 SW	0.002 mm	0.2 mm	1 mm	–	44.5 mm	Waterproof
FM 500 T	0.002 mm	0.2 mm	1 mm	–	58 mm	
FM 500 SI	0.002 mm	–	0.16 mm	5 mm	58 mm	Error Free
KM 1000 T	0.001 mm	0.2 mm	1 mm	–	40 mm	
KM 1000 S	0.001 mm	0.2 mm	1 mm	–	40 mm	Shockproof
KM 1000/3 T	0.001 mm	0.2 mm	3 mm	–	40 mm	
KM 1000/3 S	0.001 mm	0.2 mm	3 mm	–	40 mm	Shockproof
KM 1000/5 T	0.001 mm	0.2 mm	5 mm	–	40 mm	
KM 1000/5 S	0.001 mm	0.2 mm	5 mm	–	40 mm	Shockproof
KM 1000 S wa	0.001 mm	0.2 mm	1 mm	–	40 mm	Water Protected
KM 1000 SI	0.001 mm	–	0.16 mm	5 mm	40 mm	Error Free
FM 1000 T	0.001 mm	0.2 mm	1 mm	–	58 mm	
FM 1000 S	0.001 mm	0.2 mm	1 mm	4 mm	58 mm	Shockproof
FM 1000/5 T	0.001 mm	0.2 mm	5 mm	–	58 mm	
FM 1000/5 S	0.001 mm	0.2 mm	5 mm	–	58 mm	Shockproof
SI-180	0.001 mm	–	0.16 mm	5 mm	58 mm	Error Free
FM 1000 S wa	0.001 mm	0.2 mm	1 mm	4 mm	58 mm	Water Protected
FM 1000 SW	0.001 mm	0.2 mm	1 mm	4 mm	61.5 mm	Waterproof
FM 1000/5 SW	0.001 mm	0.2 mm	5 mm	–	61.5 mm	Waterproof
FM 1000/80 T	0.001 mm	0.2 mm	1 mm	–	80 mm	
FM 1000/80 S	0.001 mm	0.2 mm	1 mm	4 mm	80 mm	Shockproof
FM 1000/80-5 T	0.001 mm	0.2 mm	5 mm	–	80 mm	
FM 1000/80-5 S	0.001 mm	0.2 mm	5 mm	–	80 mm	Shockproof



## Small Dial Gauge KM 500 S

shockproof

The High Precision Small Dial Gauges KM 500 S and KM 1000 S equipped with a high-class impact protection have an extremely long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Small Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

High Precision Dial Gauge KM 500 S shockproof	
Reading	0.002 mm
Range	1 mm
Range per revolution	0.2 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	1 N ± 20%
Dimensioned drawing	page 34
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



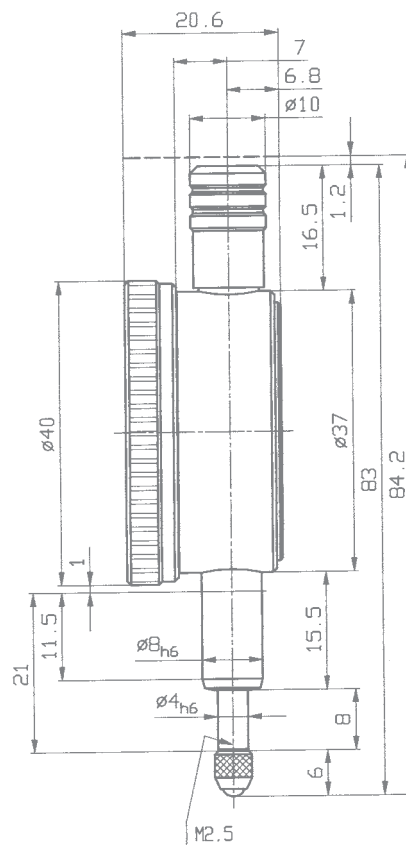
## Small Dial Gauge KM 1000 S

shockproof

High Precision Dial Gauge KM 1000 S shockproof	
Reading	0.001 mm
Range	1 mm
Range per revolution	0.2 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	1 N ± 20%
Dimensioned drawing	page 34
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: KM 500 S



Special fittings:





## Dial Gauge FM 1000 T

The only difference between FM 1000 T and FM 500 T is the number of graduations on the dial face. FM 1000 T has 200 graduations, each of 0.001 mm, whereas FM 500 T has 100 graduations of 0.002 mm.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

High Precision Dial Gauge FM 1000 T	
Reading	0.001 mm
Range	1 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 35
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

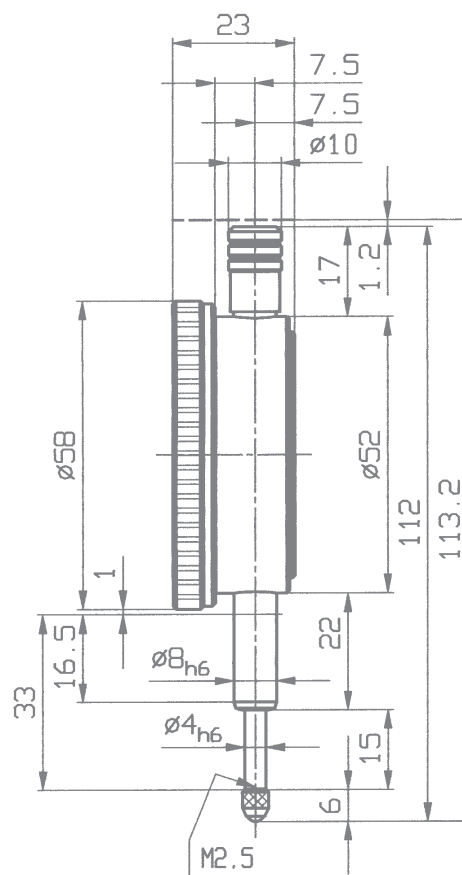


## Dial Gauge FM 500 T

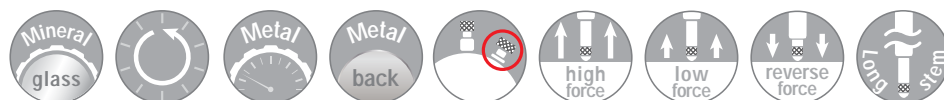
High Precision Dial Gauge FM 500 T	
Reading	0.002 mm
Range	1 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 35
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: FM 1000 T



Special fittings:





## Dial Gauge FM 1000/5 S

shockproof

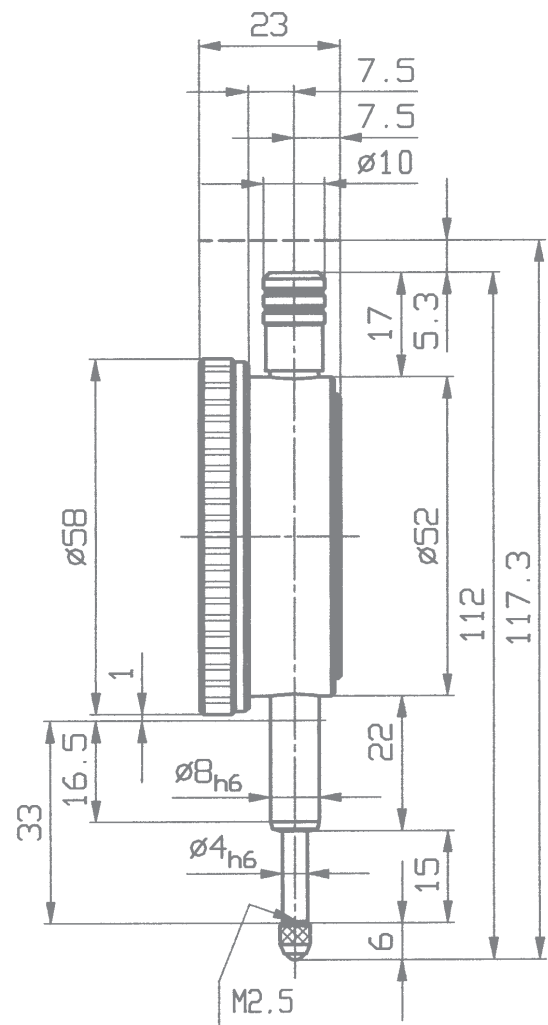
Except for the longer measuring range and the bezel diameter of 58 mm all technical features of Dial Gauge FM 1000/5 S are the same as for model KM 1000 S.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

We manufacture also High Precision Dial Gauges with a bezel Ø of 80 mm. The model FM 1000/80-5 S has the same technical data as the model FM 1000/5 S, but a bezel diameter of 80 mm.

### High Precision Dial Gauge FM 1000/5 S shockproof

Reading	0.001 mm
Range	5 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	on request
Dimensioned drawing	page 36
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

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## Dial Gauge FM 1000/5 T

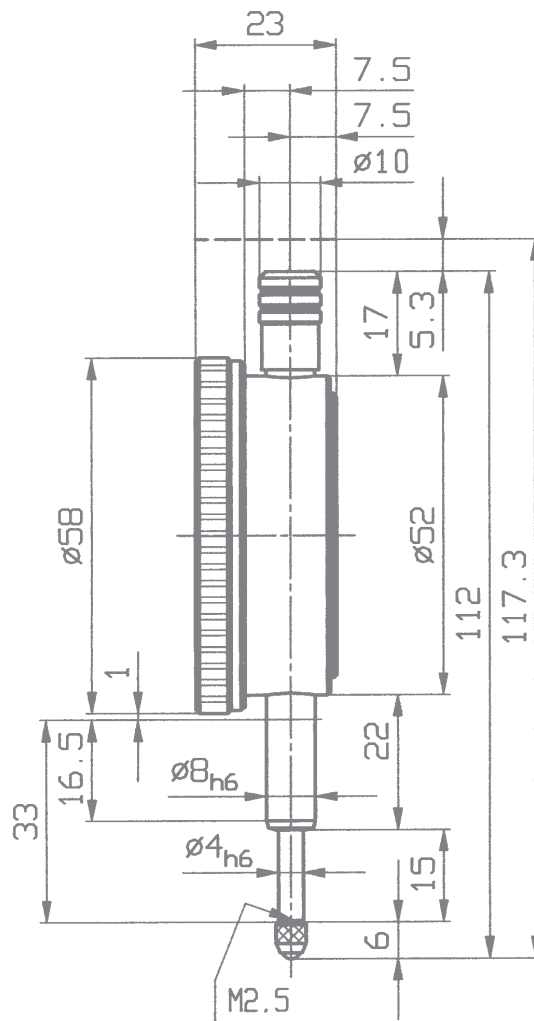
Kaefer

The carefully thought-out design, the use of selected components and materials as well as the movement perfected by precision engineering guarantee reliable measuring results and a long service life of our Precision Dial Gauges.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### High Precision Dial Gauge FM 1000/5 T

Reading	0.001 mm
Range	5 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0001
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## High Precision Dial Gauges with the movement of Comparator Gauges

The FEINIKA High Precision Dial Gauges have similar movements to those of our range of COMPIKA Comparator Gauges. The travel of the plunger is transmitted and magnified by means of a lever device to the hand. This lever transmission has two advantages. It provides extremely high accuracy, as well as an effective shockproof system.

The following quality features apply to our entire manufacturing programme of FEINIKA High Precision Dial Gauges:

- Effective shockproof system.
- With metal bezel.
- Lifting cap to raise the plunger easily.
- All waterproof models have a threaded protection sleeve to prevent ingress of contaminants.

- Dimensions according to DIN EN ISO 463 (except waterproof models).
- Hardened plunger to protect against damage.
- Additional over-travel for easy insertion of test pieces under the measuring tip.
- Highly responsive movements.
- Precisely matched plunger and stem to minimise lateral play.
- All gear pivots run in high-class ruby bearings.
- A lifting cap to prevent ingress of contaminants.

DIN 878 does not include these High Precision Dial Gauges. So we subject these gauges to more stringent standards as laid down in the table 0.0500.9.0010 of our manufacturing standard.

**Technical data for Metric High Precision Dial Gauges of the series Feinika**

Model	Reading	Range per revolution	Range	Overtravel	Bezel-Ø	Special Feature
Feinika KM 1102	0.002 mm	0.1 mm	1 mm	2.5 mm	40 mm	Shockproof
Feinika FM 1102	0.002 mm	0.1 mm	1 mm	4 mm	58 mm	Shockproof
Feinika KM 1101	0.001 mm	0.1 mm	1 mm	2.5 mm	40 mm	Shockproof
Feinika KM 1101 W	0.001 mm	0.1 mm	1 mm	2.5 mm	44.5 mm	Waterproof
Feinika SI-914	0.001 mm	–	0.08 mm	3 mm	40 mm	Error Free
Feinika SI-910	0.001 mm	–	0.1 mm	3 mm	40 mm	Error Free
Feinika FM 1101	0.001 mm	0.1 mm	1 mm	4 mm	58 mm	Shockproof
Feinika FM 1101 W	0.001 mm	0.1 mm	1 mm	4 mm	61.5 mm	Waterproof
Feinika SI-915	0.001 mm	–	0.08 mm	5 mm	58 mm	Error Free
Feinika SI-916	0.001 mm	–	0.1 mm	5 mm	58 mm	Error Free
Feinika SI-918	0.001 mm	–	0.16 mm	4.5 mm	58 mm	Error Free





## Small Dial Gauge Feinika KM 1101

shockproof

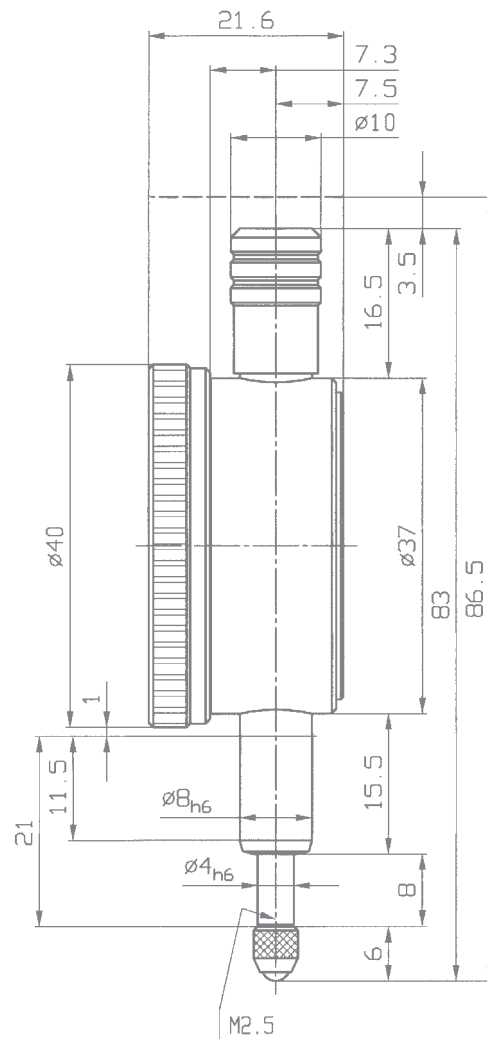
High Precision Dial Gauges Feinika have a scale with 100 graduations for one pointer revolution of 0.1 mm. This enables very precise read-off results.

The travel of the plunger is transmitted by means of a lever device to the hand. This lever transmission of the movement has two advantages. It provides extremely high accuracy, as well as an effective shock-proof system.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Small Dial Gauge Feinika KM 1101 shockproof

Reading	0.001 mm
Range	1 mm
Range per revolution	0.1 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0010
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 39
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauge Feinika FM 1101

shockproof

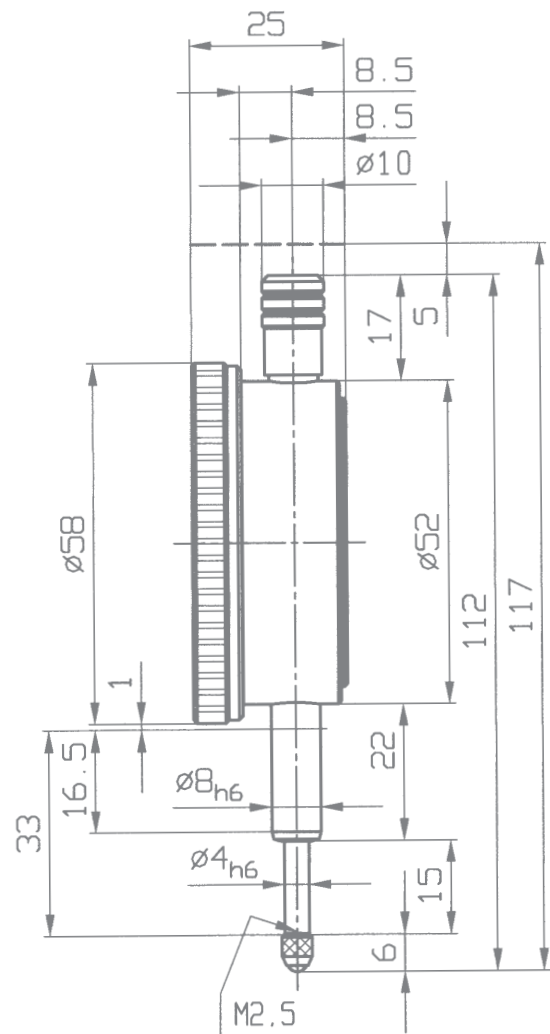
The travel of the plunger is transmitted by means of a lever device to the hand. This lever transmission of the movement has two advantages. It provides extremely high accuracy, as well as an effective shockproof system.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

High Precision Dial Gauges of the Feinika series are also available in waterproof version and also as Error Free Dial Gauges.

### Dial Gauge Feinika FM 1101 shockproof

Reading	0.001 mm
Range	1 mm
Range per revolution	0.1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0010
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	page 40
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

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## Dial Gauges with 0.1 mm reading

Dial Gauges with 0.1 mm graduations are supplied without tolerance pointers as standard. On request they can be supplied with tolerance pointers at no extra charge.

Because of the rather course transmission ratio effective on Dial Gauges with a reading of 0.1 mm the danger of damage to the gearing through shocks received by the spindle is considerably minimised. In this range we only offer Standard Dial Gauges without impact protection. Offers for Dial Gauges with a reading of 0.1 mm and shockproof are available on request.

These 0.1 mm reading Gauges are also available in waterproof and back-plunger versions. Please contact us for price and availability.

On Dial Gauges KM 5 a, KM 10 a and M 10 a one revolution of the pointer corresponds to the entire measuring range. For this reason they are specially suitable for applications benefiting from a slave pointer. A functional description of Dial Gauges with slave pointers is given on page 75 of the catalogue.

The carefully thought-out design as well as the operationally robust execution of our Dial Gauges with a reading of 0.1 mm guarantee reliable measuring results and a long service life.

Dial Gauges with a reading of 0.1 mm are not included in DIN 878. They are subject to a strict manufacturing standard. For the models listed in the following table our manufacturing standard 0.0500.9.0004 applies. Their dimensions are according to DIN EN ISO 463 (exception: Length  $L_2$  with model M 10 d).

Technical data for Dial Gauges with 0.1 mm reading

Model	Reading	Range per revolution	Range	Bezel-Ø	Initial measuring force	Special Feature
KM 5 a	0.1 mm	5 mm	5 mm	40 mm	0.7 N ± 20%	
KM 10 a	0.1 mm	10 mm	10 mm	40 mm	1.0 N ± 20%	
KM 5 a R	0.1 mm	5 mm	5 mm	40 mm	1.5 N ± 20%	Back Plunger
M 10 a	0.1 mm	10 mm	10 mm	58 mm	0.7 N ± 20%	
M 10 b	0.1 mm	10 mm	20 mm	58 mm	0.8 N ± 20%	
M 10 c	0.1 mm	10 mm	30 mm	58 mm	0.8 N ± 20%	Linear display to indicate revolution
M 10 d	0.1 mm	10 mm	50 mm	58 mm	1.2 N ± 20%	
SI-9/0.1	0.1 mm	–	8 mm	58 mm	0.7 N ± 20%	Error Free
M 10/5 R	0.1 mm	5 mm	5 mm	58 mm	1.5 N ± 20%	Back Plunger
GM 10/80	0.1 mm	10 mm	20 mm	80 mm	0.7 N ± 20%	
GM 10/100	0.1 mm	10 mm	10 mm	100 mm	0.7 N ± 20%	



## Small Dial Gauges KM 5 a und KM 10 a

On request the Small Dial Gauges KM 5 a and KM 10 a are also available with special fittings:

- KM 5 a resp. KM 10 a with lifting lever
- KM 5 a resp. KM 10 a with customized dials
- KM 5 a resp. KM 10 a with tolerance indicators

Spindle and stem are made of resistant stainless steel. The spindle is lapped.



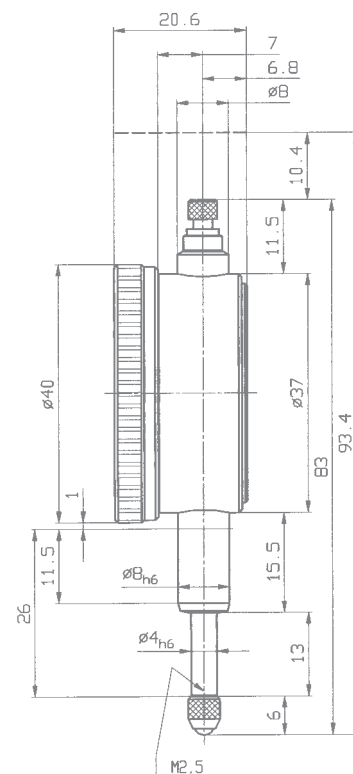
Model shown: KM 10 a

### Small Dial Gauge KM 5 a

Reading	0.1 mm
Range	5 mm
Range per revolution	5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

### Small Dial Gauge KM 10 a

Reading	0.1 mm
Range	10 mm
Range per revolution	10 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 42
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauges M 10 a and M 10 b



The Dial Gauges with graduations of 0.1 mm have no tolerance indicators. If anyway desired they are available at no extra charge.

Dial Gauges M 10 a and M 10 b possess a stem which is laterally offset by 3.5 mm.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

In comparison to model M 10 a the Dial Gauge M 10 b has an additional revolution counter.



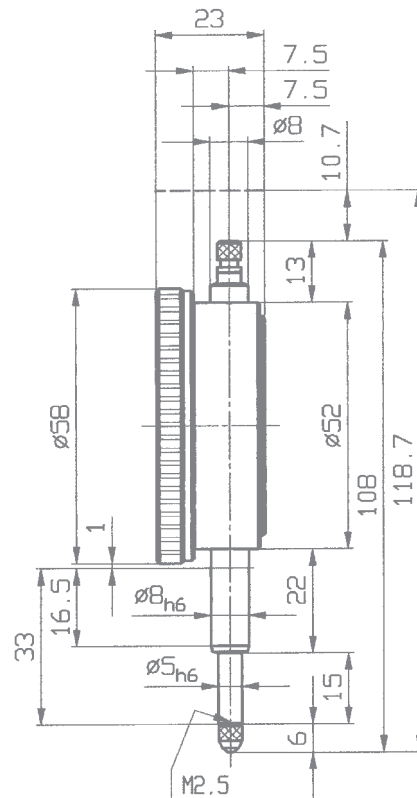
Model shown: M 10 a

### Dial Gauge M 10 a

Reading	0.1 mm
Range	10 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 43
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

### Dial Gauge M 10 b

Reading	0.1 mm
Range	20 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauges M 10 c and M 10 d

On model M 10 c a straight line display is used as revolution counter instead of the traditional rotating pointer.

Dial Gauges M 10 c and M 10 d possess a stem which is laterally offset by 3.5 mm.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

In comparison to model M 10 c the Dial Gauge M 10 d has a rotating pointer as revolution counter.



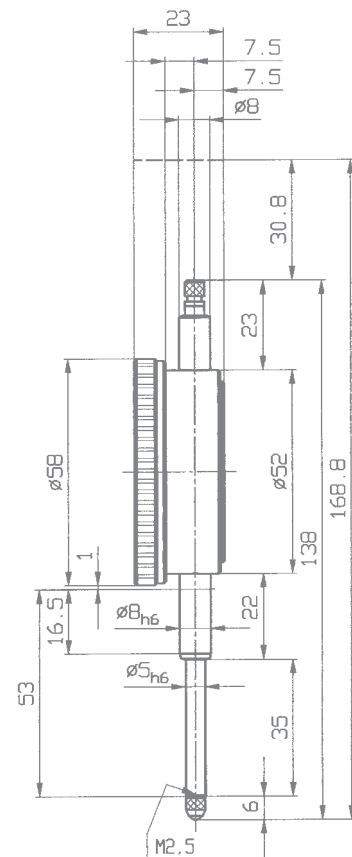
Model shown: M 10 c

### Dial Gauge M 10 c

Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 44
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

### Dial Gauge M 10 d

Reading	0.1 mm
Range	50 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
Initial measuring force	1.2 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







Ideal for use in measuring fixtures

## Small Dial Gauge KM 4 R

with back plunger

The models KM 4 R and KM 4/5 R differ only in their measuring ranges. Both Dial Gauges can be held either on the standard 8 mm h 6 stem or on the 28 mm diameter spigot.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Small Dial Gauge KM 4 R with back plunger	
Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 45
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de

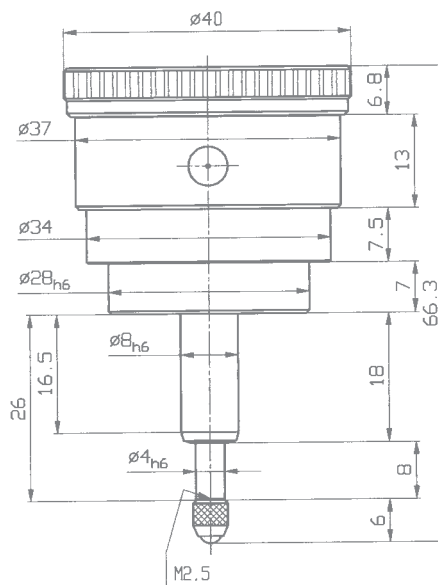
## Small Dial Gauge KM 4/5 R

with back plunger

Small Dial Gauge KM 4/5 R with back plunger	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 45
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Model shown: KM 4 R



On the Small Dial Gauge KM 4/5 R the dimension of 7.5 mm in the above dimensioned drawing has been increased to 9.5 mm and the overall length from 66.3 mm to 68.3 mm.

### Technical data for other Small Dial Gauges with back plunger

Model	Reading	Range	Dial Numbering	Bezel Ø	Dimensions and accuracy according to
KM 5 a R	0.1 mm	5 mm	0 – 5	40 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
SI-45 R	0.01 mm	0.4 mm	20 – 0 – 20	40 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
SI-45/0.8 R	0.01 mm	0.8 mm	40 – 0 – 40	40 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
KM 500 R	0.002 mm	1 mm	0 – 100 / 0 – 100	40 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0007
KM 1000 R	0.001 mm	1 mm	0 – 100 / 0 – 100	40 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0007

Special fittings:



Only for KM 4/5 R



Ideal for use in measuring fixtures

## Dial Gauge M 2 R

with back plunger

## Dial Gauge M 2/5 R

with back plunger

The models M 2 R and M 2/5 R differ only in their measuring ranges. Both Dial Gauges can be held either on the standard 8 mm h 6 stem or on the 28 mm diameter spigot.

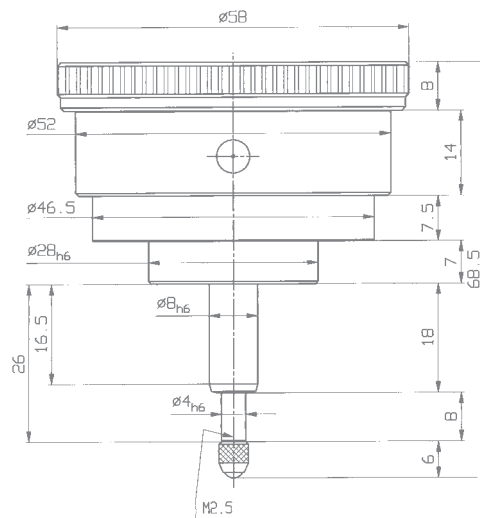
Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Dial Gauge M 2 R with back plunger	
Reading	0.01 mm
Range	3 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 46
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de

Dial Gauge M 2/5 R with back plunger	
Reading	0.01 mm
Range	5 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
Initial measuring force	1.5 N ± 20%
Dimensioned drawing	page 46
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Model shown: M 2 R



On the Dial Gauge M 2/5 R the dimension of 7.5 mm at Ø 46.5 mm in the above dimensioned drawing has been increased to 9.5 mm and the overall length from 68.5 mm to 70.5 mm.

Technical data for other Dial Gauges with back plunger					
Model	Reading	Range	Dial Numbering	Bezel Ø	Dimensions and accuracy according to
M 10/5 R	0.1 mm	5 mm	0 – 5	58 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0004
SI-90 R	0.01 mm	0.8 mm	40 – 0 – 40	58 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
SI-18 R	0.01 mm	1.6 mm	80 – 0 – 80	58 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0006
FM 500 R	0.002 mm	1 mm	0 – 100 / 0 – 100	58 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0007
FM 1000 R	0.001 mm	1 mm	0 – 100 / 0 – 100	58 mm	DIN EN ISO 463 / manufacturing standard 0.0500.9.0007

Special fittings:



## Error Free Dial Gauges

with overtravel and limited measuring range

In order to avoid reading errors the measuring range of these Dial Gauges is limited to slightly less than one revolution of the pointer. Therefore a measurement can only be performed within the range of one revolution of the hand guaranteeing error free reading of the Dial Gauge.

The following quality features apply with exception of model SI-9/0.1 to our entire manufacturing programme of Error Free Dial Gauges:

- The large overtravel assists with the insertion of test pieces into the measuring device.
- The circular scale can only be rotated by 36° (Except model MU 52 ST-SI: bezel rotatable by 360°)
- Double safeguard for the limitation of the measuring range:
  - a) Stop in the movement
  - b) Stop on the facet ring (Except model MU 52 ST-SI)
- Effective impact protection

Error Free Dial Gauges designated with capital letter W in the order code are waterproof. A detailed description of the model series of Waterproof Dial Gauges can be found on pages 53 to 59 of the catalogue.

The Dial Gauge SI-90 X from our series X incorporates quality injection moulded components combined with conventional metal components. This design concept offers high precision model SI-90 X having very low weight.

Technical data for Metric Error Free Dial Gauges

Model	Reading	Range	Dial Reading	Overtravel	Bezel-Ø	Accuracy according to
SI-9/0.1	0.1 mm	8 mm	4 - 0 - 4	–	58 mm	Manufacturing standard 0.0500.9.0004
SI-45	0.01 mm	0.4 mm	20 - 0 - 20	4.5 mm	40 mm	DIN 878
SI-45/0.8	0.01 mm	0.8 mm	40 - 0 - 40	4 mm	40 mm	DIN 878
SI-50	0.01 mm	0.5 mm	25 - 0 - 25	4.5 mm	58 mm	DIN 878
SI-90	0.01 mm	0.8 mm	40 - 0 - 40	9 mm	58 mm	DIN 878
MU 52 ST-SI	0.01 mm	0.8 mm	40 - 0 - 40	7 mm	58 mm	DIN 878
M 2 TOP SI	0.01 mm	0.8 mm	40 - 0 - 40	7 mm	58 mm	DIN 878
SI-90 X	0.01 mm	0.8 mm	40 - 0 - 40	7 mm	58 mm	DIN 878
SI-100	0.01 mm	1.0 mm	50 - 0 - 50	9 mm	58 mm	DIN 878
SI-18	0.01 mm	1.6 mm	80 - 0 - 80	8 mm	58 mm	Manufacturing standard 0.4223.9.0008
M 3 a SI	0.005 mm	0.4 mm	20 - 0 - 20	4.5 mm	58 mm	DIN 878
KM 500 SI	0.002 mm	0.16 mm	80 - 0 - 80	4.5 mm	40 mm	Manufacturing standard 0.0500.9.0001
FM 500 SI	0.002 mm	0.16 mm	80 - 0 - 80	4.5 mm	58 mm	Manufacturing standard 0.0500.9.0001
Feinika SI-914	0.001 mm	0.08 mm	40 - 0 - 40	3 mm	40 mm	Manufacturing standard 0.0500.9.0010
Feinika SI-910	0.001 mm	0.1 mm	50 - 0 - 50	4 mm	40 mm	Manufacturing standard 0.0500.9.0010
Feinika SI-915	0.001 mm	0.08 mm	40 - 0 - 40	4.5 mm	58 mm	Manufacturing standard 0.0500.9.0010
Feinika SI-916	0.001 mm	0.1 mm	50 - 0 - 50	4.5 mm	58 mm	Manufacturing standard 0.0500.9.0010
SI-180	0.001 mm	0.16 mm	80 - 0 - 80	4.5 mm	58 mm	Manufacturing standard 0.0500.9.0001
Feinika SI-918	0.001 mm	0.16 mm	80 - 0 - 80	4.5 mm	58 mm	Manufacturing standard 0.0500.9.0010

Dimensions of all models according to DIN EN ISO 463.



## Error Free Dial Gauge SI-45

shockproof, with overtravel

Due to their high-class impact protection the Error Free Dial Gauges SI-45 and SI-45/0.8 offer an extremely long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Error Free Dial Gauge SI-45 shockproof, with overtravel	
Reading	0.01 mm
Range	0.4 mm
Overtravel	4.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 48
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



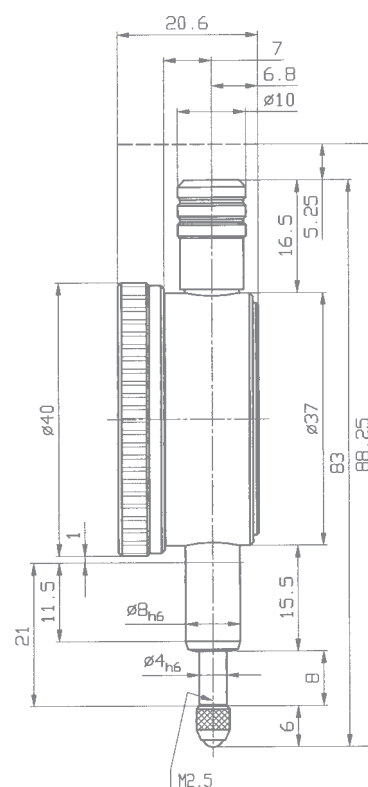
## Error Free Dial Gauge SI-45/0.8

shockproof, with overtravel

Error Free Dial Gauge SI-45/0.8 shockproof, with overtravel	
Reading	0.01 mm
Range	0.8 mm
Overtravel	4 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 48
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: SI-45



On request the Safety Dial Gauges SI-45 and SI-45/0.8 can also be supplied as waterproof version. Their model designations are SI-45 W and SI-45/0.8 W. Please note that in this case the dimensions of the above drawing do not apply.

Special fittings:





## Error Free Dial Gauge SI-90

shockproof

Due to their effective shockproof system these Dial Gauges have an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that shocks against the measuring insert are not transferred to the movement. The Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Error Free Dial Gauge SI-90 shockproof, with overtravel	
Reading	0.01 mm
Range	0.8 mm
Overtravel	9 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	on request
Dimensioned drawing	page 50
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



## Error Free Dial Gauge SI-18

shockproof

Error Free Dial Gauge SI-18 shockproof, with overtravel	
Reading	0.01 mm
Range	1.6 mm
Overtravel	8 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463 / manufacturing standard 0.4233.9.0008	
Initial measuring force	on request
Dimensioned drawing	page 50
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Error Free Dial Gauge SI-100

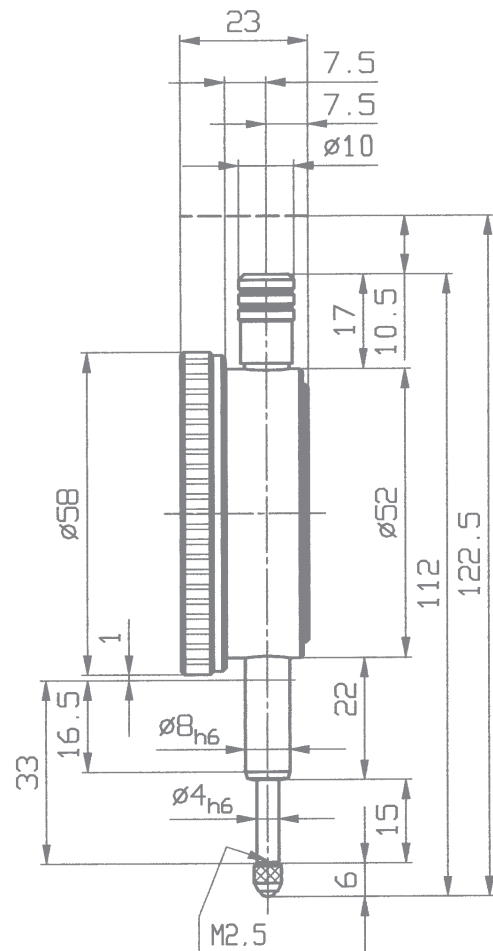
shockproof, with overtravel

Due to its high-class impact protection the Safety Dial Gauge SI-100 offers an extremely long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Error Free Dial Gauge SI-100 shockproof, with overtravel

Reading	0.01 mm
Range	1.0 mm
Overtravel	9 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	on request
Dimensioned drawing	page 50
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

50







## Error Free Dial Gauge MU 52 ST – SI

shockproof, with overtravel

Kaefer

Except for the limited measuring range all technical features of model MU 52 ST – SI are the same as for model MU 52 ST shown on catalogue page 12.

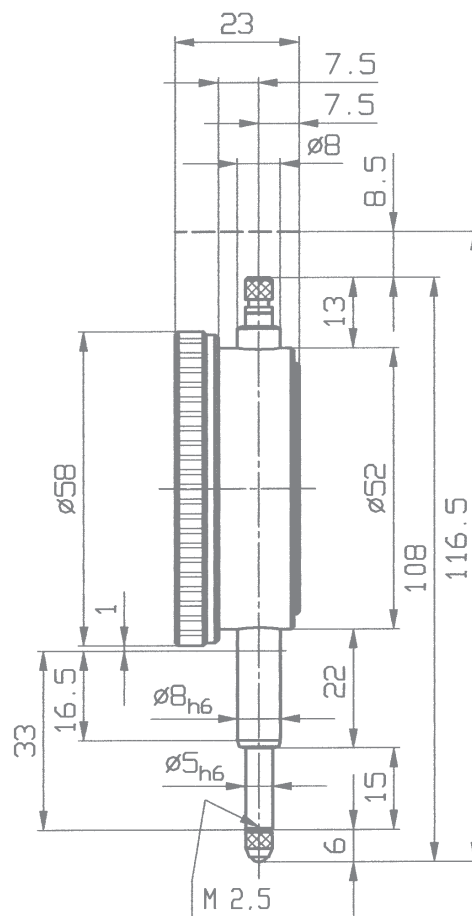
The bezel of model MU 52 ST – SI can be rotated through 360°.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Error Free Dial Gauge MU 52 ST - SI

#### shockproof, with overtravel

Reading	0.01 mm
Range	0.8 mm
Overtravel	7 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	0.6 N ± 20%
Dimensioned drawing	page 51
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Error Free Dial Gauge Feinika SI-914

shockproof, with overtravel



## Error Free Dial Gauge Feinika SI-915

shockproof, with overtravel

Dial Gauges Feinika possess a movement similar to that of Comparator Gauges. The combined gear and lever transmission guarantees high accuracy and low hysteresis. Dial Gauges Feinika are therefore best suited as error free 0.001 mm-reading Dial Gauges.

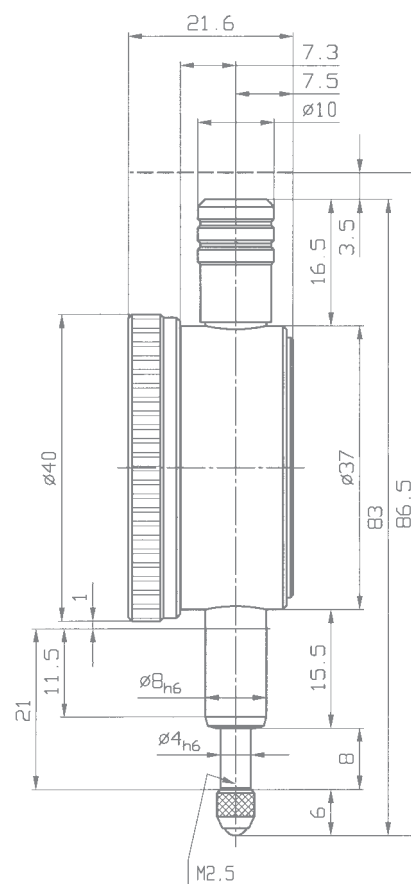
Dial Gauges Feinika are supplied as standard version with lifting bush and metal bezel. The spindle is lapped.

Error Free Dial Gauge SI-914 shockproof, with overtravel	
Reading	0.001 mm
Range	0.08 mm
Overtravel	3 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0010
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 52
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>

Error Free Dial Gauge SI-915 shockproof, with overtravel	
Reading	0.001 mm
Range	0.08 mm
Overtravel	4.5 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0500.9.0010
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Model shown: SI-914



On request the Error Free Dial Gauges SI-914 and SI-915 can also be supplied as waterproof version. Their model designations are SI-914 W and SI-915 W. Please note that in this case the dimensions of the above drawing do not apply.

Special fittings:



# Waterproof Dial Gauges

## shockproof

In the workshop it is unavoidable that Precision Dial Gauges are in contact with oil, water mist or dust. Our range of hermetically sealed Waterproof Dial Gauges has been specially designed to withstand these conditions. These extremely robust Precision Dial Gauges conforming to protection class IP 67 bear the order code ,W'.

Their features are:

- A flexible rubber bellows is fitted where the spindle enters the stem.
- The upper end of the measuring spindle is sealed by a safety cap and an ,O' ring.
- A new design of the metal bezel and its assembly produces a perfect seal. Its special features include ,O' rings, flat glasses and a screwed-on brass ring.
- An additional ,O' ring is placed between the rotating outer ring and the indicator's metal housing.
- The back plate is fitted in such a way that no foreign matter can enter.
- Effective shockproof system (except model M 2 RW).

Technical data for Metric Waterproof Dial Gauges IP 67

Model	Reading	Range per revolution	Range	Bezel-Ø	Accuracy according to
KM 4 SW	0.01 mm	0.5 mm	3 mm	44.5 mm	DIN 878
KM 4/5 SW	0.01 mm	0.5 mm	5 mm	44.5 mm	DIN 878
SI-45 W	0.01 mm	–	0.4 mm	44.5 mm	DIN 878
M 2 SW	0.01 mm	1 mm	10 mm	61.5 mm	DIN 878
M 2/30 SW	0.01 mm	1 mm	30 mm	61.5 mm	Manufacturing standard 1.0200.9.0014
M 2 RW	0.01 mm	1 mm	3 mm	61.5 mm	Manufacturing standard 0.0500.9.0006
SI-90 W	0.01 mm	–	0.8 mm	61.5 mm	DIN 878
GM 80 SW	0.01 mm	1 mm	10 mm	80 mm	Manufacturing standard 0.0200.9.0006
KM 500 SW	0.002 mm	0.2 mm	1 mm	44.5 mm	Manufacturing standard 0.0500.9.0001
Feinika KM 1101 W	0.001 mm	0.1 mm	1 mm	44.5 mm	Manufacturing standard 0.0500.9.0010
Feinika FM 1101 W	0.001 mm	0.1 mm	1 mm	61.5 mm	Manufacturing standard 0.0500.9.0010
FM 1000 SW	0.001 mm	0.2 mm	1 mm	61.5 mm	Manufacturing standard 0.0500.9.0001
FM 1000/5 SW	0.001 mm	0.2 mm	5 mm	61.5 mm	Manufacturing standard 0.0500.9.0001

Other Dial Gauges from our manufacturing programme with a measuring range of maximum 30 mm can also be supplied water- and oilproof. Please request our respective offer.



## Small Dial Gauge KM 4 SW

waterproof, shockproof

Due to their high-class impact protection the Small Dial Gauges KM 4 SW and KM 4/5 SW offer an extremely long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. These Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Small Dial Gauge KM 4 SW waterproof, shockproof	
Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	44.5 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 54
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



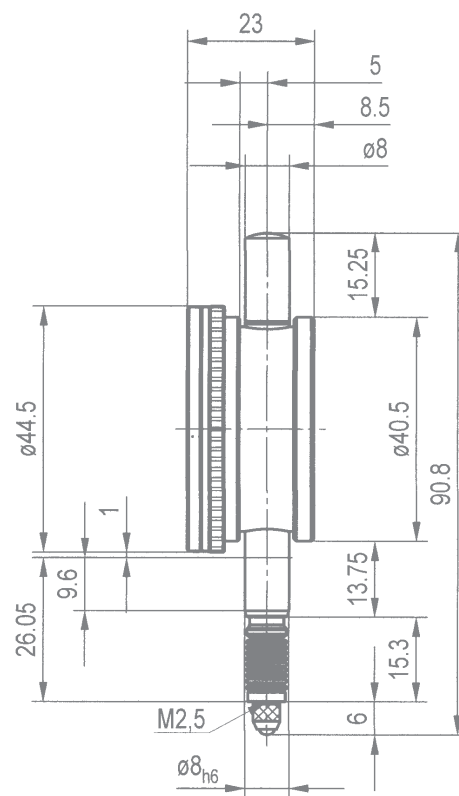
Model shown: KM 4 SW



## Small Dial Gauge KM 4/5 SW

waterproof, shockproof

Small Dial Gauge KM 4/5 SW waterproof, shockproof	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	44.5 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	page 54
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



The above dimensioned drawing also applies to the Safety Dial Gauge SI-45 W.

On models KM 4 SW and SI-45 W the dimension 15.25 mm at the top is 12.25 mm instead. The overall length thus becomes 87.8 mm instead of 90.8 mm.

Special fittings:





## Dial Gauge M 2 SW

waterproof, shockproof

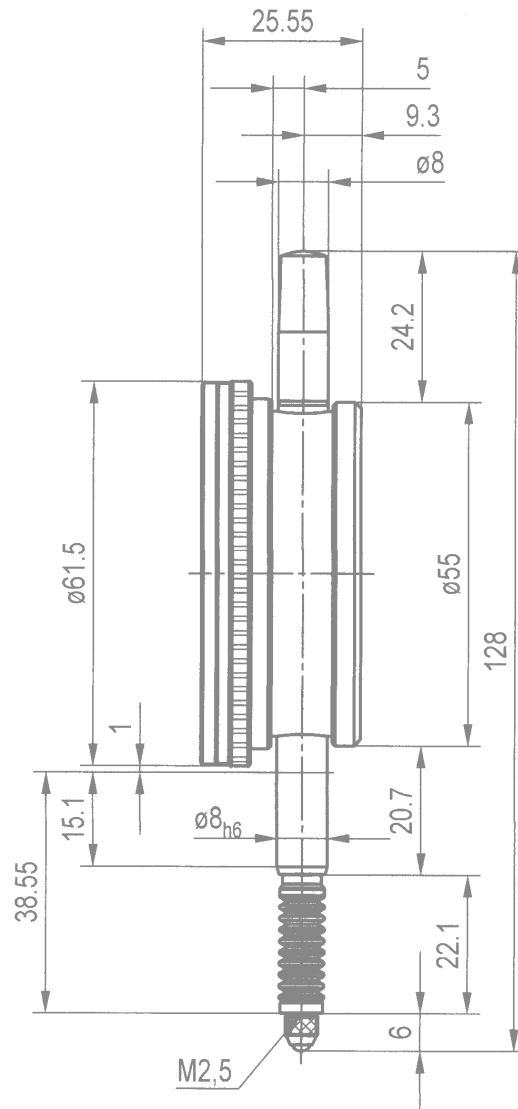
The waterproof Precision Dial Gauge M 2 SW also has a bezel which can be rotated through 360°.

When changing the measuring insert attention has to be paid that the spacer disc between the measuring insert and the rubber bellows is put back again. Otherwise the Dial Gauge is no longer sealed against the ingress of contamination.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

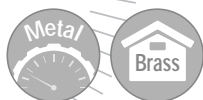
### Precision Dial Gauge M 2 SW waterproof, shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	on request
Dimensioned drawing	page 55
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauge M 2 RW

waterproof, back plunger

Model M 2 RW is a Precision Dial Gauge with back plunger which is waterproof according to protection class IP 67.

Effective impact protection protects the waterproof Dial Gauge M 2/30 SW even from hard impacts on the rack.

Spindle and stem are made of stainless steel. The spindle is lapped.

Dial Gauge M 2 RW waterproof, back plunger	
Reading	0.01 mm
Range	3 mm
Range per revolution	1 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0006
Initial measuring force	1.7 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



## Dial Gauge M 2/30 SW

waterproof, shockproof

Dial Gauge M 2/30 SW waterproof, shockproof	
Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 1.0200.9.0014
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	on request
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:







## Error Free Dial Gauge SI-90 W

waterproof, shockproof

Due to its high-class impact protection the Safety Dial Gauge SI-90 W offers an extremely long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

### Error Free Dial Gauge SI-90 W waterproof, shockproof

Reading	0.01 mm
Range	0.8 mm
Overtravel	9 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	on request
Dimensioned drawing	page 55
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



On request other Dial Gauges from our manufacturing programme are available in waterproof version.

- Dial Gauge M 3 SW
- Dial Gauge M 3 a SW
- Dial Gauge SI-18 W

Please request our offers.

Special fittings:





## Dial Gauge GM 80 SW

waterproof, shockproof

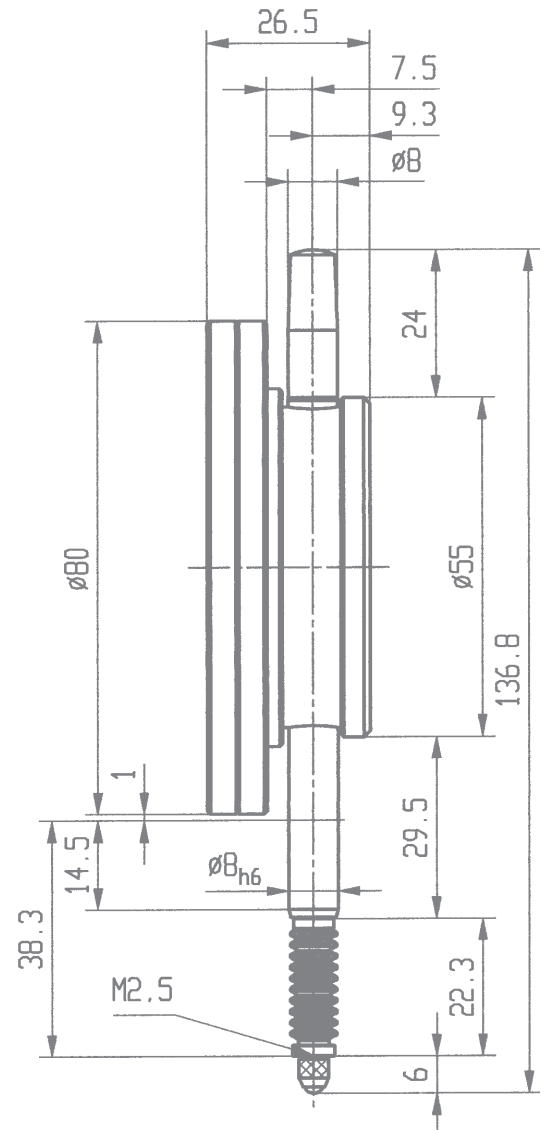
Model GM 80 SW is a Precision Dial Gauge with 80 mm bezel diameter which is waterproof according to protection class IP 67.

The high-class impact protection of the Dial Gauge GM 80 SW results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

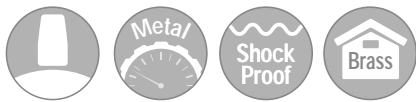
### Dial Gauge GM 80 SW waterproof, shockproof

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	80 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0200.9.0016
Initial measuring force	on request
Dimensioned drawing	page 58
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:





## Dial Gauge FM 1000/5 SW

waterproof, shockproof

The high-class impact protection of the Dial Gauges FM 1000/5 SW and FM 1000 SW results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Dial Gauge FM 1000/5 SW waterproof, shockproof	
Reading	0.001 mm
Range	5 mm
Range per revolution	0.2 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0001
Initial measuring force	on request
Dimensioned drawing	page 59
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



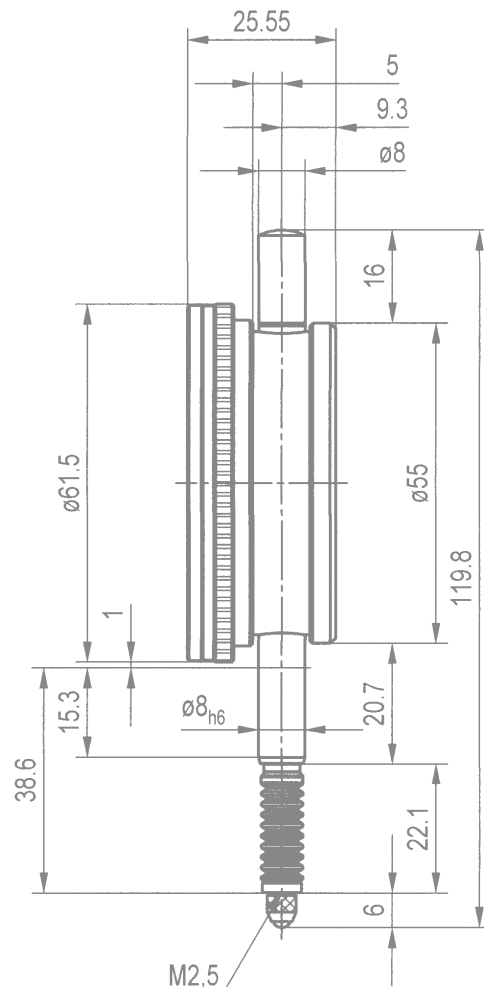
## Dial Gauge FM 1000 SW

waterproof, shockproof

Dial Gauge FM 1000 SW waterproof, shockproof	
Reading	0.001 mm
Range	1 mm
Range per revolution	0.2 mm
Bezel-Ø	61.5 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0001
Initial measuring force	on request
Dimensioned drawing	page 59
Data sheet to DIN EN ISO 463	www.kaefer-messuhren.de



Model shown: FM 1000/5 SW



Special fittings:





## Dial Gauge M 2 S wa

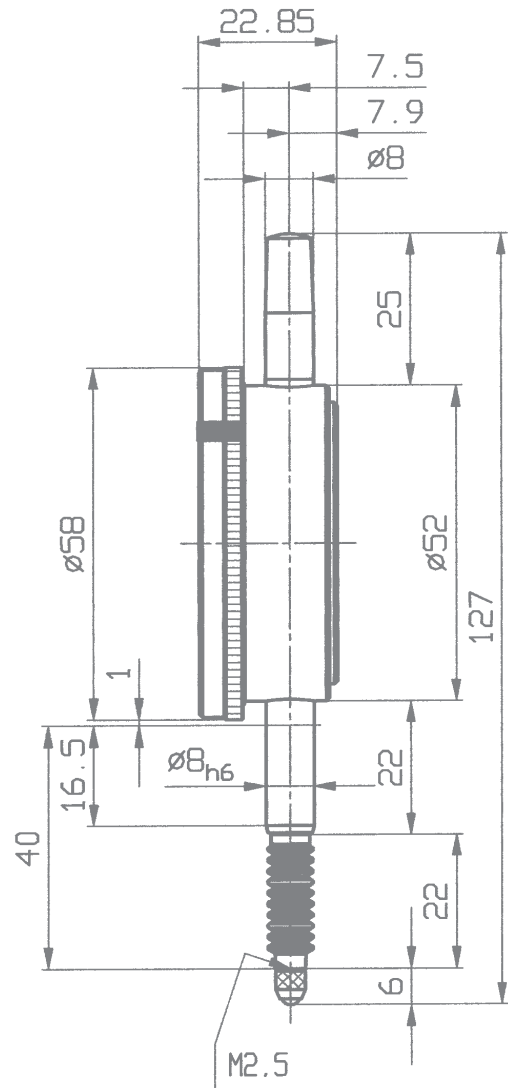
water protected, shockproof

Water protected Dial Gauges are to be recommended for applications where splash water prevails. These Dial Gauges conforming to protection class **IP53** bear the order code ,wa'.

The transparent front cover, made of knock resistant plastics, with its anti-reflective coating reduces shadows on the dial face and makes the Dial Gauge M 2 S wa very easy to read even at awkward angles that may often be found in fixture applications.

### Precision Dial Gauge M 2 S wa, water protected

Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	on request
Dimensioned drawing	page 60
Data sheet to DIN EN ISO 463	<a href="http://www.kaefer-messuhren.de">www.kaefer-messuhren.de</a>



Special fittings:

60



## Inch Reading Precision Dial Gauges

Technical data for Inch Reading Precision Dial Gauges with metric stem-Ø and thread size

Page	Model	Reading	Range per revolution	Dial Reading	Range	Bezel-Ø	Stem-Ø	Special Feature
63	MU 28 ZO	.0005"	.020"	0–20	.140"	28 mm	8 mm h 6	
63	KZO 6 T	.0005"	.020"	0–20	.120"	32 mm	8 mm h 6	
–	KZO 4 T	.001"	.020"	0–20	.120"	40 mm	8 mm h 6	
–	KZO 4 R	.001"	.020"	0–20	.120"	40 mm	8 mm h 6	Back Plunger
–	KZO 4/5 SW	.001"	.100"	0–100	.200"	44.5 mm	8 mm h 6	Waterproof
–	ZO 2 T	.001"	.100"	0–100	.500"	58 mm	8 mm h 6	
–	ZO 2 S	.001"	.100"	0–100	.400"	58 mm	8 mm h 6	Shockproof
–	SI-90 Z	.001"	–	40–0–40	.080"	58 mm	8 mm h 6	Error Free
–	ZO 2/30 T	.001"	.100"	0–100	1.000"	58 mm	8 mm h 6	
–	ZO 2/50 T	.001"	.100"	0–100	2.000"	58 mm	8 mm h 6	
62	ZO 3 T	.0005"	.050"	0–50	.500"	58 mm	8 mm h 6	
62	ZO 3 S	.0005"	.050"	0–50	.400"	58 mm	8 mm h 6	Shockproof
–	ZO 3/30 T	.0005"	.050"	0–50	1.000"	58 mm	8 mm h 6	
–	ZO 3/50 T	.0005"	.050"	0–50	2.000"	58 mm	8 mm h 6	
–	ZO 3 R	.0005"	.050"	0–50	.120"	58 mm	8 mm h 6	Back Plunger
–	ZO 3/5 R	.0005"	.050"	0–50	.200"	58 mm	8 mm h 6	Back Plunger
–	ZO 3 SNW	.0005"	.050"	0–50	.400"	61.5 mm	8 mm h 6	Waterproof
–	GZ 80 T	.0005"	.050"	0–50	.500"	80 mm	8 mm h 6	
–	GZ 100 T	.0005"	.050"	0–50	.500"	100 mm	8 mm h 6	
–	KFZO T	.0001"	.010"	0–10	.040"	40 mm	8 mm h 6	
–	KFZO S	.0001"	.010"	0–10	.040"	40 mm	8 mm h 6	Shockproof
–	KFZO 1101	.00005"	.005"	0–50	.040"	40 mm	8 mm h 6	Shockproof, extra accurate movement
–	SI-914 ZO	.00005"	–	20–0–20	.004"	40 mm	8 mm h 6	Error Free, extra accurate movement
64	FZO T	.0001"	.010"	0–10	.040"	58 mm	8 mm h 6	
64	FZO 5 T	.0001"	.010"	0–10	.200"	58 mm	8 mm h 6	
–	FZO 1101	.00005"	.005"	0–50	.040"	58 mm	8 mm h 6	Shockproof, extra accurate movement
–	SI-915 ZO	.00005"	–	20–0–20	.004"	58 mm	8 mm h 6	Error Free, extra accurate movement
–	FZ 80 T	.0001"	.010"	0–10	.040"	80 mm	8 mm h 6	
–	FZ 80/5 T	.0001"	.010"	0–10	.200"	80 mm	8 mm h 6	

All models of the above table have a stem-diameter of 8 mm h 6 and a thread M 2.5. The Dial Gauges will be supplied with flat backs. A mounting lug is available at extra charge.

Inch Reading Dial Gauges are also available with measurements equivalent to the American Standard ANSI B89.1.10M-2001. These instruments have a stem-Ø of  $\frac{3}{8}$ ", the thread for the contact point is 4/48 UNF. For details concerning this Dial Gauge series please see the table on pages 65 and 66.



## Inch Dial Gauge ZO 3 T

## Inch Dial Gauge ZO 3 S

shockproof

The Dial Gauges ZO 3 T and ZO 3 S will be supplied with continuous dial reading and flat backs. On request balanced dials and lug backs are available at extra charge.

Due to its effective shockproof system the Dial Gauge ZO 3 S has an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. An additional feature of this Dial Gauge is the incorporated fine adjustment of the pointer. By turning the knurled screw at the top, the large hand can be easily set to 0 without turning the bezel and the outer dial.

DIN-standard 878 applies to all permissible deviation spans analogous.

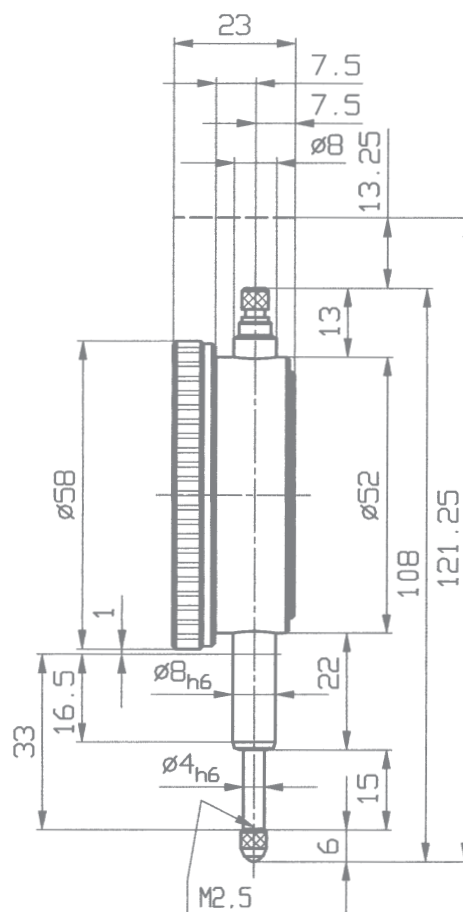
Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Inch Dial Gauge ZO 3 T	
Reading	.0005"
Range	.500"
Range per revolution	.050"
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	page 62

Inch Dial Gauge ZO 3 S shockproof	
Reading	.0005"
Range	.400"
Range per revolution	.050"
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to DIN EN ISO 463/DIN 878	
Initial measuring force	0.9 N ± 20%
Dimensioned drawing	same as M 2 S on page 14



Model shown: ZO 3 T



Special fittings:







## Small Inch Dial Gauge MU 28 ZO

The Dial Gauge MU 28 ZO is the smallest model of our broad manufacturing programme. Its extremely small overall dimensions require a special adjustment procedure according to a manufacturing standard.

Spindles and stems of the Small Dial Gauges MU 28 ZO and KZO 6 T are made of resistant stainless steel. The spindles are lapped.

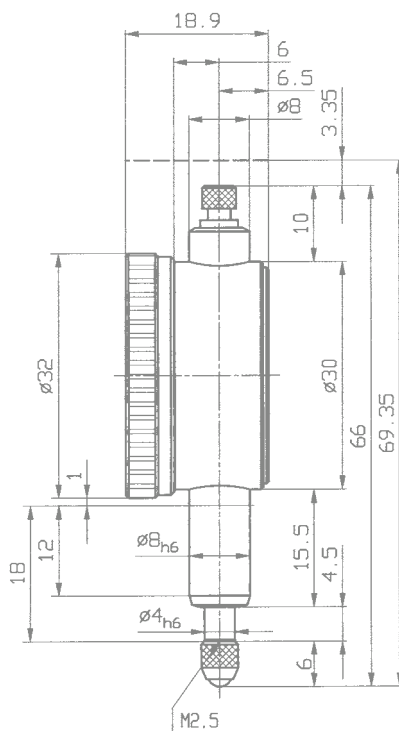
Small Inch Dial Gauge MU 28 ZO	
Reading	.0005"
Range	.140"
Range per revolution	.020"
Bezel-Ø	28 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 4.0000.9.0012
Initial measuring force	0.8 N ± 20%
Dimensioned drawing	same as model MU 28 page 24

## Small Inch Dial Gauge KZO 6 T

On request the Small Dial Gauge KZO 6 T is also available with special fittings:

- KZO 6 T with lifting device
- KZO 6 T with lug back
- KZO 6 T with customized dial

Small Inch Dial Gauge KZO 6 T	
Reading	.0005"
Range	.120"
Range per revolution	.020"
Bezel-Ø	32 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463/DIN 878
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 63



Special fittings for KZO 6 T:





## Inch Dial Gauge FZO T

The carefully thought-out design, the use of selected components and materials as well as the movement perfected by precision engineering guarantee reliable measuring results and a long service life of our Precision Dial Gauges.

Spindle and stem are made of resistant stainless steel. The spindle is lapped.

Inch Dial Gauge FZO T	
Reading	.0001"
Range	.040"
Range per revolution	.010"
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0800.9.0005
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	page 64

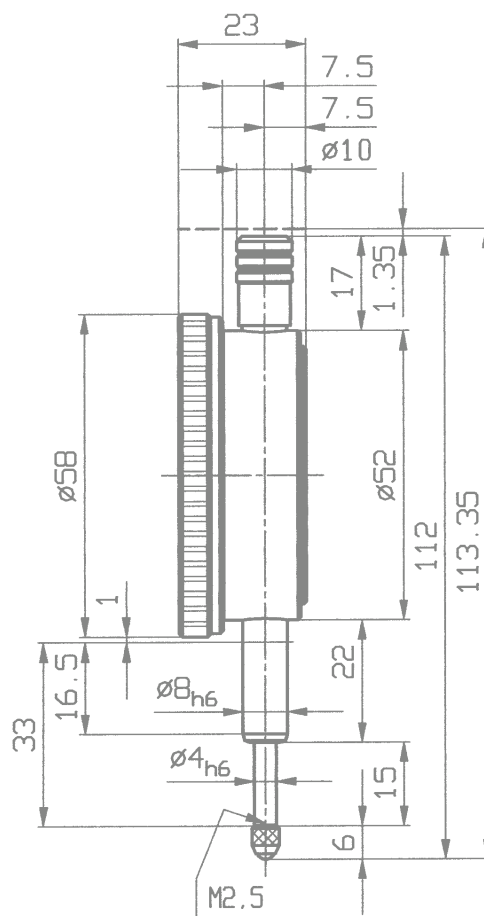


## Inch Dial Gauge FZO 5 T

Inch Dial Gauge FZO 5 T	
Reading	.0001"
Range	.200"
Range per revolution	.010"
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN EN ISO 463 / manufacturing standard 0.0800.9.0005
Initial measuring force	1.4 N ± 20%
Dimensioned drawing	on request



Model shown: FZO T



Special fittings:



# Inch Reading Precision Dial Gauges to ANSI Standard



Technical data for Inch Reading Precision Dial Gauges to ANSI Standard

Page	Model	Reading	Range per revolution	Dial Reading	Range	Bezel-Ø	Stem-Ø	Special Feature
-	KZ 6 T	.0005"	.020"	0-20	.120"	1 13/50"	3/8"	
67	KZ 4/5 Sb	.001"	.100"	0-50-0	.200"	1 9/16"	3/8"	Shockproof
-	KZ 4/5 Sb FS	.001"	.100"	0-50-0	.200"	1 9/16"	3/8"	Shockproof, fixing screw
-	KZ 4/5 Sb LB	.001"	.100"	0-50-0	.200"	1 9/16"	3/8"	Shockproof, lug back
72	KZ 4/5 Rb	.001"	.020"	0-10-0	.200"	1 9/16"	3/8"	Back plunger
-	KZ 4/5 Rb FS	.001"	.020"	0-10-0	.200"	1 9/16"	3/8"	Back plunger, fixing screw
-	KZ 4 SI	.001"	-	40-0-40	.080"	1 9/16"	3/8"	Error Free
-	KZ 4 SI FS	.001"	-	40-0-40	.080"	1 9/16"	3/8"	Error Free, fixing screw
-	KZ 4 SI LB	.001"	-	40-0-40	.080"	1 9/16"	3/8"	Error Free, lug back
-	KZ 4/5 SW b	.001"	.100"	0-50-0	.200"	1 4/5"	3/8"	Waterproof
-	Z 1 Ta	.001"	.100"	0-100	.250"	2 1/4"	3/8"	
-	Z 1 Ta FS	.001"	.100"	0-100	.250"	2 1/4"	3/8"	Fixing screw
-	Z 1 Ta LB	.001"	.100"	0-100	.250"	2 1/4"	3/8"	Lug back
-	Z 1 Tb	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	
-	Z 1 Tb FS	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	Fixing screw
-	Z 1 Tb LB	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	Lug back
-	Z 2 Ta	.001"	.100"	0-100	.250"	2 1/4"	3/8"	
-	Z 2 Ta FS	.001"	.100"	0-100	.250"	2 1/4"	3/8"	Fixing screw
-	Z 2 Ta LB	.001"	.100"	0-100	.250"	2 1/4"	3/8"	Lug back
-	Z 2 Tb	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	
-	Z 2 Tb FS	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	Fixing screw
-	Z 2 Tb LB	.001"	.100"	0-50-0	.250"	2 1/4"	3/8"	Lug back
68	Z 2/8 SNb	.001"	.100"	0-50-0	.312"	2 1/4"	3/8"	Shockproof
-	Z 2/8 SNb FS	.001"	.100"	0-50-0	.312"	2 1/4"	3/8"	Shockproof, fixing screw
-	Z 2/8 SNb LB	.001"	.100"	0-50-0	.312"	2 1/4"	3/8"	Shockproof, lug back
69	ZMU 52 TK	.001"	.100"	0-100	.500"	2 1/4"	3/8"	
-	ZMU 52 TK LB	.001"	.100"	0-100	.500"	2 1/4"	3/8"	Lug back
69	ZMU 52/30 T	.001"	.100"	0-100	1.000"	2 1/4"	3/8"	
-	ZMU 52/30 T LB	.001"	.100"	0-100	1.000"	2 1/4"	3/8"	Lug back
70	Z 2/30 Ta	.001"	.100"	0-100	1.000"	2 1/4"	3/8"	
-	Z 2/30 Ta FS	.001"	.100"	0-100	1.000"	2 1/4"	3/8"	Fixing screw
-	Z 2/30 Ta LB	.001"	.100"	0-100	1.000"	2 1/4"	3/8"	Lug back
-	Z 2/50 Ta	.001"	.100"	0-100	2.000"	2 1/4"	3/8"	
-	Z 2/50 Ta FS	.001"	.100"	0-100	2.000"	2 1/4"	3/8"	Fixing screw
-	Z 2/50 Ta LB	.001"	.100"	0-100	2.000"	2 1/4"	3/8"	Lug back
-	Z 2/100 Ta	.001"	.100"	0-100	4.000"	2 1/4"	3/8"	
-	Z 2/100 Ta FS	.001"	.100"	0-100	4.000"	2 1/4"	3/8"	Fixing screw
-	Z 2/100 Ta LB	.001"	.100"	0-100	4.000"	2 1/4"	3/8"	Lug back
73	Z 2 SI	.001"	-	40-0-40	.080"	2 1/4"	3/8"	Error Free
-	Z 2 SI FS	.001"	-	40-0-40	.080"	2 1/4"	3/8"	Error Free, fixing screw
-	Z 2 SI LB	.001"	-	40-0-40	.080"	2 1/4"	3/8"	Error Free, lug back
-	GZ 80/100 T	.001"	.100"	0-100	4.000"	3 1/8"	3/8"	
-	GZ 80/100 T LB	.001"	.100"	0-100	4.000"	3 1/8"	3/8"	Lug back
67	KZ 3/5 Sb	.0005"	.040"	0-20-0	.200"	1 9/16"	3/8"	Shockproof
-	KZ 3/5 Sb FS	.0005"	.040"	0-20-0	.200"	1 9/16"	3/8"	Shockproof, fixing screw
-	KZ 3/5 Sb LB	.0005"	.040"	0-20-0	.200"	1 9/16"	3/8"	Shockproof, lug back
-	KZ 3 SI	.0005"	-	10-0-10	.020"	1 9/16"	3/8"	Error Free
-	KZ 3 SI FS	.0005"	-	10-0-10	.020"	1 9/16"	3/8"	Error Free, fixing screw
-	KZ 3 SI LB	.0005"	-	10-0-10	.020"	1 9/16"	3/8"	Error Free, lug back
-	Z 3 Ta	.0005"	.050"	0-50	.125"	2 1/4"	3/8"	
-	Z 3 Ta FS	.0005"	.050"	0-50	.125"	2 1/4"	3/8"	Fixing screw
-	Z 3 Ta LB	.0005"	.050"	0-50	.125"	2 1/4"	3/8"	Lug back
-	Z 3 Tb	.0005"	.050"	0-25-0	.125"	2 1/4"	3/8"	
-	Z 3 Tb FS	.0005"	.050"	0-25-0	.125"	2 1/4"	3/8"	Fixing screw
-	Z 3 Tb LB	.0005"	.050"	0-25-0	.125"	2 1/4"	3/8"	Lug back
-	Z 3/0.04 SNb	.0005"	.040"	0-20-0	.312"	2 1/4"	3/8"	Shockproof
-	Z 3/0.04 SNb FS	.0005"	.040"	0-20-0	.312"	2 1/4"	3/8"	Shockproof, fixing screw
-	Z 3/0.04 SNb LB	.0005"	.040"	0-20-0	.312"	2 1/4"	3/8"	Shockproof, lug back
70	Z 3/30 Ta	.0005"	.050"	0-50	1.000"	2 1/4"	3/8"	
-	Z 3/30 Ta FS	.0005"	.050"	0-50	1.000"	2 1/4"	3/8"	Fixing screw
-	Z 3/30 Ta LB	.0005"	.050"	0-50	1.000"	2 1/4"	3/8"	Lug back
-	Z 3/50 Ta	.0005"	.050"	0-50	2.000"	2 1/4"	3/8"	
-	Z 3/50 Ta FS	.0005"	.050"	0-50	2.000"	2 1/4"	3/8"	Fixing screw
-	Z 3/50 Ta LB	.0005"	.050"	0-50	2.000"	2 1/4"	3/8"	Lug back

## Inch Reading Precision Dial Gauges to ANSI Standard

Technical data for Inch Reading Precision Dial Gauges to ANSI Standard

Page	Model	Reading	Range per revolution	Dial Reading	Range	Bezel-Ø	Stem-Ø	Special Feature
72	Z3/5 Rb	.0005"	.050"	0-25-0	.200"	2 1/4"	3/8"	Back plunger
-	Z3/5 Rb FS	.0005"	.050"	0-25-0	.200"	2 1/4"	3/8"	Back plunger, fixing screw
74	Z3 SNW	.0005"	.050"	0-50	.400"	2 27/64"	3/8"	Waterproof
-	FZ3 SI	.0005"	-	10-0-10	.020"	2 1/4"	3/8"	Error Free
-	FZ3 SI FS	.0005"	-	10-0-10	.020"	2 1/4"	3/8"	Error Free, fixing screw
-	FZ3 SI LB	.0005"	-	10-0-10	.020"	2 1/4"	3/8"	Error Free, lug back
-	KFZ Tb	.0001"	.010"	0-5-0	.040"	1 9/16"	3/8"	
-	KFZ Tb FS	.0001"	.010"	0-5-0	.040"	1 9/16"	3/8"	Fixing screw
-	KFZ Tb LB	.0001"	.010"	0-5-0	.040"	1 9/16"	3/8"	Lug back
-	KFZ3 Sb	.0001"	.010"	0-5-0	.100"	1 9/16"	3/8"	Shockproof
-	KFZ3 Sb FS	.0001"	.010"	0-5-0	.100"	1 9/16"	3/8"	Shockproof, fixing screw
-	KFZ3 Sb LB	.0001"	.010"	0-5-0	.100"	1 9/16"	3/8"	Shockproof, lug back
-	KFZ 1101	.00005"	.005"	0-50	.040"	1 9/16"	3/8"	Shockproof
-	KFZ 1101 FS	.00005"	.005"	0-50	.040"	1 9/16"	3/8"	Shockproof, fixing screw
-	KFZ 1101 LB	.00005"	.005"	0-50	.040"	1 9/16"	3/8"	Shockproof, lug back
-	SI-914 Z	.00005"	-	20-0-20	.004"	1 9/16"	3/8"	Error Free
-	SI-914 Z FS	.00005"	-	20-0-20	.004"	1 9/16"	3/8"	Error Free, fixing screw
-	SI-914 Z LB	.00005"	-	20-0-20	.004"	1 9/16"	3/8"	Error Free, lug back
-	FZ Ta	.0001"	.010"	0-10	.025"	2 1/4"	3/8"	
-	FZ Ta FS	.0001"	.010"	0-10	.025"	2 1/4"	3/8"	Fixing screw
-	FZ Ta LB	.0001"	.010"	0-10	.025"	2 1/4"	3/8"	Lug back
-	FZ Tb	.0001"	.010"	0-5-0	.025"	2 1/4"	3/8"	
-	FZ Tb FS	.0001"	.010"	0-5-0	.025"	2 1/4"	3/8"	Fixing screw
-	FZ Tb LB	.0001"	.010"	0-5-0	.025"	2 1/4"	3/8"	Lug back
-	FZ 1101	.00005"	.005"	0-50	.040"	2 1/4"	3/8"	Shockproof
-	FZ 1101 FS	.00005"	.005"	0-50	.040"	2 1/4"	3/8"	Shockproof, fixing screw
-	FZ 1101 LB	.00005"	.005"	0-50	.040"	2 1/4"	3/8"	Shockproof, lug back
-	FZ/2.5 Sb	.0001"	.010"	0-5-0	.100"	2 1/4"	3/8"	Shockproof
-	FZ/2.5 Sb FS	.0001"	.010"	0-5-0	.100"	2 1/4"	3/8"	Shockproof, fixing screw
-	FZ/2.5 Sb LB	.0001"	.010"	0-5-0	.100"	2 1/4"	3/8"	Shockproof, lug back
-	SI-915 Z	.00005"	-	20-0-20	.004"	2 1/4"	3/8"	Error Free
-	SI-915 Z FS	.00005"	-	20-0-20	.004"	2 1/4"	3/8"	Error Free, fixing screw
-	SI-915 Z LB	.00005"	-	20-0-20	.004"	2 1/4"	3/8"	Error Free, lug back

All the models of the above table have measurements equivalent to the American Standard ANSI B 89. 1/10M-2001. These instruments have a stem-Ø of 3/8", the thread for the contact point is 4/48 UNF.

In standard version the Dial Gauges will be delivered without fixing device for the bezel and flat back. At extra charge versions with fixing screw as well as lug back are available. Please add the type code FS for fixing screw resp. LB for lug back should you require the Dial Gauge with these features. Extra charges can be found in our price list below the listing of Inch Dial Gauges.

Additional accessories are available for Inch Dial Gauges:

- Offset lug back
- Screw type back
- Special contact points (see page 91)

Inch reading Dial Gauges are also available with a stem-Ø 8 mm h 6 and a thread M 2.5. For details of this Dial Gauge Series please see the table on page 61.



## Small Inch Dial Gauges KZ 4/5 Sb and KZ 3/5 Sb

to ANSI standard, shockproof

The high-class impact protection of the Inch Dial Gauges KZ 4/5 Sb and KZ 3/5 Sb results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauges are robust in operation. Their precision is maintained with practically no limitations.

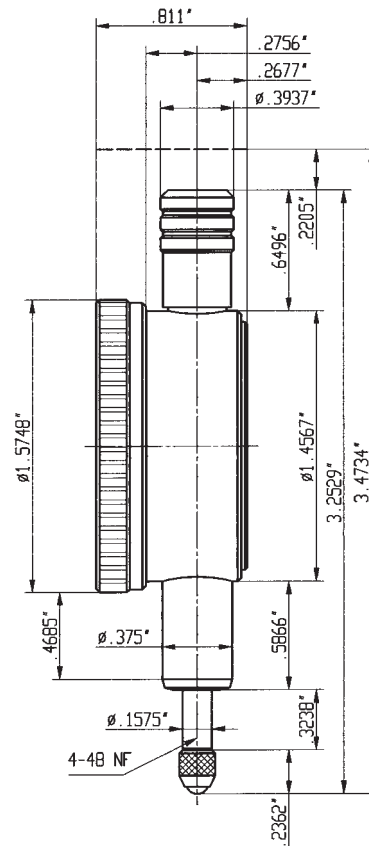
Spindle and stem are made of resistant stainless steel.

Small Inch Dial Gauge KZ 4/5 Sb shockproof	
Reading	.001"
Range	.200"
Range per revolution	.100"
Dial reading	0-50-0
Bezel-Ø	1 9/16"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 67

Small Inch Dial Gauge KZ 3/5 Sb shockproof	
Reading	.0005"
Range	.200"
Range per revolution	.040"
Dial reading	0-20-0
Bezel-Ø	1 9/16"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 67



Model shown: KZ 4/5 Sb



For model KZ 3/5 Sb the spindle is shorter by .0285" thus reducing the overall length to 3.4449" from 3.4734".

Special fittings:





## Inch Dial Gauge Z 2/8 SNb

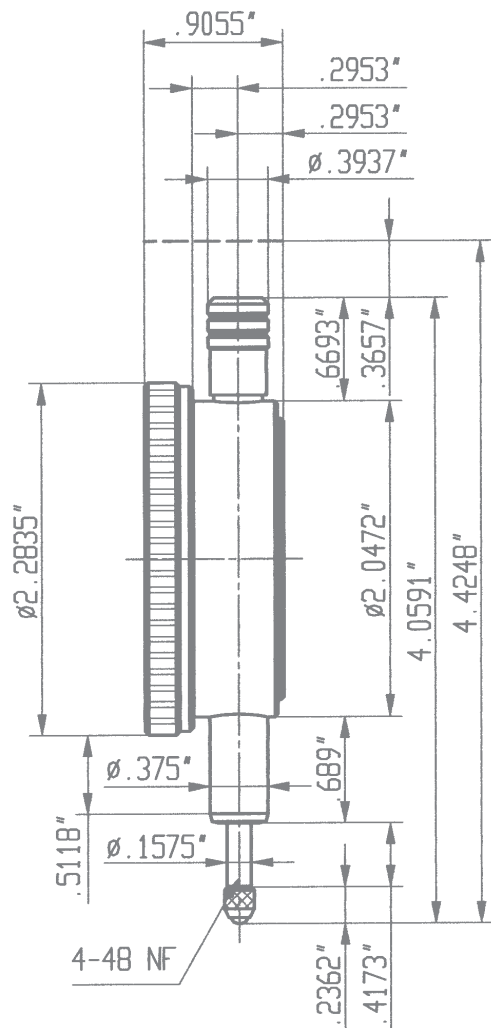
to ANSI standard, shockproof

With this shockproof series, a product of our extensive design expertise, we offer an accurate, reliable and long-lasting Dial Gauge.

A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear. The Dial Gauge is robust in operation. Its precision is maintained with practically no limitations.

Spindle and stem are made of resistant stainless steel.

Inch Dial Gauge Z 2/8 SNb shockproof	
Reading	.001"
Range	.312"
Range per revolution	.100"
Dial reading	0-50-0
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 68



Special fittings:







## Dial Gauge ZMU 52 TK

to ANSI standard

Our new Dial Gauge Series MU 52 has been designed and manufactured by Käfer Dial Gauges Shanghai. The racks and pinions – the key parts for the accuracy of Dial Gauges – are however supplied by Käfer Germany. All Dial Gauges are checked for their accuracy on a Feinmess Suhl automatic Dial Gauge Measuring Machine.

All details of these Dial Gauges conform to the American Standard ANSI B 89. Particularly clear reading due to the concentrically positioned small pointer.

Precision Dial Gauge ZMU 52 TK	
Reading	.001"
Range	.5"
Range per revolution	.1"
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	on request



## Dial Gauge ZMU 52/30 T

to ANSI standard, shockproof

Precision Dial Gauge ZMU 52/30 T	
Reading	.001"
Range	1"
Range per revolution	.1"
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	on request



Special fittings:





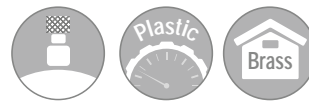
## Inch Dial Gauge Z 2/30 Ta

to ANSI standard

The concentric millimetre pointer allows an easy and safe reading of these Dial Gauges. The carefully thought out design, the use of selected components and materials as well as the movement perfected by precision engineering guarantee reliable measuring results and a long service life of the Precision Dial Gauges Z 2/30 Ta and Z 3/30 Ta.

The essential parts of the movement are jewelled.  
Spindle and stem are made of resistant stainless steel.

Inch Dial Gauge Z 2/30 Ta	
Reading	.001"
Range	1"
Range per revolution	.100"
Dial reading	0-100
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 70



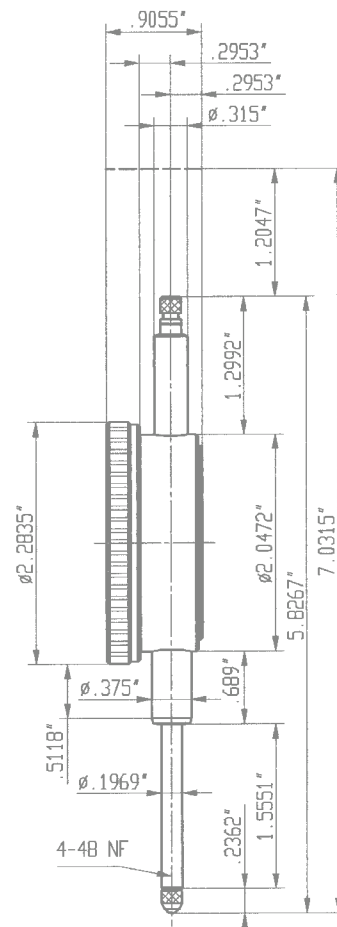
## Inch Dial Gauge Z 3/30 Ta

to ANSI standard

Inch Dial Gauge Z 3/30 Ta	
Reading	.0005"
Range	1"
Range per revolution	.050"
Dial reading	0-50
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 70



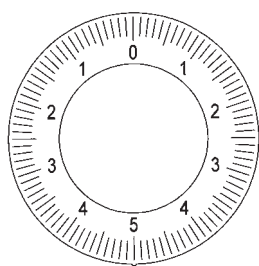
Model shown: Z 2/30 Ta



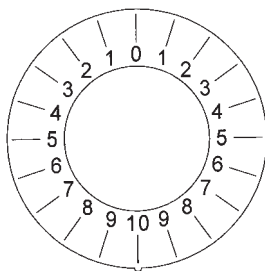
Special fittings:



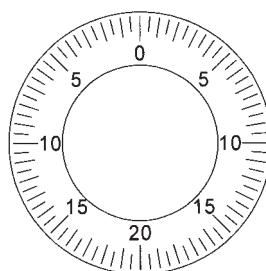
## Dial Numbering of Inch Reading Dial Gauges to ANSI



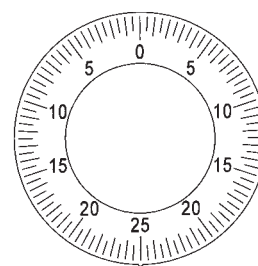
**0-5-0** reading .0001"  
KFZ Tb, KFZ3 Sb, FZ Tb,  
FZ 2.5 Sb



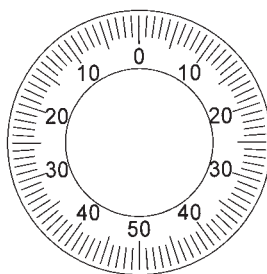
**0-10-0** reading .001"  
KZ 4/5 Rb



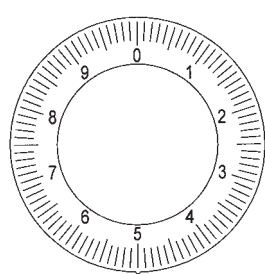
**0-20-0** reading .0005"  
KZ 3/5 Sb, Z 3/0.4 SNb



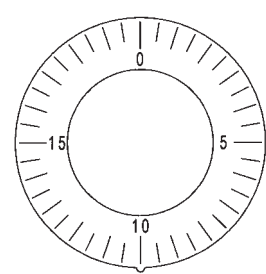
**0-25-0** reading .0005"  
Z3 Tb, Z 3/5 Rb



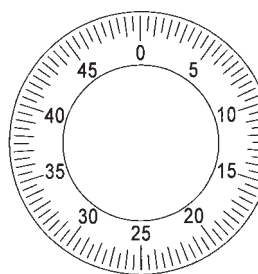
**0-50-0** reading .001"  
KZ 4/5 Sb, KZ 4/5 SWb,  
Z 1 Tb, Z 2 Tb, Z 2/8 SNb



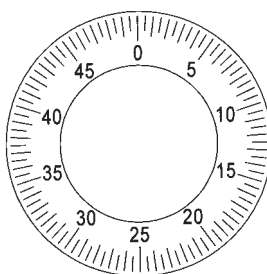
**0-10** reading .0001"  
FZ Ta



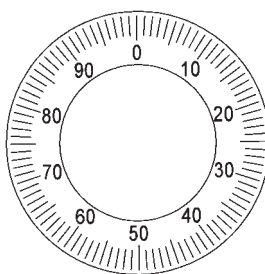
**0-20** reading .0005"  
KZ 6 T



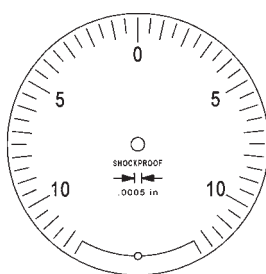
**0-50** reading .0005"  
Z 3 Ta, Z 3/30 Ta, Z 3/50 Ta  
Z 3 SNW



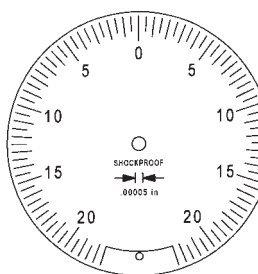
**0-50** reading .00005"  
KFZ 1101, FZ 1101



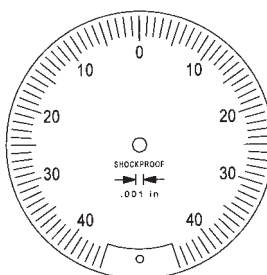
**0-100** reading .001"  
Z 1 Ta, Z 2 Ta, Z 2/30 Ta,  
Z 2/50 Ta, Z 2/100 Ta,  
GZ 80/100 T, ZMU 52 TK,  
ZMU 52/30 T



**10-0-10** reading .0005"  
KZ 3 SI, FZ 3 SI



**20-0-20** reading .00005"  
SI - 914 Z, SI - 915 Z



**40-0-40** reading .001"  
KZ4 SI, Z 2 SI

All models bearing the same prefix but with a suffix identifying a special version (i.e. FS for fixing screw or LB for lug back) have the same dial numbering as the illustrated basic models.



Ideal for use in measuring fixtures

## Small Inch Dial Gauge KZ 4/5 Rb

with back plunger

## Inch Dial Gauge Z 3/5 Rb

with back plunger

The models with back plunger provide the designer with new construction possibilities. They allow positioning with optimal read-out facility. These models can be held either on the stem  $\varnothing \frac{3}{8}$ " or on the 1.1024" diameter spigot.

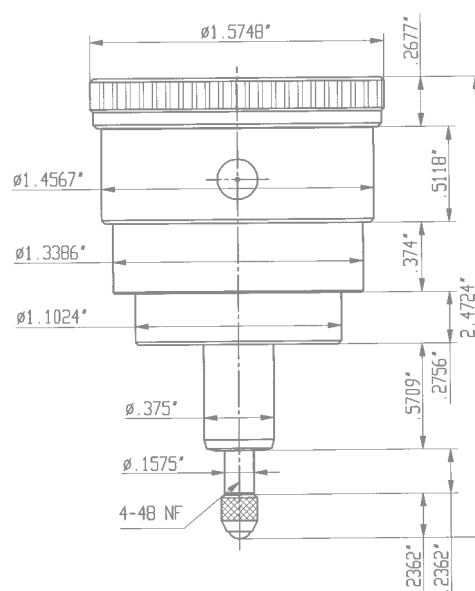
Spindle and stem are made of resistant stainless steel.

Small Inch Dial Gauge KZ 4/5 Rb with back plunger	
Reading	.001"
Range	.200"
Range per revolution	.020"
Dial reading	0-10-0
Bezel-Ø	1 $\frac{9}{16}$ "
Stem-Ø	$\frac{3}{8}$ "
Accuracy according to manufacturing standard	0.0500.9.0007
Spindle	lapped
Dimensioned drawing	page 72

Inch Dial Gauge Z 3/5 Rb with back plunger	
Reading	.0005"
Range	.200"
Range per revolution	.050"
Dial reading	0-25-0
Bezel-Ø	2 $\frac{1}{4}$ "
Stem-Ø	$\frac{3}{8}$ "
Accuracy according to manufacturing standard	0.0500.9.0007
Spindle	lapped
Dimensioned drawing	on request



Model shown: KZ 4/5 Rb



Special fittings:





## Error Free Inch Dial Gauge Z2 SI

to ANSI, with overtravel, shockproof

In order to avoid reading errors the measuring ranges of our Error Free Dial Gauges series „SI“ are limited to slightly less than one revolution of the hand. Therefore a measurement can only be performed within the range of one revolution of the hand guaranteeing an error free reading of the Dial Gauges.

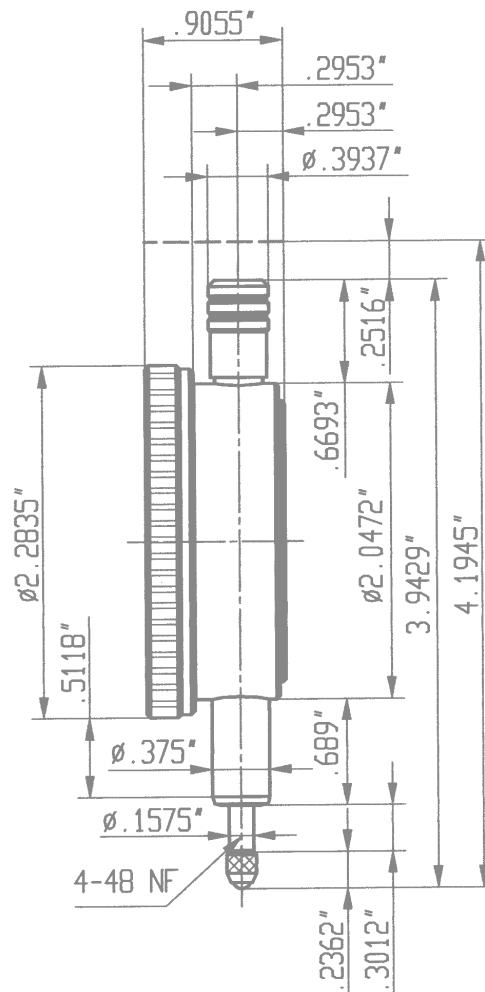
The high-class impact protection of the Error Free Dial Gauge Z2 SI results in an exceptionally long service life. A gear rack sleeve covering the length of the spindle is arranged and sprung in such a way that the shocks against the measuring insert are not transferred to the measuring gear.

Spindle and stem are made of resistant stainless steel.

**Käfer**

### Error Free Inch Dial Gauge Z2 SI shockproof, with overtravel

Reading	.001"
Range	.080"
Overtravel	.1568"
Bezel-Ø	2 1/4"
Stem-Ø	3/8"
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 73



The above dimensioned drawing also applies to model FZ 3 SI which is not shown in this catalogue.

Special fittings:





## Inch Dial Gauge Z3 SNW

waterproof, shockproof

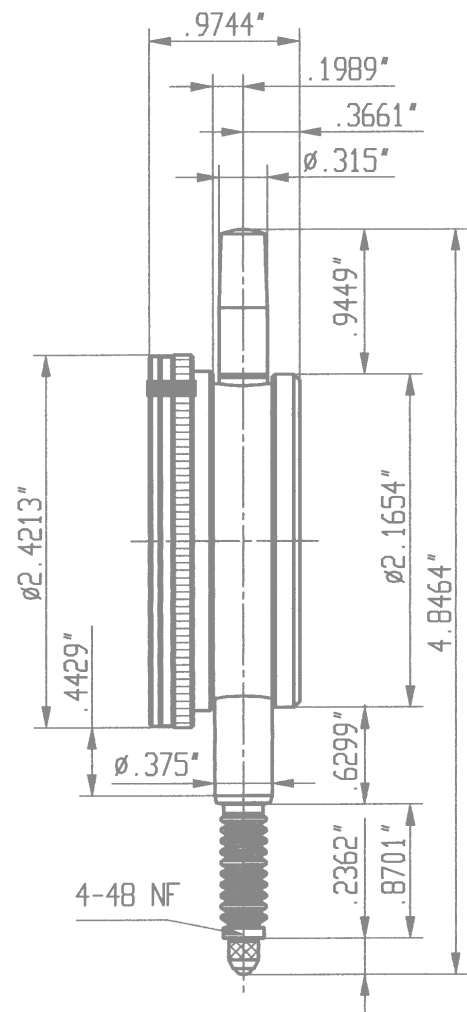
The technical features of our waterproof Inch Dial Gauges are the same as for the metric models on page 53 of this catalogue.

When changing the measuring insert attention has to be paid that the spacer disc between the measuring insert and the rubber bellows is put back again. Otherwise the Dial Gauge is no longer sealed against the ingress of contamination.

Spindle and stem are made of resistant stainless steel.

### Inch Dial Gauge Z3 SNW waterproof, shockproof

Reading	.0005"
Range	.400"
Range per revolution	.050"
Bezel-Ø	2 <sup>27</sup> / <sub>64</sub> "
Stem-Ø	<sup>3</sup> / <sub>8</sub> "
Dimensions and accuracy according to	ANSI
Spindle	lapped
Dimensioned drawing	page 74



Special fittings:





## Additional Equipment for Mechanical Dial Gauges

### Locking screw

The knurled bezel on Dial Gauges can be turned with the outer dials. This allows zero point adjustment.

In order to avoid unintentional adjustment, Dial Gauges can be supplied with locking plate and knurled screw at extra charge for the purpose of locking the bezel.

Following Dial Gauges are available with the locking screw:

- range not greater than 80 mm
- no model of the X series
- bezel-Ø 40 or 58 mm

Retrofitting of this device to existing Dial Gauges is not possible.

### Slave Pointer

On Dial Gauges with slave pointer facility, the displayed measured value remains visible after the dial gauge pointer returns to its original setting, because the additional pointer dragged along with it stays at the position from where the main pointer returns.

It must be noted that the slave pointer facility is only effective within one pointer revolution.

Following Dial Gauges without concentric small hands are available with a slave pointer device:

- reading 0.1 or 0.01 mm
- not shockproof
- bezel Ø 40 or 58 mm

Retrofitting of this device to existing Dial Gauges is possible.

### Lifting Device

The lifting lever permits quick lifting of the spindle. The lever itself can be swivelled and permits its use in the most comfortable position.

Lifting devices are available in 2 sizes for Dial Gauges with ranges up to 10 mm and for Dial Gauge models with range of 30 mm.

Following Dial Gauges are available with lifting device:

- range up to 10 mm
- bezel Ø 40 or 58 mm
- range up to 30 mm
- bezel Ø 58 mm

Retrofitting of this device is possible on condition that the Dial Gauge is not fitted with a protection sleeve and that it is not a model of the X-series.



## Additional Equipment for Mechanical Dial Gauges



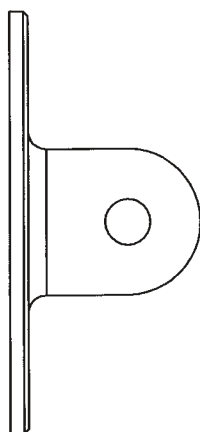
### Magnetic Back

Magnetic backs allow Dial Gauges to be used without a holder and without a stand. The magnet, made of sinter metal does in no way affect the mechanism of the Dial Gauge.

Magnetic backs are available in 2 sizes for the following Dial Gauges:

- Dial Gauges with 40 mm ( $1 \frac{9}{16}$ " ) Ø
- Dial Gauges with 58 mm ( $2 \frac{1}{4}$ " ) Ø or larger

Retrofitting of magnetic backs is possible.



### Lug Back

Lug backs are available in 3 sizes for:

- Dial Gauges with 32 mm ( $1 \frac{13}{50}$ " ) Ø
- Dial Gauges with 40 mm ( $1 \frac{9}{16}$ " ) Ø
- Dial Gauges with 58 mm ( $2 \frac{1}{4}$ " ) Ø or larger.

The standard bore diameter in the fixing lug is 5 mm. Delivery of Dial Gauges conforming to American standards with  $\frac{1}{4}$ " bore diameter. On request a bore diameter of 6 mm is also possible.

Retrofitting of lug backs is possible.  
Offset lug backs are available on request.

### Special Backs

All standard model Dial Gauges will be delivered with flat backs. Delivery of special back versions on request. Retrofitting is possible.

#### Post type backs with post Ø 12.7 mm (.500")

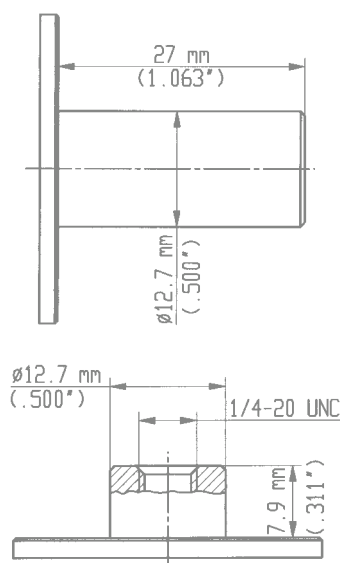
- Back with drawing number 020603/2 is for models AGD1 (40 mm Ø)
- Back with drawing number 020603/1 is for models AGD 2 (58 mm Ø)

#### Screw type backs with female thread $\frac{1}{4}$ -20UNC

- Back with drawing number 020603/4 is for models AGD1 (40 mm Ø)
- Back with drawing number 020603/3 is for models AGD 2 (58 mm Ø)

#### Back with adjustable bracket

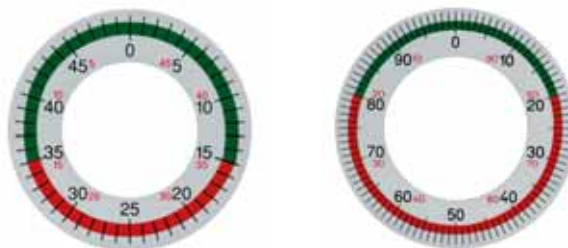
- Back with drawing number 020308/3 is for models AGD 2 (58 mm Ø)



## Special Dials for mechanical Dial Gauges

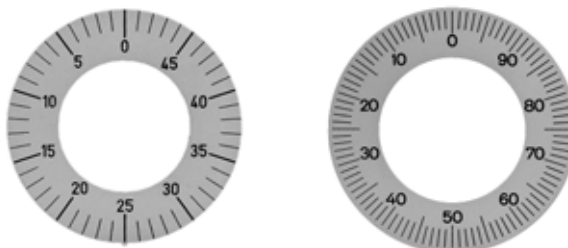
### Dials with coloured tolerance segments

The colours red, green and yellow are available. Please indicate in your order text what segments of the dial should be marked red, green or yellow.



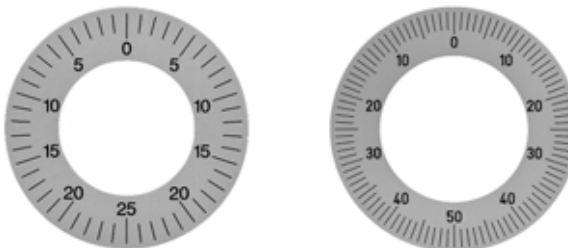
### Dials for anti-clockwise reading

Unless otherwise stated on the order both the inner and outer dials are supplied for anti-clockwise reading.



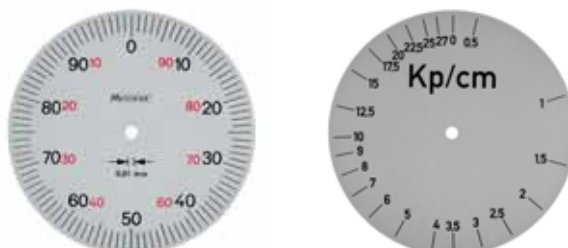
### Balanced Dials

Unless otherwise stated on the order only the outer dial is supplied with balanced numbers. The inner dial is supplied with numbers for clockwise reading.



### Custom-made Dials

We can supply custom-made dials with special logos, with special numbers, with special imprints and in special colours. Both the inner and outer dials can be supplied in custom-made versions.



Special dials are available for many models but not for all Dial Gauges. Please request our offers.

## EXTRACTS OF MANUFACTURING STANDARDS FOR METRIC DIAL GAUGES

Manufacturing standard	Field of application	Span of error	Range	Maximum value
0.0500.9.0004	Dial Gauges with 0.1 mm reading	Span of error $1/10$ revolution	1 mm	30 $\mu\text{m}$
		Span of error $f_e$	up to 30 mm	50 $\mu\text{m}$
			50 mm	80 $\mu\text{m}$
			80 mm	100 $\mu\text{m}$
			100 mm	100 $\mu\text{m}$
		Hysteresis $f_u$	up to 30 mm	15 $\mu\text{m}$
		Repeatability $f_w$		15 $\mu\text{m}$
		Some values may differ on Large Dial Gauges		
0.0500.9.0006	Dial Gauges with 0.01 mm reading and back plunger	Span of error $1/10$ revolution	0.05 or 0.1 mm	5 $\mu\text{m}$
		Span of error $f_e$	up to 3 mm	10 $\mu\text{m}$
			5 mm	15 $\mu\text{m}$
		Hysteresis $f_u$	up to 3 mm	5 $\mu\text{m}$
			5 mm	8 $\mu\text{m}$
		Repeatability $f_w$		5 $\mu\text{m}$
0.0500.9.0001	High Precision Dial Gauges with 0.001 mm reading and 0.002 mm reading	Span of error $1/10$ revolution	0.02 mm	1.5 – 3 $\mu\text{m}$
		Span of error $f_e$	0.16 mm	3 $\mu\text{m}$
			1 mm	5 $\mu\text{m}$
			5 mm	10 $\mu\text{m}$
		Hysteresis $f_u$		3 $\mu\text{m}$
		Repeatability $f_w$		0.5 $\mu\text{m}$
		Some values may differ on Large Dial Gauges		
0.0500.9.0010	High Precision Dial Gauges FEINIKA with 0.001 mm reading and 0.002 mm reading	Span of error $1/10$ revolution	0.01 mm	1 $\mu\text{m}$
		Span of error $f_e$	0.08 mm	2 $\mu\text{m}$
			0.16 mm	2 $\mu\text{m}$
			1 mm	3 $\mu\text{m}$
		Hysteresis $f_u$		1.5 $\mu\text{m}$
		Repeatability $f_w$		0.5 $\mu\text{m}$
1.0200.9.0002	Dial Gauges with 0.01 mm reading and range > 30 mm	Span of error $1/10$ revolution	0.1 mm	5 $\mu\text{m}$
		Span of error $f_e$	50 mm	25 $\mu\text{m}$
			80 mm	30 $\mu\text{m}$
			100 mm	50 $\mu\text{m}$
		Span of error $f_w$	up to 80 mm	3 $\mu\text{m}$
			100 mm	5 $\mu\text{m}$
		Some values may differ on Large Dial Gauges		
1.0200.9.0014	Dial Gauges with 0.01 mm reading and ranges 20 – 30 mm	Span of error $1/10$ revolution	0.1 mm	5 $\mu\text{m}$
		Span of error $f_e$		20 $\mu\text{m}$
		Hysteresis $f_u$		5 $\mu\text{m}$
		Repeatability $f_w$		3 $\mu\text{m}$
		Some values may differ on Large Dial Gauges		

Manufacturing standards for Dial Gauges MU 28 (4.0000.9.0012) and SI-18 (0.4223.9.0008) and for Inch Dial Gauges on request. Data sheets to DIN EN ISO 463: [www.kaefer-messuhren.de](http://www.kaefer-messuhren.de)

## Digital Dial Gauge MD 12 TOP

## Accessories for MD 12 TOP

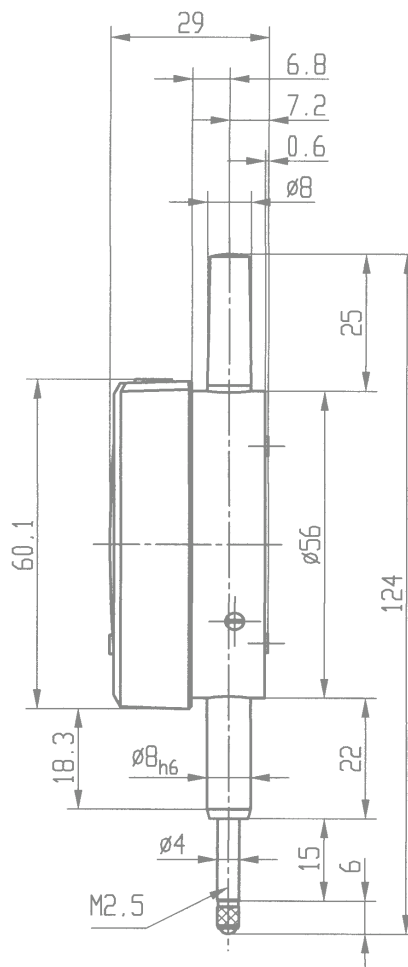
The compact construction and the well placed operating keys permit versatile application and simple operation.

Following functions of the Digital Dial Gauge MD 12 TOP can be used:

- Zero setting
- Data transmission
- Reversal of measuring direction
- mm/inch selection
- Preset of any value
- Data output Opto RS 232C, USB or Digimatic

Digital Dial Gauge MD 12 TOP	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .5"
Digital display LCD, height of digits	8.5 mm
Measuring system	capacitive
Power supply	on battery 3 V, CR 2032
Battery life	3 years
Output	Opto RS 232 or Digimatic or USB
Initial Measuring force	0.6 N $\pm$ 20%
Working temperature	+10°C – +40°C
Maximum error	20 $\mu$ m
Dimensioned drawing	page 79

Accessories for MD 12 TOP	
Data connection cable with SUB-D jack 9-pin	Opto RS232C
Order number:	DCMV 232
Data connection cable with flat connector 10-pin	Digimatic
Order number:	DCMV DIGIMATIC
Data connection cable length	USB 2 m
Order number:	DCMV USB
Battery 3V, type CR 2032	
Order number:	BCR 2032
Contact points	see pages 89 – 90



The above design and dimensioned drawing also apply to model FMD 12 TOP

## Digital Dial Gauge MD 12 TB

## Digital Dial Gauge FMD 12 TB

The digital display with its large numerals makes it very simple to use this Dial Gauge. Function and display section can be rotated through 270°. The sturdy construction guarantees precision and reliability.

Following functions of the Digital Dial Gauges MD 12 TB and FMD 12 TB can be used:

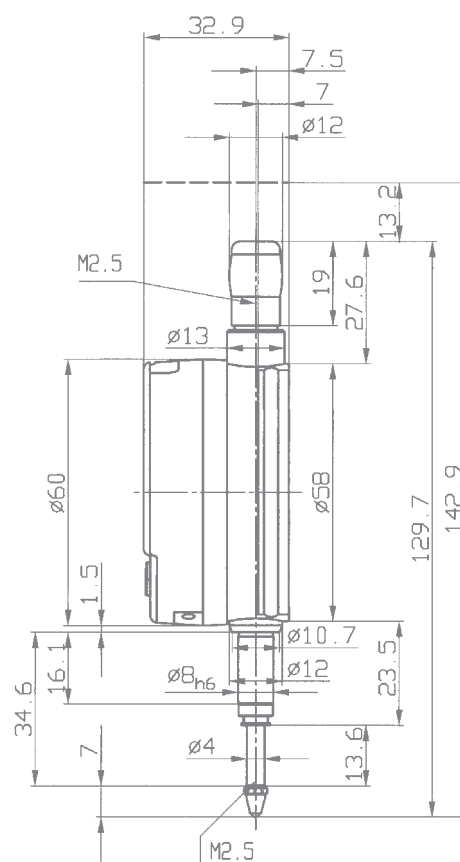
- Zero setting
- Data transmission
- Selection of measuring direction
- mm/inch selection
- Preset value recall
- Personalising the functions
- Memory set Hold

Digital Dial Gauge MD 12 TB	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .5"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 80

Digital Dial Gauge FMD 12 TB	
Resolution	0.001 mm / .00005"
Range	12.5 mm / .5"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	4 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 80



Model shown: MD 12 TB





## Digital Dial Gauge MD 25 TB

## Digital Dial Gauge FMD 25 TB

The digital display with its large numerals makes it very simple to use this Dial Gauge. Function and display section can be rotated through 270°. The sturdy construction guarantees precision and reliability.

Following functions of the Digital Dial Gauges MD 25 TB and FMD 25 TB can be used:

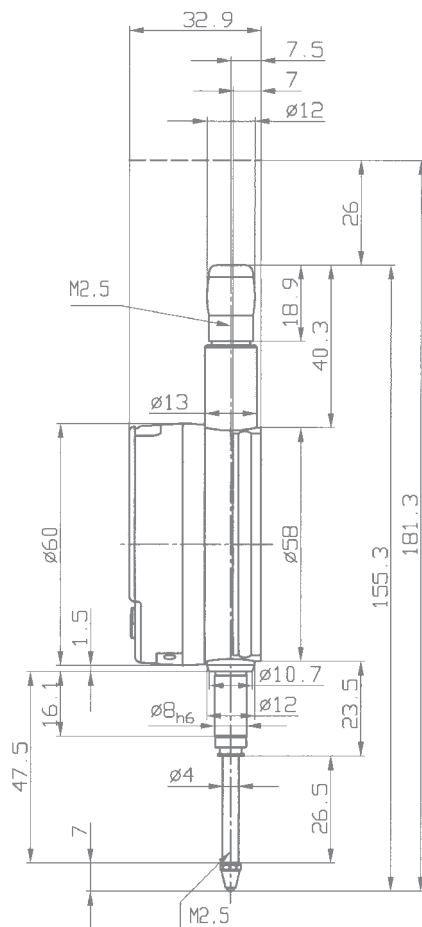
- Zero setting
- Data transmission
- Selection of measuring direction
- mm/inch selection
- Preset value recall
- Personalising the functions
- Memory set Hold

Digital Dial Gauge MD 25 TB	
Resolution	0.01 mm / .0005"
Range	25 mm / 1"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 81

Digital Dial Gauge FMD 25 TB	
Resolution	0.001 mm / .00005"
Range	25 mm / 1"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	5 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 81



Model shown: FMD 25 T



## Digital Dial Gauge MD 50 TB

## Digital Dial Gauge FMD 50 TB

The digital display with its large numerals makes it very simple to use these Dial Gauges. Function and display section can be rotated through 270°. The sturdy construction guarantees precision and reliability.

Following functions of the Dial Gauges MD 50 TB and FMD 50 TB can be used:

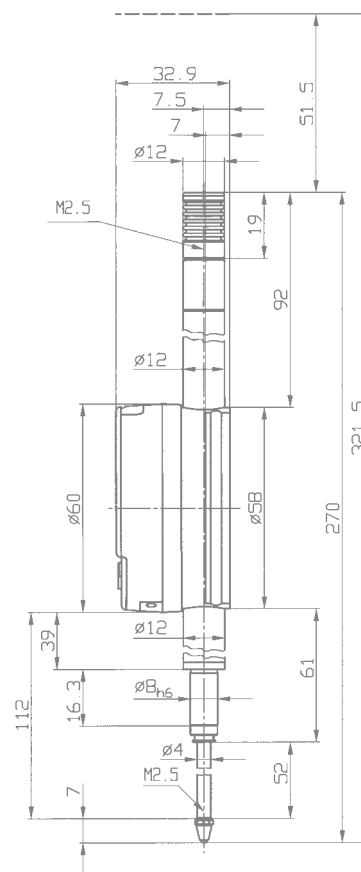
- Zero setting
- Data transmission
- Selection of measuring direction
- mm/inch selection
- Preset value recall
- Personalising the functions
- Memory set Hold

Digital Dial Gauge MD 50 TB	
Resolution	0.01 mm / .0005"
Range	50 mm / 2"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	30 µm
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	page 82

Digital Dial Gauge FMD 50 TB	
Resolution	0.001 mm / .00005"
Range	50 mm / 2"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	7 µm
Initial measuring force	1.3 N ± 20%
Dimensioned drawing	page 82



Model shown: FMD 50 TB



## Digital Dial Gauge FMD 12 TA

## Digital Dial Gauge FMD 25 TA

The digital display with its large numerals makes it very simple to use these Dial Gauges. Function and display section can be rotated through 270°. The sturdy construction guarantees precision and reliability.

Following functions of the Dial Gauges FMD 12 TA and FMD 25 TA can be used:

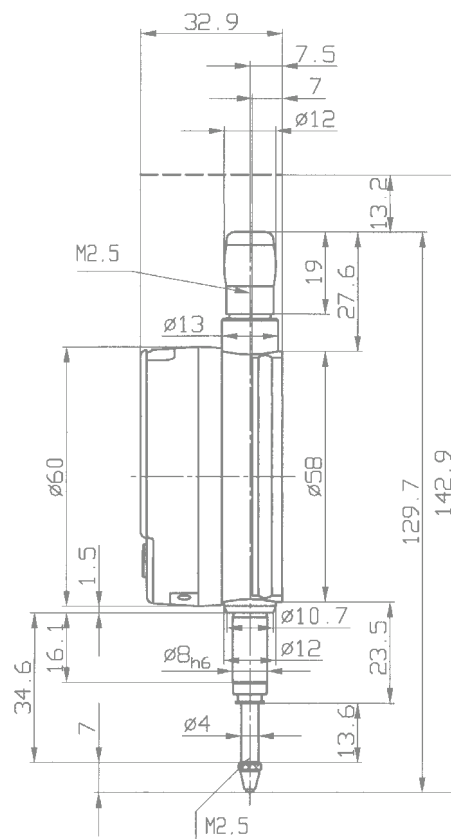
- Zero setting
- mm/inch selection
- Memory set Hold
- MIN / MAX / DELTA
- Data transmission
- Preset value recall
- REF I / REF II
- Setting of tolerances
- Selection of measuring direction
- Personalising the functions
- Selection of resolution
- Multiplication factor

Digital Dial Gauge FMD 12 TA	
Resolution	0.001 mm / .00005"
Range	12.5 mm / 2"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	3 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	page 83

Digital Dial Gauge FMD 25 TA	
Resolution	0.001 mm / .00005"
Range	25 mm / 2"
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 / USB
Working temperature	+5 °C – +40 °C
Maximum error	4 µm
Initial measuring force	0.7 N ± 20%
Dimensioned drawing	on request



Model shown: FMD 12 TA



## Small Digital Dial Gauge KMD 12 T

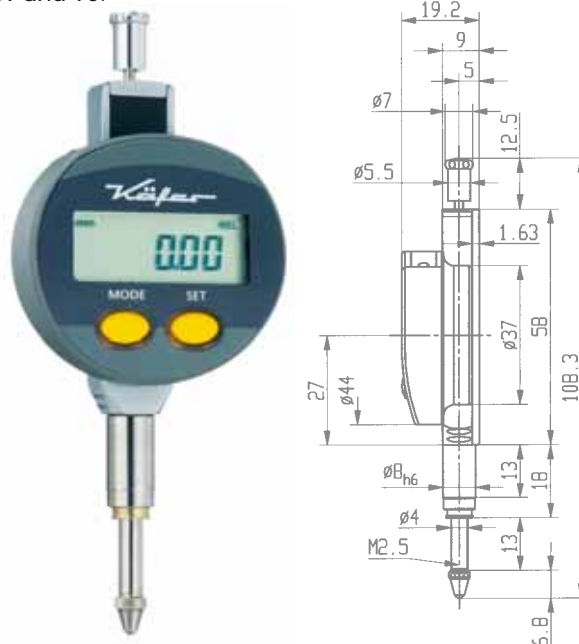
Following functions of the Small Digital Dial Gauge KMD 12 T can be used:

- Zero setting
- mm/inch selection
- Absolute / relative mode
- Preset value recall
- Data transmission
- Selection of measuring direction

### Small Digital Dial Gauge KMD 12 T

Resolution	0.01 mm/.0005"
Range	12.5 mm/.5"
Digital display LCD, height of digits	6 mm
Power supply	on Lithium battery 3 V
Battery life	5000 h
Output	RS 232, with external power supply / USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm
Initial measuring force	0.5 N ± 20%
Dimensioned drawing	page 84

The dovetail at the rear offers an additional fixing option. The standard contact point can be exchanged for specially styled contact points as listed on pages 89 and 90.



### Summary of important technical data of other Digital Dial Gauges and accessories

Digital Dial Gauges	Resolution	Range	Bezel-Ø	Stem-Ø	Maximum error	Data cable	Special feature
KMD 5 R	0.01 mm	5 mm	44 mm	8 h 6	20 µm	DCKMD 232/DCKMD USB	back plunger
KMD 12 T wa	0.01 mm	12.5 mm	44 mm	8 h 6	20 µm	DCKMD 232/DCKMD USB	water protected
FKMD 5 R	0.001 mm	5 mm	44 mm	8 h 6	5 µm	DCKMD 232/DCKMD USB	back plunger
FKMD 12 T	0.001 mm	12.5 mm	44 mm	8 h 6	5 µm	DCKMD 232/DCKMD USB	
FMD 12 TOP	0.001 mm	12.5 mm	58 mm	8 h 6	5 µm	DCMV Digimatic/DCMV 232/DCMV USB	
MD 100 TB	0.01 mm	100 mm	60 mm	8 h 6	30 µm	DCPRMD 232/DCPRMD USB	
FMD 100 TB	0.001 mm	100 mm	60 mm	8 h 6	8 µm	DCPRMD 232/DCPRMD USB	
DK 30	0.001 mm	0.8 mm	44 mm	–	10 µm	DCKMD 232/DCKMD USB	model lever type
Accessories	Model	Technical features		Suitable for model			
Data cable	DCMV 232	2 m long, SUB-D jack 9-pin		MD 12 TOP/FMD 12 TOP			
Data cable	DCMV DIGIMATIC	2 m long, flat connector 10-pin		MD 12 TOP/FMD 12 TOP			
Data cable	DCMV USB	2 m long, USB connector		MD 12 TOP/FMD 12 TOP			
Data cable	DCPRMD 232	Max. 15 m, standard 3 m long, SUB-D jack 9-pin/F		MD 12 TB, MD 25 TB, MD 50 TB, MD 100 TB			
Data cable	DCPRMD USB	3 m long, USB connector		FMD12TB, FMD25TB, FMD50TB, FMD100TB			
Data cable	DCKMD 232	Max. 15 m, standard 2m long, SUB-D jack 9-pin/F; power supply		MD 12 TB, MD 25 TB, MD 50 TB, MD 100 TB, FMD 12 TB, FMD 25 TB, FMD 50 TB, FMD 100 TB, FMD 12 TA, FMD 25 TA			
Data cable	DCKMD USB	2 m long, USB connector		KMD 12 T, KMD 12 Twa, FKMD 12 T, DK 30, KMD 5 R, FKMD 5 R			
Battery	BCR 2032	Lithium 3V type CR 2032		KMD 12 T, KMD 12 Twa, FKMD 12 T, DK 30, KMD 5 R, FKMD 5 R			
				For all Digital Gauges			

The cable for data transmission is not included in the scope of supply of Digital Dial Gauges but has to be ordered separately.

## Comparator Gauges Compika

The Comparator Gauges Compika offer a high degree of security and precision. They are based on a solid and well thought-out construction taking into account the latest technology. They are manufactured by the most up-to-date methods.

The following quality features characterize our manufacturing programme of Comparator Gauges Compika:

- Their design conforms to the requirements of DIN 879-1. This applies not only to the dimensions but also to permitted spans of error, hysteresis and measuring pressure.
- Effective shockproof system.
- Pinions and shafts of the movement are jewelled.
- After removal of the safety cap the adjustment screw on top of the case allows simple and safe zero setting of the instrument over the total measuring range.
- A safety cap prevents unintentional turning of the fine adjustment facility.
- Stem and spindle are made of hardened stainless steel.
- The measuring spindles are very sensitive on account of their accurate guides.
- Additional overtravel assists with the insertion of workpieces into the measuring device.
- The clear scale is shadow free.
- The red tolerance markers are easy to recognize and to set.
- On request all models are available with a reduced measuring force of 0.5 N.

### Summary of important technical details of Comparator Gauges Compika

Metric models	Reading	Range	Dial reading	Overtravel	Special feature
Compika 101, 101 B	0.01 mm	0.5 mm	25-0-25	2.5 mm	Shockproof
Compika 101 wa	0.01 mm	0.5 mm	25-0-25	2.5 mm	Water Protected
Compika 505, 505 B	0.005 mm	0.2 mm	100-0-100	2.8 mm	Shockproof
Compika 502, 502 B	0.002 mm	0.2 mm	100-0-100	2.8 mm	Shockproof
Compika 1001, 1001 B	0.001 mm	0.1 mm	50-0-50	3.0 mm	Shockproof
Compika 1001 wa	0.001 mm	0.1 mm	50-0-50	3.0 mm	Water Protected
Inch models	Reading	Range	Dial reading	Overtravel	Special feature
Compika 105 Z, 105 BZ	.0005"	.020"	10-0-10	.10"	Shockproof
Compika 502 Z, 502 BZ	.0002"	.008"	40-0-40	.11"	Shockproof
Compika 501 Z, 501 BZ	.0001"	.008"	40-0-40	.11"	Shockproof
Compika 1005 Z, 1005 BZ	.00005"	.004"	20-0-20	.12"	Shockproof

Models with order code ,B' have shortened measuring spindles. These can be used in most precision inside measuring instruments or measuring devices available on the market today.

## Comparator Gauge Compika 1001

shockproof, with overtravel

The Comparator Gauge Compika 1001 is manufactured conforming to DIN 879-1.

The precisely guided measuring spindle and the use of selected materials make the Comparator Gauge Compika 1001 extremely wear-resistant.

Stem and spindle are made of resistant stainless steel.

Comparator Gauge Compika 1001 shockproof, with overtravel	
Reading	0.001 mm
Range	0.1 mm
Dial reading	50-0-50
Bezel-Ø	62 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN 879-1
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 88

## Comparator Gauge Compika 1001 B

shockproof, with overtravel

The Comparator Gauge Compika 1001 B is identical to the model Compika 1001 except for the reduced protrusion of the measuring spindle beyond the stem of 6 mm instead of 14 mm. This gauge fits most precision inside measuring instruments and measuring devices available on the market.

Stem and spindle are made of resistant stainless steel.

Comparator Gauge Compika 1001 B shockproof, with overtravel	
Reading	0.001 mm
Range	0.1 mm
Dial reading	50-0-50
Bezel-Ø	62 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN 879-1
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	on request



Model shown: Compika 1001

On request the Comparator Gauges Compika are also available with special fittings:

- **Comparator Gauge Compika** with measuring force reduced to 0.5 N
- **Comparator Gauge Compika** with increased measuring force
- **Comparator Gauge Compika** with special dial
- **Comparator Gauge Compika** with stem length 85 mm

Please request our offers.



## Comparator Gauge Compika 1001 wa

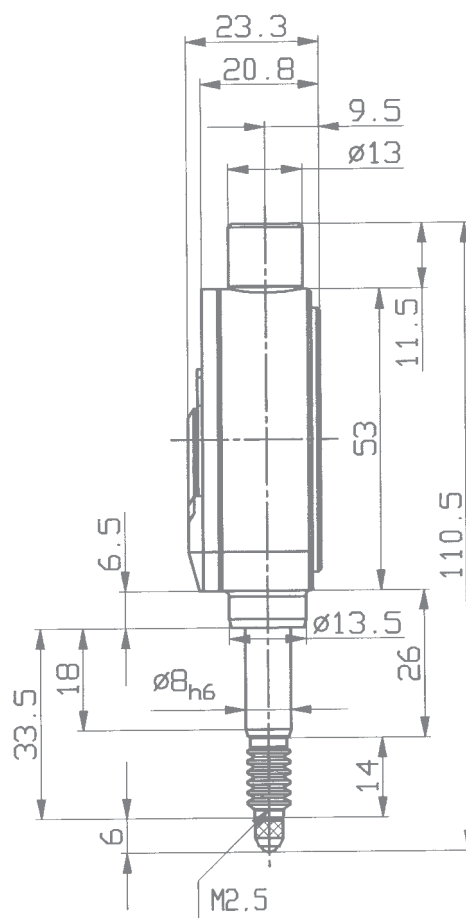
water protected, shockproof, with overtravel

The use of a water protected Comparator Gauge is recommended for applications in splash water environments. This version, conforming to protection class IP 53, features the following:

- A flexible rubber bellows is fitted where the spindle enters the stem.
- The back is sealed with a rubber ring.

### Comparator Gauge Compika 1001 wa water protected

Reading	0.001 mm
Range	0.1 mm
Dial reading	50-0-50
Bezel-Ø	62 mm
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN 879-1
Initial measuring force	1.1 N ± 20%
Dimensioned drawing	page 87



## Comparator Gauge Compika 1005 Z

shockproof, with overtravel

The Comparator Gauge Compika 1005 Z is manufactured conforming to DIN 879-1.

The precisely guided measuring spindle and the use of selected materials make the Comparator Gauge Compika 1005 Z extremely wear-resistant.

Stem and spindle are made of resistant stainless steel.

Comparator Gauge Compika 1005 Z shockproof, with overtravel	
Reading	.00005"
Range	.004"
Dial reading	20-0-20
Bezel-Ø	2.44"
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN 879-1
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 88



Model shown: Compika 1005 Z

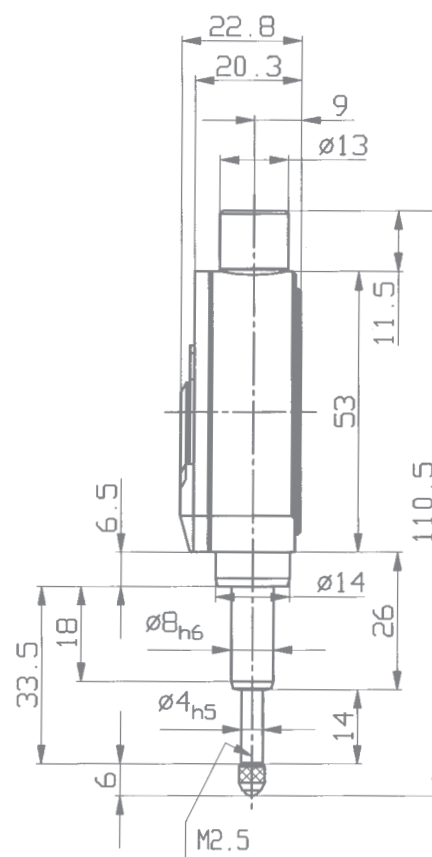
## Comparator Gauge Compika 501 Z

shockproof, with overtravel

Comparator Gauges with Inch reading are also available as short version B. They have a measuring spindle shortened by 8 mm to protrude 6 mm beyond the stem. These gauges fit most precision inside measuring instruments and measuring devices available on the market.

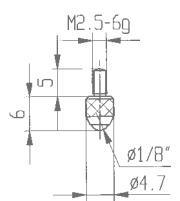
Stem and spindle are made of resistant stainless steel.

Comparator Gauge Compika 501 Z shockproof, with overtravel	
Reading	.0001"
Range	.008"
Dial reading	40-0-40
Bezel-Ø	2.44"
Stem-Ø	8 h 6
Dimensions and accuracy according to	DIN 879-1
Initial measuring force	1.0 N ± 20%
Dimensioned drawing	page 88

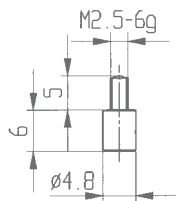


# Contact Points for Dial Gauges and Comparator Gauges

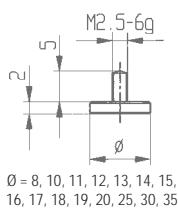
with male thread M 2.5



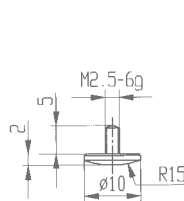
M2/70



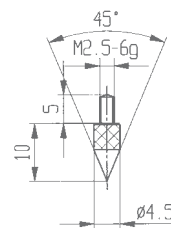
573/10



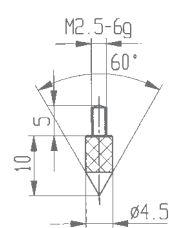
573/11



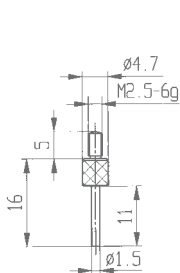
573/12



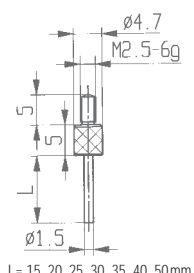
573/13



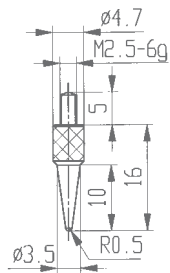
573/13-60



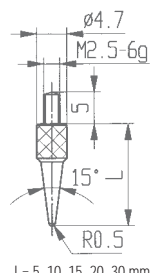
573/14



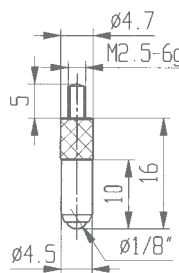
573/14 L



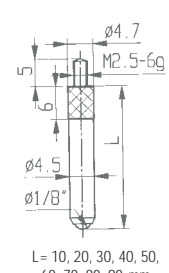
573/15



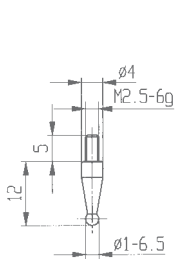
573/15 L



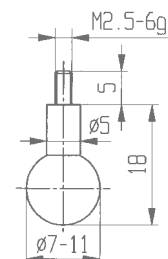
573/16



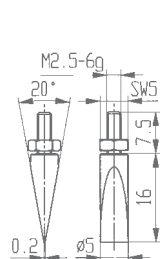
573/17 L



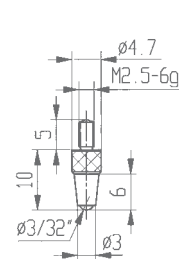
573/18



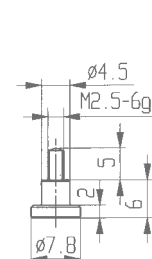
573/19



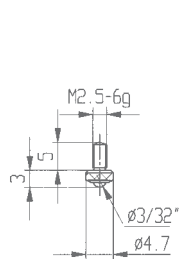
573/20 E



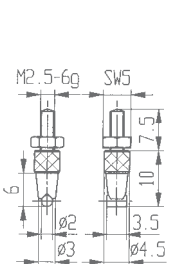
573/21



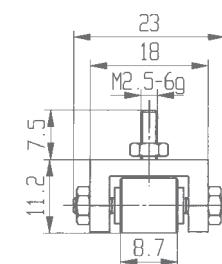
573/22



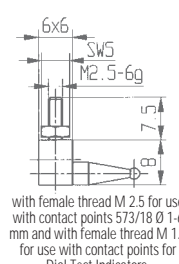
573/23



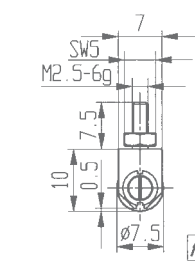
573/24 E



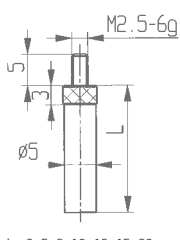
573/25 E



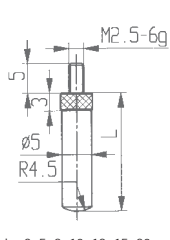
573/27 E



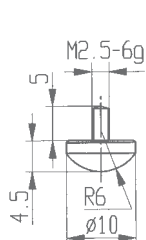
573/28 E



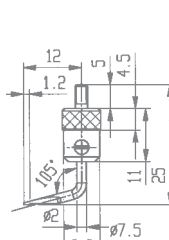
573/29 L



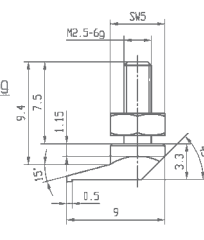
573/30 L



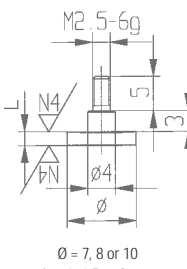
573/32



573/34



573/39 E



573/40-D-L

## Contact Point Extensions

Contact Points with carbide (H) or ceramic (C) insert

Contact Points with balls from ruby (R), sapphire (S) or plastic (KU)

with male thread M 2.5

Contact Point Extensions:

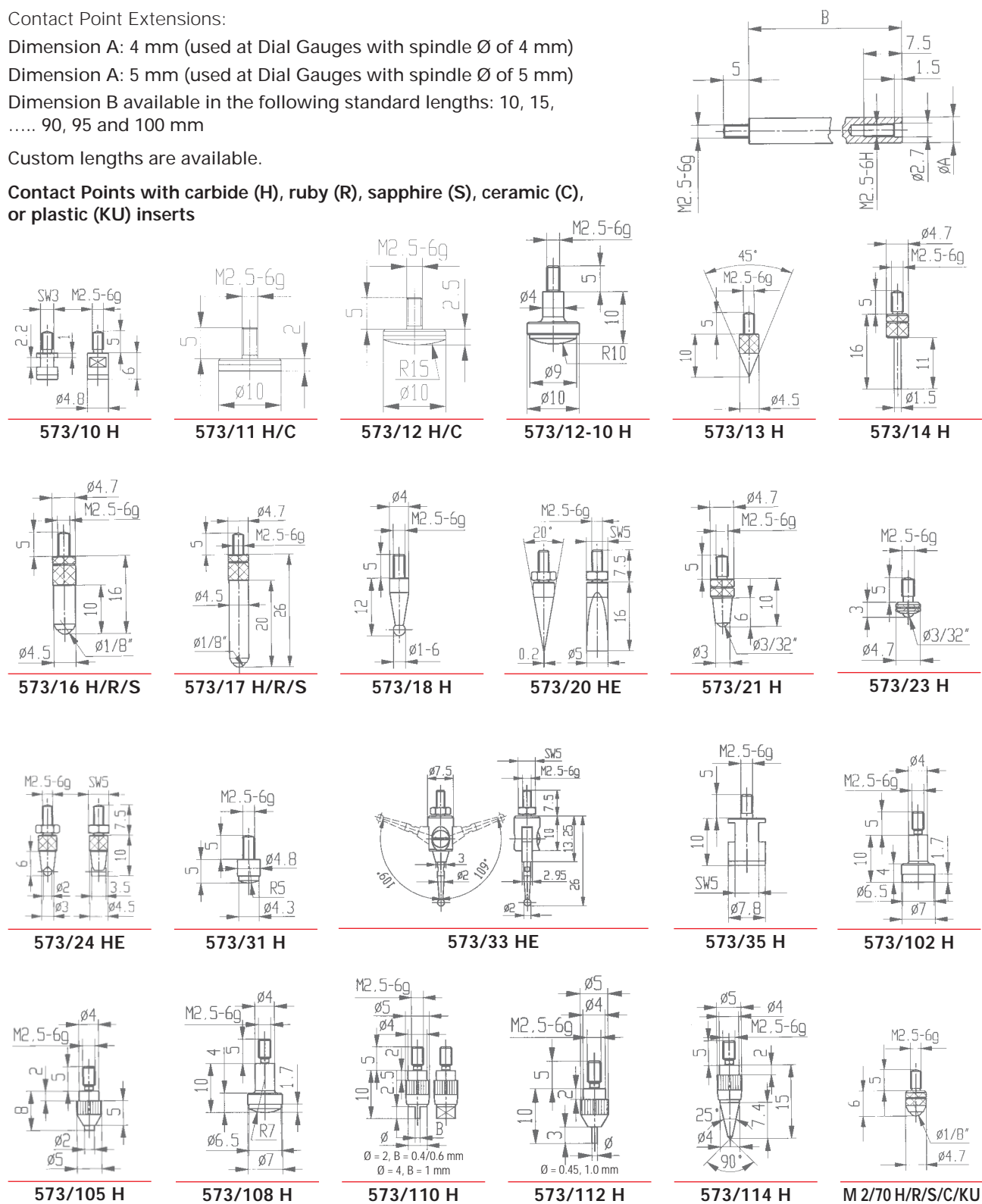
Dimension A: 4 mm (used at Dial Gauges with spindle Ø of 4 mm)

Dimension A: 5 mm (used at Dial Gauges with spindle Ø of 5 mm)

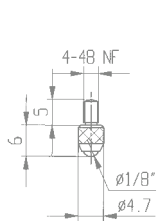
Dimension B available in the following standard lengths: 10, 15, ..... 90, 95 and 100 mm

Custom lengths are available.

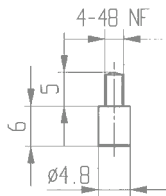
Contact Points with carbide (H), ruby (R), sapphire (S), ceramic (C), or plastic (KU) inserts



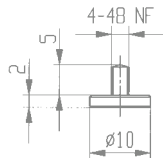
# Steel contact points (Z) for Dial Gauges and Comparator Gauges Carbide (HZ) and ruby (RZ) contact points with 4/48 male threads



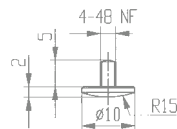
**M2/70 Z**



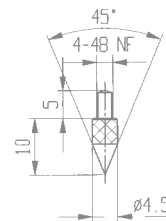
**573/10 Z**



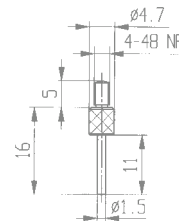
**573/11 Z**



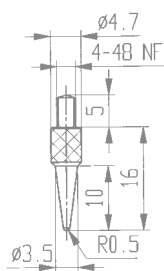
**573/12 Z**



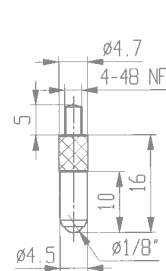
**573/13 Z**



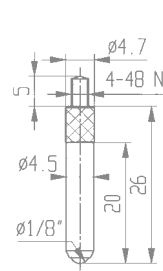
**573/14 Z**



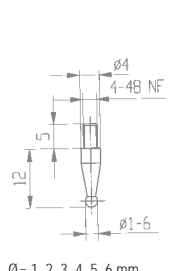
**573/15 Z**



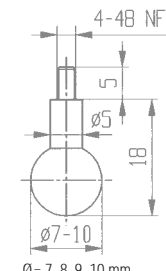
**573/16 Z**



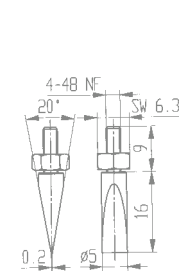
**573/17 Z**



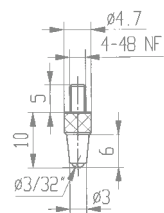
**573/18 Z**



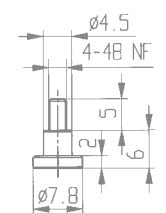
**573/19 Z**



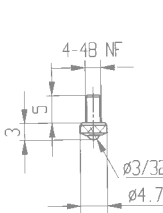
**573/20 ZE**



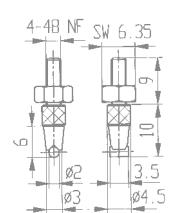
**573/21 Z**



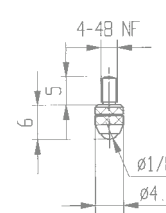
**573/22 Z**



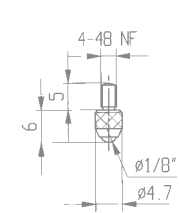
**573/23 Z**



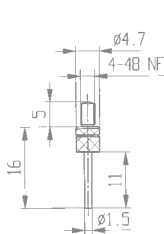
**573/24 ZE**



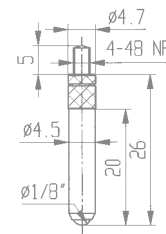
**M2/70 HZ**



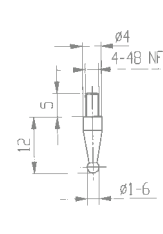
**M2/70 RZ/SZ**



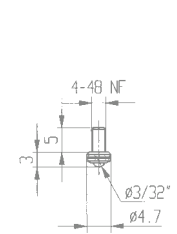
**573/14 HZ**



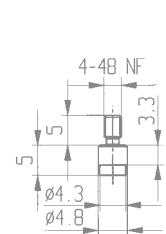
**573/17 HZ**



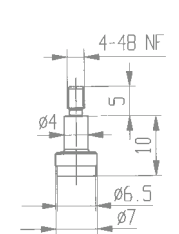
**573/18 HZ**



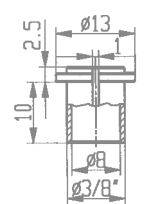
**573/23 HZ**



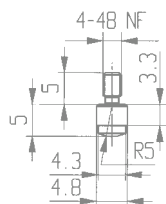
**573/101 HZ**



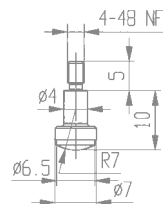
**573/102 HZ**



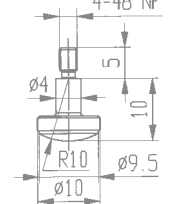
**Adapter 62168**



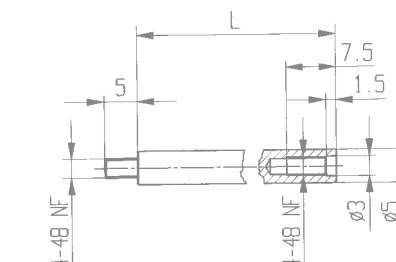
**573/107 HZ**



**573/108 HZ**



**573/109 HZ**



**Contact Point Extensions**

Dimension L available in the following standard lengths:  
 1", 2", 3" and 4". Custom lengths are available.

## Dial Test Indicators

Most modern methods are applied in the production of our high quality Dial Test Indicators. They are both sensitive and shock-resistant. Here are some of the advantages applicable to the whole series:

- All features of the models reading up to 1 mm measuring range conform to DIN 2270. This applies to all deviation spans, the measuring force and the hysteresis error of the measuring force.
- Automatic change of the direction of measurement.
- Indication clockwise in all types.
- Precise components, running in ruby bearings, warrant highest precision throughout.
- Precision bearing for the lever shaft.
- Body with 3 dovetail slides for clamping the stem and other equipment.
- Body chromed in order to protect the dovetail slides against damage.
- Tungsten carbide ball 2 mm Ø in measuring inserts.
- Dial adjustable by knurled bezel.
- Supplied in a convenient box with transparent lid with 1 stem Ø 8 mm h 6 and 1 spanner for changing the contact points.

Technical data for metric Dial Test Indicators Lever Type

Model	Reading	Range	Dial reading	Bezel-Ø	Form to DIN 2270	Length of contact point
K 30	0.01 mm	0.8 mm	0-40-0	32 mm	A	12.8 mm
K 30/1	0.01 mm	1.0 mm	0-50-0	32 mm	A	16.6 mm
K 30/4	0.01 mm	4.0 mm	0-100	28.4 mm	A	38.0 mm
K 31	0.01 mm	0.8 mm	0-40-0	32 mm	B	12.8 mm
K 32	0.01 mm	0.8 mm	0-40-0	32 mm	C	12.8 mm
K 33	0.01 mm	0.5 mm	0-25-0	32 mm	A	35.7 mm
K 34	0.01 mm	0.5 mm	0-25-0	32 mm	B	35.7 mm
K 35	0.01 mm	0.5 mm	0-25-0	32 mm	C	35.7 mm
K 36	0.002 mm	0.2 mm	0-100-0	32 mm	A	12.8 mm
K 36/0.4	0.002 mm	0.4 mm	0-100-0	28.4 mm	A	12.0 mm
K 37	0.002 mm	0.2 mm	0-100-0	32 mm	B	12.8 mm
K 38	0.002 mm	0.2 mm	0-100-0	32 mm	C	12.8 mm
K 40	0.01 mm	0.8 mm	0-40-0	40 mm	A	12.8 mm
K 40/1	0.01 mm	1.0 mm	0-50-0	40 mm	A	16.6 mm
K 40/4	0.01 mm	4.0 mm	0-100	38.2 mm	A	38.0 mm
K 41	0.01 mm	0.8 mm	0-40-0	40 mm	B	12.8 mm
K 42	0.01 mm	0.8 mm	0-40-0	40 mm	C	12.8 mm
K 43	0.01 mm	0.5 mm	0-25-0	40 mm	A	35.7 mm
K 44	0.01 mm	0.5 mm	0-25-0	40 mm	B	35.7 mm
K 45	0.01 mm	0.5 mm	0-25-0	40 mm	C	35.7 mm
K 46	0.002 mm	0.2 mm	0-100-0	40 mm	A	12.8 mm
K 46/0.4	0.002 mm	0.4 mm	0-100-0	38.2 mm	A	12.0 mm
K 47	0.002 mm	0.2 mm	0-100-0	40 mm	B	12.8 mm
K 48	0.002 mm	0.2 mm	0-100-0	40 mm	C	12.8 mm
K 40 AD	0.01 mm	0.8 mm	0-40-0	40 mm	A	12.8 mm
K 43 AD	0.01 mm	0.5 mm	0-25-0	40 mm	A	35.7 mm
K 46 AD	0.002 mm	0.2 mm	0-100-0	40 mm	A	12.8 mm
K 49 AD	0.001 mm	0.2 mm	0-100-0	40 mm	A	12.8 mm
K 40/2	0.02 mm	2 mm	0-100-0	40 mm	A	35.7 mm
K 58	0.001 mm	0.2 mm	0-100-0	58 mm	A	12.8 mm

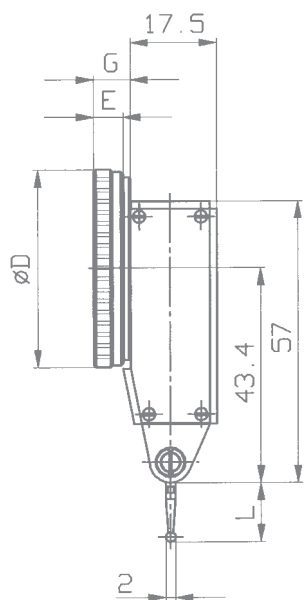
Dial Test Indicators adding 'AD' in the model designation possess a water-protected dial casing. The transparent front cover, made of knock resistant plastic, produces a good seal of the dial casing only conforming to protection class IP 53. Another advantage of this design is that the anti-reflective coating of the front cover reduces shadows on the dial face and makes the Dial Test Indicators easy to read even at awkward angles.

Inch Dial Test Indicators Lever Type see page 99.

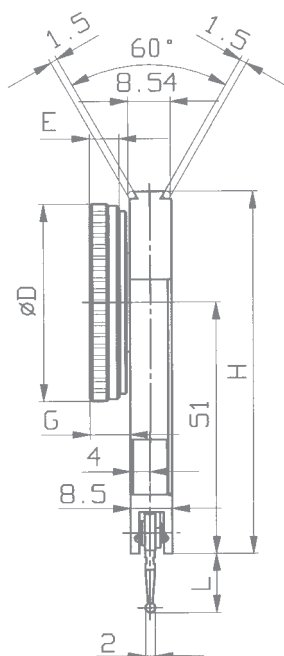


## Dimensioned drawings for Dial Test Indicators

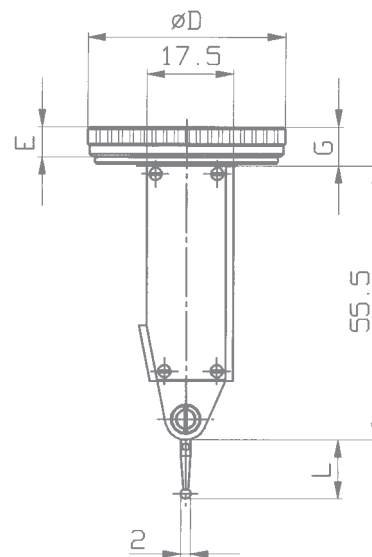
Dimensions						
Models	D	E	G	H	L	Form to DIN 2270
K 30, K 36	32 mm	5.6 mm	7.1 mm	–	12 mm	A
K 31, K 37	32 mm	5.6 mm	7.7 mm	69.5 mm	12 mm	B
K 32, K 38	32 mm	5.6 mm	7.5 mm	–	12 mm	C
K 33	32 mm	5.6 mm	7.1 mm	–	35 mm	A
K 34	32 mm	5.6 mm	7.7 mm	69.5 mm	35 mm	B
K 35	32 mm	5.6 mm	7.5 mm	–	35 mm	C
K 40, K 46	40 mm	6 mm	7.5 mm	–	12 mm	A
K 41, K 47	40 mm	6 mm	8.1 mm	73.5 mm	12 mm	B
K 42, K 48	40 mm	6 mm	7.9 mm	–	12 mm	C
K 43	40 mm	6 mm	7.5 mm	–	35 mm	A
K 44	40 mm	6 mm	8.1 mm	73.5 mm	35 mm	B
K 45	40 mm	6 mm	7.9 mm	–	35 mm	C
K 40/2	40 mm	6 mm	7.5 mm	–	35 mm	A



Form A DIN 2270



Form B DIN 2270



Form C DIN 2270

## Dial Test Indicator K 30

The friction clutch mechanism of these Dial Test Indicators provides a very effective shockproof system. Standard versions are equipped with contact points having a tungsten carbide ball of 2 mm diameter. On request contact points with ball diameters of 0.4 mm, 1 mm or 3 mm can be fitted. Also available are contact points with a 2 mm diameter ruby ball.

Standard equipment includes: 1 contact point with tungsten carbide ball 2 mm Ø, 1 stem 8 mm Ø and 1 spanner for changing the contact points.

Dial Test Indicator K 30	
Reading	0.01 mm
Range	0.8 mm
Dial reading	0-40-0
Bezel-Ø	32 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.07 N ± 20%
Length of contact point	12.8 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	page 93

## Dial Test Indicator K 40

Dial Test Indicator K 40	
Reading	0.01 mm
Range	0.8 mm
Dial reading	0-40-0
Bezel-Ø	40 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.07 N ± 20%
Length of contact point	12.8 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	page 93



Dial Test Indicators are also available with extended measuring ranges of 1 mm or 2 mm. Please request our offer for the models K 30/1, K 30/2, K 40/1 and K 40/2.

## Dial Test Indicator K 37

## Dial Test Indicator K 46

These are instruments distinguished by high sensitivity and accuracy. They are used whenever especially high demands are made for accurate measurements of concentricity and run-out. Clearly defined scale divisions warrant easy, non-tiring use.

Standard equipment includes: 1 contact point with 2 mm Ø tungsten carbide ball, 1 stem 8 mm Ø and 1 spanner for changing the contact points.

Dial Test Indicator K 37	
Reading	0.002 mm
Range	0.2 mm
Dial reading	0-100-0
Bezel-Ø	32 mm
Form to DIN 2270	B
Dimensions and accuracy according to	DIN 2270
Measuring force	0.15 N ± 20%
Length of contact point	12.8 mm
Swivelling range of contact point parallel to the scale	240°
Dimensioned drawing	page 93

Dial Test Indicator K 46	
Reading	0.002 mm
Range	0.2 mm
Dial reading	0-100-0
Bezel-Ø	40 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.15 N ± 20%
Length of contact point	12.8 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	page 93



## Dial Test Indicator K 30/1

The extended range of 1 mm with model K 30/1 offers an even wider field of application than the standardized models to DIN 2270 with 0.8 mm range.

Even with the extended range of 1 mm its deviation spans conform to DIN 2270.

Dial Test Indicator K 30/1	
Reading	0.01 mm
Range	1.0 mm
Dial Reading	0-50-0
Bezel-Ø	32 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.05 N ± 20%
Length of contact point	16.6 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	on request



## Dial Test Indicator K 49 AD

Model K 49 AD possesses a water-protected dial casing. The transparent front cover, made from resistant plastic, produces a good seal of the dial casing only conforming to protection class IP 53. Another advantage of this design is that the anti-reflective coating of the front cover reduces shadows on the dial face and makes model K 49 AD easy to read.

Dial Test Indicator K 49 AD	
Reading	0.001 mm
Range	0.2 mm
Dial Reading	0-100-0
Bezel-Ø	40 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.15 N ± 20%
Length of contact point	12.8 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	on request



Another Dial Test Indicator with a reading of 0.001 mm is our model K 58. This model provides excellent readability due to its bezel diameter of 58 mm.

## Dial Test Indicator K 33

## Dial Test Indicator K 45

The Dial Test Indicators K 33 and K 45 have a 35 mm long contact point which makes them suitable for difficult accessible applications.

Please make sure to use contact points with correct length because of the effect of the angle ratio of the Dial Test Indicator. Using contact points with incorrect length will result in measuring errors.

Standard equipment includes: 1 contact point with 2 mm Ø tungsten carbide ball, 1 stem 8 mm Ø and 1 spanner for changing the contact points.

Dial Test Indicator K 33	
Reading	0.01 mm
Range	0.5 mm
Dial reading	0-25-0
Bezel-Ø	32 mm
Form to DIN 2270	A
Dimensions and accuracy according to	DIN 2270
Measuring force	0.05 N ± 20%
Length of contact point	35.7 mm
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	page 93

Dial Test Indicator K 45	
Reading	0.01 mm
Range	0.5 mm
Dial reading	0-25-0
Bezel-Ø	40 mm
Form to DIN 2270	C
Dimensions and accuracy according to	DIN 2270
Measuring force	0.05 N ± 20%
Length of contact point	35.7 mm
Swivelling range of contact point perpendicular to the scale	240°
Dimensioned drawing	page 93



## Accessories for metric Dial Test Indicators

### Stems with dovetail:



**2.4804** Ø 4 mm h6    **2.4801** Ø 8 mm h6    **2.4816** Ø 8 mm h6, swivelling range  $\pm 40^\circ$

### Contact points thread M 1.6 length 12 mm

**5.2297** Tungsten carbide ball Ø 0.4 mm, L = 12.0 mm



**5.2282** Tungsten carbide ball Ø 1 mm, L = 12.3 mm



**5.2281** Tungsten carbide ball Ø 2 mm, L = 12.8 mm



**5.2283** Tungsten carbide ball Ø 3 mm, L = 13.3 mm



**5.2296** Ruby ball Ø 2 mm, L = 12.8 mm

### Contact points thread M 1.6 length 35 mm



**5.2285** Tungsten carbide ball Ø 1 mm, L = 35.2 mm



**5.2284** Tungsten carbide ball Ø 2 mm, L = 35.7 mm



**5.2286** Tungsten carbide ball Ø 3 mm, L = 36.2 mm



**5.2298** Ruby ball Ø 2 mm, L = 35.7 mm

### Contact points thread M 1.6 length 16.6 mm



**5.2280** Tungsten carbide ball Ø 2 mm



**5.2299** Ruby ball Ø 2 mm

### Centering Holder FH 8

Stem Ø 8 mm h6  
with mounting bore Ø 4 mm H7 and dovetail clamp  
Additional mounting bore Ø 8 mm H7



### Round Holder FH 90

8 mm Ø x 90 mm  
with mounting bore Ø 8 mm H7  
and dovetail clamp



### Square Holder 1.0958

6 x 12 x 72 mm  
with mounting bore Ø 4 mm H7  
and Ø 8 mm H7 and dovetail clamp



### Spanner 3.1483





## Inch Dial Test Indicators

Most modern methods are applied in the production of our high quality Dial Test Indicators. They are both sensitive and shock-resistant.

Here are some of the advantages applicable to the whole series of Inch reading models:

- All features of the models reading up to .04" measuring range conform analogous to the German Standard DIN 2270. This applies to all deviation spans, the measuring force and the hysteresis error of the measuring force.
- Automatic change of the direction of measurement.
- Indication clockwise in all types.
- Precise components, running in ruby bearings, warrant highest precision throughout.
- Precision bearing for the lever shaft.
- Body with 3 dovetail slides for clamping the stem and other equipment.
- Body chromed in order to protect the dovetail slides against damage.
- Contact points with tungsten carbide ball 2 mm Ø.
- Dial adjustable by knurled bezel.
- Supplied in a convenient box with transparent lid with 1 stem Ø 1/4" and 1 spanner for changing the contact points.

Technical data for Inch Reading Dial Test Indicators Lever Type

Model	Reading	Range	Dial reading	Bezel-Ø	Form to DIN 2270	Length of contact point
K 30 Z	.0005"	.030"	0-15-0	1 1/4"	A	.476"
K 30/1 Z	.0005"	.040"	0-20-0	1 1/4"	A	.665"
K 31 Z	.0005"	.030"	0-15-0	1 1/4"	B	.476"
K 32 Z	.0005"	.030"	0-15-0	1 1/4"	C	.476"
K 33 Z	.0005"	.020"	0-10-0	1 1/4"	A	1.429"
K 34 Z	.0005"	.020"	0-10-0	1 1/4"	B	1.429"
K 35 Z	.0005"	.020"	0-10-0	1 1/4"	C	1.429"
K 36 Z	.0001"	.008"	0-4-0	1 1/4"	A	.511"
K 37 Z	.0001"	.008"	0-4-0	1 1/4"	B	.511"
K 38 Z	.0001"	.008"	0-4-0	1 1/4"	C	.511"
K 40 Z	.0005"	.030"	0-15-0	1 9/16"	A	.476"
K 40/1 Z	.0005"	.040"	0-20-0	1 9/16"	A	.665"
K 41 Z	.0005"	.030"	0-15-0	1 9/16"	B	.476"
K 42 Z	.0005"	.030"	0-15-0	1 9/16"	C	.476"
K 43 Z	.0005"	.020"	0-10-0	1 9/16"	A	1.429"
K 44 Z	.0005"	.020"	0-10-0	1 9/16"	B	1.429"
K 45 Z	.0005"	.020"	0-10-0	1 9/16"	C	1.429"
K 46 Z	.0001"	.008"	0-4-0	1 9/16"	A	.511"
K 47 Z	.0001"	.008"	0-4-0	1 9/16"	B	.511"
K 48 Z	.0001"	.008"	0-4-0	1 9/16"	C	.511"
K 40 Z AD	.0005"	.030"	0-15-0	1 9/16"	A	.476"
K 43 Z AD	.0005"	.020"	0-10-0	1 9/16"	A	1.429"
K 46 Z AD	.0001"	.008"	0-4-0	1 9/16"	A	.511"

Dial Test Indicators adding 'AD' in the model designation possess a water-protected dial casing. The transparent front cover, made of knock resistant plastic, produces a good seal of the dial casing only conforming to protection class IP 53. Another advantage of this design is that the anti-reflective coating of the front cover reduces shadows on the dial face and makes the Dial Test Indicators easy to read even at awkward angles.

Form A = Horizontal Type

Form B = Parallel Type

Form C = Vertical Type

## Dial Test Indicator K 30 Z

## Dial Test Indicator K 46 Z

The friction clutch mechanism of these Dial Test Indicators provides a very effective shockproof system. Standard versions are equipped with contact points having a tungsten carbide ball of 2 mm diameter. On request contact points with ball diameters 1 mm or 3 mm can be fitted.

Standard equipment includes: 1 contact point with tungsten carbide ball 2 mm Ø, 1 stem  $\frac{1}{4}$ " Ø and 1 spanner for changing the contact points.

Dial Test Indicator K 30 Z	
Reading	.0005"
Range	.030"
Dial reading	0-15-0
Bezel-Ø	1 $\frac{1}{4}$ "
Form to DIN 2270	A
Accuracy analogous to	DIN 2270
Measuring force	0.07 N $\pm$ 20%
Length of contact point	.476"
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	same as K 30 on page 93, but L = .445"

Dial Test Indicator K 46 Z	
Reading	.0001"
Range	.008"
Dial reading	0-4-0
Bezel-Ø	1 $\frac{9}{16}$ "
Form to DIN 2270	A
Accuracy analogous to	DIN 2270
Measuring force	0.15 N $\pm$ 20%
Length of contact point	.511"
Swivelling range of contact point at 90° to the scale	240°
Dimensioned drawing	same as K 46 on page 93, but L = .480"



Dial Test Indicators are also available with measuring range extended to .04". Please request our offers for the models K 30/1 Z and K 40/1 Z.

## Dial Test Indicator K 34 Z

## Dial Test Indicator K 45 Z

The Dial Test Indicators K 34 Z and K 45 Z have a 1.4" long contact point which makes them suitable for difficult accessible applications.

Please make sure to use contact points with correct length because of the effect of the angle ratio of the Dial Test Indicator. Using contact points with incorrect length will result in measuring errors.

Standard equipment includes: 1 contact point with 2 mm Ø tungsten carbide ball, 1 stem  $\frac{1}{4}$ " Ø and 1 spanner for changing the contact points.

Dial Test Indicator K 34 Z	
Reading	.0005"
Range	.020"
Dial reading	0-10-0
Bezel-Ø	1 $\frac{1}{4}$ "
Form to DIN 2270	B
Accuracy analogous to	DIN 2270
Measuring force	0.07 N $\pm$ 20%
Length of contact point	1.429"
Swivelling range of contact point parallel to the scale	240°
Dimensioned drawing	same as K 34 on page 93, but L = 1.398"

Dial Test Indicator K 45 Z	
Reading	.0005"
Range	.020"
Dial reading	0-10-0
Bezel-Ø	1 $\frac{9}{16}$ "
Form to DIN 2270	C
Accuracy analogous to	DIN 2270
Measuring force	0.05 N $\pm$ 20%
Length of contact point	1.429"
Swivelling range of contact point perpendicular to the scale	240°
Dimensioned drawing	same as K 45 on page 93, but L = 1.394"



## Accessories for Inch Dial Test Indicators

### Stems with dovetail



2.4807 Ø 1/4" h6



2.4806 Ø 3/8" h6



2.4816 Ø 8 mm h6,  
swivelling range ± 40°

### Contact points thread M 1.6 length .450"



5.2287 Tungsten carbide ball Ø 2 mm, L = .476"



5.2288 Tungsten carbide ball Ø 1 mm, L = .457"



5.2289 Tungsten carbide ball Ø 3 mm, L = .496"

### Contact points thread M 1.6 length 1.400"



5.2290 Tungsten carbide ball Ø 2 mm, L = 1.429"



5.2291 Tungsten carbide ball Ø 1 mm, L = 1.409"



5.2292 Tungsten carbide ball Ø 3 mm, L = 1.449"

### Contact points thread M 1.6 length .490"



5.2293 Tungsten carbide ball Ø 2 mm, L = .511"



5.2294 Tungsten carbide ball Ø 1 mm, L = .492"



5.2295 Tungsten carbide ball Ø 3 mm, L = .531"

### Centering Holder FH 8

Stem Ø 8 mm h6  
with mounting bore Ø 4 mm H7 and dovetail clamp  
Additional mounting bore Ø 8 mm H7



### Round Holder FH 90

8 mm Ø x 90 mm  
with mounting bore Ø 8 mm H7  
and dovetail clamp



### Square Holder 1.0958

6 x 12 x 72 mm  
with mounting bore Ø 4 mm H7  
and Ø 8 mm H7 and dovetail clamp



### Spanner 3.1483



## Magnetic Holder P 18

with vertically and horizontally adjustable swivel arm

Its extremely low overall height and simple handling make the Magnetic Holder P 18 very versatile for use in the manufacturing and tool making industry. Two round magnets on the contact face make it a flat and efficiently holding base. The use of star knobbed screws ensure safe clamping.

*Delivery: without Dial Gauge*

Magnetic Holder P 18	
Length of the magnetic base	73 mm
Height of the magnetic base	11 mm
Height with holder	46 mm
Breadth of the magnetic base	38 mm
Magnetic force	180 N
Length of swivel arm up to holder opening	35 mm
Holder opening	8 mm H7



## Magnetic Holder P 19

with vertically and horizontally adjustable swivel arm

The support of the Dial Gauge can be rotated both vertically and horizontally, so that the Dial Gauge can be brought to any position. For that reason there are many possibilities of use. The Magnetic Holder P 19 has a prismatic base with additional magnets on the wall. The use of star knobbed screws ensure safe clamping.

*Delivery: without Dial Gauge*

Magnetic Holder P 19	
Length of the magnetic base	72 mm
Height of the magnetic base	26 mm
Height with holder	59 mm
Breadth of the magnetic base	37 mm
Magnetic force	180 N
Length of swivel arm up to holder opening	35 mm
Holder opening	8 mm H7



## Small Dial Gauge KM 4 T Magnet

with magnetic back

The Dial Gauges KM 4 T Magnet and M 2 T Magnet have a magnetic back. These Dial Gauges therefore don't require any stands or holders.

The magnets are made of sintered metal which can in no way affect the mechanism or the accuracy of the Dial Gauges. Magnetic back plates can also be used on other Dial Gauges of our manufacturing programme.

Spindle and stem are made of resistant stainless steel.

Small Dial Gauge KM 4 T Magnet with magnetic back	
Reading	0.01 mm
Range	3 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	0.8 N ± 20%
Magnetic force of the back	120 N



## Dial Gauge M 2 T Magnet

with magnetic back

Dial Gauge M 2 T Magnet with magnetic back	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
Initial measuring force	0.7 N ± 20%
Magnetic force of the back	220 N





## Magnetic Stand P 17 and 3D – Magnetic Stand P 280

with on/off switch and fine adjustment

### Magnetic Base PMF 10

The magnetic base PMF 10 with thread M 10 has a prismatic base. It securely holds on any flat or cylindrical, iron or steel surface. The magnet is activated by turning the toggle handle. Turning the handle to the 0 position switches the magnet off, turning it to the 1 position switches the magnet on. The magnetic force is 450 N.

### Post and Support Arm

#### Assemblies MS 280 and MS 17

The fine adjustment feature of the Post and Support Arm Assemblies MS 280 and MS 17 guarantees safe and accurate measuring.

The Post and Support Arm Assemblies MS 17 for the P 17 are also available as special version with 400 resp. 500 mm height of the vertical column or with 300 mm long horizontal arm.

### Scope or supply P17 and P 280

The Magnetic Stands P 17 and P 280 are supplied completely mounted with Magnetic Base.

Post and Support Arm Assemblies and the Magnetic Base are separately available.

A wooden box is supplied at an extra charge.

*Delivery: without Dial Gauge*

Magnetic Stand P 17	
Length of the magnetic base	70 mm
Height of the magnetic base	65 mm
Breadth of the magnetic base	46 mm
Magnetic force	450 N
Length of the horizontal arm	180 mm
Diameter of the horizontal arm	16 mm
Fine adjustment	yes
Length of the vertical column	220 mm
Diameter of the vertical column	16 mm
Holder opening	8 mm H7

Magnetic Stand P 280	
Length of the magnetic base	70 mm
Height of the magnetic base	65 mm
Breadth of the magnetic base	46 mm
Magnetic force	450 N
On / off switch	yes
Operating range	280 mm
Fine adjustment	yes
Locking system	mechanical
Features a	mechanical central lock
Holder opening	8 mm H7

The Magnetic Stand P 17 can also be supplied with a holder opening of 10 mm H7: Order text: P 17 (10 H 7).



## Precision Measuring Tables P 7 and P 7K

The Precision Measuring Tables P 7 and P 7K are sturdily built and accurately finished. Their surface plates are separated from the main body resting on three support points.

The carrying arm is adjustable for height on the vertical column. The column is hardened and ground.

Precision Measuring Table P 7K	
Measuring capacity	100 mm
Depth of throat	50 mm
Column-Ø	22 mm
Base-Ø	50 mm
Material of the base	ceramic AL <sub>2</sub> O <sub>3</sub> 99.7%
Roughness Ra	<= 0.1 mm
Flatness of the base	< 1.0 µm
Holder opening	8 mm H7

Precision Measuring Table P 7	
Measuring capacity	100 mm
Depth of throat	50 mm
Column-Ø	22 mm
Base-Ø	50 mm
Material of the base	steel
Base	hardened, ground and lapped
Flatness of the base	< 4.0 µm
Holder opening	8 mm H7



Model shown: P 7

On request the Measuring Table P 7 is also available with special fittings:

- **Measuring Table P 7**  
with fluting
- **Measuring Table P 7**  
with measuring ball Ø = 30 mm
- **Measuring Table P 7**  
with measuring height of 165 mm
- **Measuring Table P 7**  
with measuring height of 215 mm
- **Measuring Table P 7**  
with measuring height of 315 mm
- **Measuring Table P 7**  
with circular support plate of Ø 80 mm
- **Measuring Table P 7**  
with circular support plate of Ø 90 mm
- **Measuring Table P 7**  
with adjustable support plate for use as base  
for table-thickness gauges

*Delivery without Dial Gauge.*

Other Measuring Tables with different heights, support plates and in special versions are available on request.

## Saw Setting Dial Gauge

with dial on both sides

The advantages of having a correctly set saw for all sawing work are well known. By using a Saw Setting Dial Gauge any specified set for various kinds of timber can be exactly maintained, thus ensuring maximum output and efficient workmanship.

The method of measuring could not be simpler. The Gauge is laid on the saw blade so that the sprung tracer touches the cutting edges of the saw. The pointer gives instant reading of the measurement. As the Gauge has a dial on both sides, it can be used either left or right handed.

Saw Setting Dial Gauge with dial on both sides with contact point and stand rods made from steel	
Reading	0.1 mm
Range	2 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

Saw Setting Dial Gauge H with dial on both sides with contact point and stand rods made from carbide	
Reading	0.1 mm
Range	2 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

As standard Saw Setting Dial Gauges are supplied with a flat contact point 10 mm diameter. Please indicate in your order text if one of the optional contact points is needed. Please note that the contact points are not interchangeable.

On request the Saw Setting Dial Gauges are also available with 0.01 mm reading instead of 0.1 mm reading. Order text: Saw Setting Dial Gauge – 0.01 mm or Saw Setting Dial Gauge H – 0.01 mm.



Standard version



Model B



Model C

## Saw Setting Dial Gauge Z

inch reading with dial on both sides

The advantages of having a correctly set saw for all sawing work are well known. By using a Saw Setting Dial Gauge any specified set for various kinds of timber can be exactly maintained, thus ensuring maximum output and efficient workmanship.

The method of measuring could not be simpler. The Gauge is laid on the saw blade so that the sprung tracer touches the cutting edges of the saw. The pointer gives instant reading of the measurement. As the Gauge has a dial on both sides, it can be used either left or right handed.

Saw Setting Dial Gauge Z with dial on both sides with contact point and stand rods made from steel	
Reading	.001"
Range	.080"
Range per revolution	.040"
Bezel-Ø	1 9/16"
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

Saw Setting Dial Gauge HZ with dial on both sides with contact point and stand rods made from carbide	
Reading	.001"
Range	.080"
Range per revolution	.040"
Bezel-Ø	1 9/16"
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

As standard Saw Setting Dial Gauges Z and HZ are supplied with a flat contact point 10 mm diameter. Please indicate in your order text if one of the optional contact points is needed. Please note that the contact points are not interchangeable.



Model C



Model B



Standard version

## Saw Setting Dial Gauge K 2/61

metric reading with dial on both sides with stand feet at right angel to the dial

The advantages of having a correctly set saw for all sawing work are well known. By using a Saw Setting Dial Gauge any specified set for various kinds of timber can be exactly maintained, thus ensuring maximum output and efficient workmanship.

The stand feet at right angle to the dial allow a very safe positioning of the Saw Setting Dial Gauge and thus an even more reliable measurement.

Saw Setting Dial Gauge K 2/61 with dial an both sides with stand feet at right angel to the dial	
Reading	0.1 mm
Range	2 mm
Range per revolution	1 mm
Bezel-Ø	40 mm
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

## Saw Setting Dial Gauge Z K 2/61

inch reading with dial on both sides with stand feet at right angel to the dial

Saw Setting Dial Gauge Z K 2/61 with dial on both sides with stand feet at right angel to the dial	
Reading	.001"
Range	.080"
Range per revolution	.040"
Bezel-Ø	1 9/16"
Tolerance indicator	on both sides
Dial	on both sides for left or right handed use
Standard contact point	flat Ø 10 mm
Optional contact points, available on request:	
Model B, special contact point	pointed
Model C, special contact point	flat Ø 4.8 mm
Special contact point	spherical

As standard Saw Setting Dial Gauges K 2/61 and Z K 2/61 are supplied with a flat contact point 10 mm diameter. Please indicate in your order text if one of the optional contact points is needed. Please note that the contact points are not interchangeable.

Other special versions of Saw Setting Dial Gauges and of Saw Setting Dial Gauges Z are available on request:

- **Saw Setting Dial Gauge**  
with short case to drawing K 2/42
- **Saw Setting Dial Gauge**  
with supporting plate to drawing K 2/43

- **Saw Setting Dial Gauge Z**  
with short case to drawing K 2/42
- **Saw Setting Dial Gauge Z**  
with supporting plate to drawing K 2/43





## Dial Depth Gauge TM 5 R

with matt chromed measuring base

The base is matt chromed, hardened and lapped.

The metal collet attachment guarantees reliable fixing of the Dial Gauge. An additional internal hexagon screw makes exchanging the Dial Gauge easier.

The back plunger Dial Gauge provides a very easy reading of this model of Dial Depth Gauge: The Gauge can be read from the top.

Dial Depth Gauge TM 5 R	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Base dimensions	80 x 16 mm
Accuracy to	manufacturing standard 0.0500.9.0006 hysteresis fu however not checked
Dial numbering	anti-clockwise



## Spare Dial Gauge for TM 5 R

with contact point 537/21-L 13

The Spare Dial Depth Gauge for TM 5 R is supplied with contact point 573/21-L13, but without the base.

The contact point 573/21-L13 with a length of 13 mm is also available as a spare part. The article number is 62360.

Spare Dial Gauge for TM 5 R	
Reading	0.01 mm
Range	5 mm
Range per revolution	0.5 mm
Bezel-Ø	40 mm
Stem-Ø	8 h 6
Accuracy to	manufacturing standard 0.0500.9.0006 hysteresis fu however not checked
Dial numbering	anti-clockwise

### Bases for Dial Depth Gauges



For the Dial Depth Gauges, 5 bases are available with the following dimensions:

Base TB 50	50 x 16 mm
Base TB 80	80 x 16 mm
Base TB 100	100 x 16 mm
Base TB 120	120 x 20 mm
Base TB 150	150 x 20 mm

The bases are interchangeable. Each base has a bore of 8 mm Ø H7. It is matt chromed and hardened. The contact face is lapped. The metal collet attachment guarantees reliable fixing of the Dial Gauges.



## Dial Depth Gauge TM/2

with matt chromed measuring base

The base is matt chromed, hardened and lapped.

The metal collet attachment guarantees reliable fixing of the Dial Gauge. An additional internal hexagon screw makes exchanging the Dial Gauge easier.

The Dial Depth Gauge TM/2 is supplied completely mounted with base TB 80 and the 10 mm long contact point 573/21.

Dial Depth Gauge TM/2	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Base dimensions	80 x 16 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Dial reading	anti-clockwise



Model shown: TM/2

## Inch Dial Depth Gauge TZ/2

with matt chromed measuring base

The Dial Depth Gauge TZ/2 bears the same technical features as the model TM/2 except for the reading of .001".

The pointed insert 573/13 is of the same overall length as the standard contact point 573/21. It is suitable for measuring the depth of an engraving.

Spare Dial Depth Gauges are supplied with contact points 573/21, but without base.

Dial Depth Gauge TZ/2	
Reading	.001"
Range	.400"
Range per revolution	.100"
Bezel-Ø	58 mm
Base dimensions	80 x 16 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Dial reading	anti-clockwise

### Bases for Dial Depth Gauges



For the Dial Depth Gauges, 5 bases are available with the following dimensions:

Base TB 50	50 x 16 mm
Base TB 80	80 x 16 mm
Base TB 100	100 x 16 mm
Base TB 120	120 x 20 mm
Base TB 150	150 x 20 mm

The bases are interchangeable. Each base has a bore of 8 mm Ø H7. It is matt chromed and hardened. The contact face is lapped. The metal collet attachment guarantees reliable fixing of the Dial Gauges.

## Dial Depth Gauge TM 2/30

with matt chromed measuring base

The concentric millimetre pointer allows easy and safe reading of the Dial Depth Gauge TM 2/30. It is supplied completely mounted with contact point 573/21 and base TB 80.

Spare Dial Depth Gauges are supplied with contact points 573/21, but without base.

Dial Depth Gauge TM 2/30	
Reading	0.01 mm
Range	30 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Base dimensions	80 x 16 mm
Accuracy according to	manufacturing standard 1.0200.9.0014
	hysteresis fu however not checked
Dial reading	anti-clockwise



## Inch Dial Depth Gauge TZ 2/30

with matt chromed measuring base

The Dial Depth Gauge TZ 2/30 bears the same technical features as the model TM 2/30 except for the reading of .001".

Extensions are suitable accessories for Dial Depth Gauges. They are available in lengths from 10 to 100 mm and from .400" to 4.000". Please take note of the range of products on pages 90 and 91 of our catalogue.

Dial Depth Gauge TZ 2/30	
Reading	.001"
Range	1.000"
Range per revolution	.100"
Bezel-Ø	58 mm
Base dimensions	80 x 16 mm
Accuracy analogous to	manufacturing standard 1.0200.9.0014
	hysteresis fu however not checked
Dial reading	anti-clockwise

### Special Bases for Dial Depth Gauges



Due to its prismatic form the Base TB 66 P is particularly suited for measurements on tubes with a diameter of 10 – 100 mm.

Bases for Dial Depth Gauges with flat bearing surfaces are available in the following dimensions:

Base TB 200	200 x 20 mm
Base TB 250	250 x 20 mm
Base TB 300	300 x 25 mm

All Bases have a bore Ø of 8 mm H 7. The Bases are burnished and the measuring contact surface is ground very finely. Bases with special lengths are available on request.

## Digital Depth Gauge TMD 12

with matt chromed measuring base and digital display

The base is matt chromed, hardened and lapped.

The metal collet attachment guarantees reliable fixing of the Dial Gauge. An additional internal hexagon screw makes exchanging the Dial Gauge easier.

The Digital Depth Gauge TMD 12 is supplied completely mounted with base TB 80 and the 12 mm long contact point 573/18 with a ball Ø of 1 mm.

Digital Depth Gauge TMD 12	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .5"
Power supply	on Lithium battery 3V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C up to + 40 °C
Maximum error	20 µm



Model shown: TMD 12

## Digital Depth Gauge TMD 25

with matt chromed measuring base and digital display

The Digital Depth Gauge TMD 25 bears the same technical features as the model TMD 12 except for the range of 25 mm.

Both models can be set to Inch-display, their resolution is then .0005".

Spare Digital Depth Gauges are supplied with contact points 573/18, but without base.

Digital Depth Gauge TMD 25	
Resolution	0.01 mm / .0005"
Range	25 mm / 1.00"
Power supply	on Lithium battery 3V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C up to + 40 °C
Maximum error	20 µm

### Bases for Digital Depth Gauges



For the Digital Depth Gauges, 5 bases are available with the following dimensions:

Base TB 50	50 x 16 mm
Base TB 80	80 x 16 mm
Base TB 100	100 x 16 mm
Base TB 120	120 x 20 mm
Base TB 150	150 x 20 mm

All bases have a bore Ø of 8 mm H7. They are mutually interchangeable. The bases are matt chromed and hardened. Their support faces are lapped. The metal collet attachment guarantees reliable fixing of the Dial Gauges.

## SPECIAL MEASURING GAUGES



### Tyre Depth Gauge PTM

with round base

By means of the Tyre Depth Gauge PTM the tread depth of vehicle tyres can be accurately measured.

The method of measuring is very simple. The Gauge with its round Base is placed on the tyre so that the spindle with the contact point at its end enters into the tread of the tyre. The pointer gives instant reading of the measurement.

The red extent of tolerance from 1.6 to 0 mm indicates that the tread depth of the tyre is too small.

Reading ..... 0.1 mm  
Range..... 10.0 mm



### JKA FEINTASTER Precision Gauge

with contact jaws

This special measuring instrument has been specially designed for the watchmaker. The contact jaws and the adjustable measuring table makes it possible to measure accurately and easily the thickness and run out of spigots and shafts.

Reading ..... 0.01 mm  
Range..... 10.0 mm



### Distance Measuring Gauge Quickmess

with integrated measuring stops Ø 1, 3 and 5 mm

Due to its integrated measuring stop, Quickmess eliminates the need of a special inspection room when measuring small parts with small diameters and a maximum length of 30 mm. For the measuring operation, the specimen is inserted into the measuring stop. It pushes the measuring insert upwards. The stop limits the stroke of the spindle to the distance that requires measurement.

The Distance Measuring Gauge Quickmess is also available as a large version, with integrated measuring stops choice of Ø from 8 mm to 20 mm.

Reading ..... 0.01 mm  
Range..... 30.0 mm

**Please request our offers.**

# Thickness Gauges



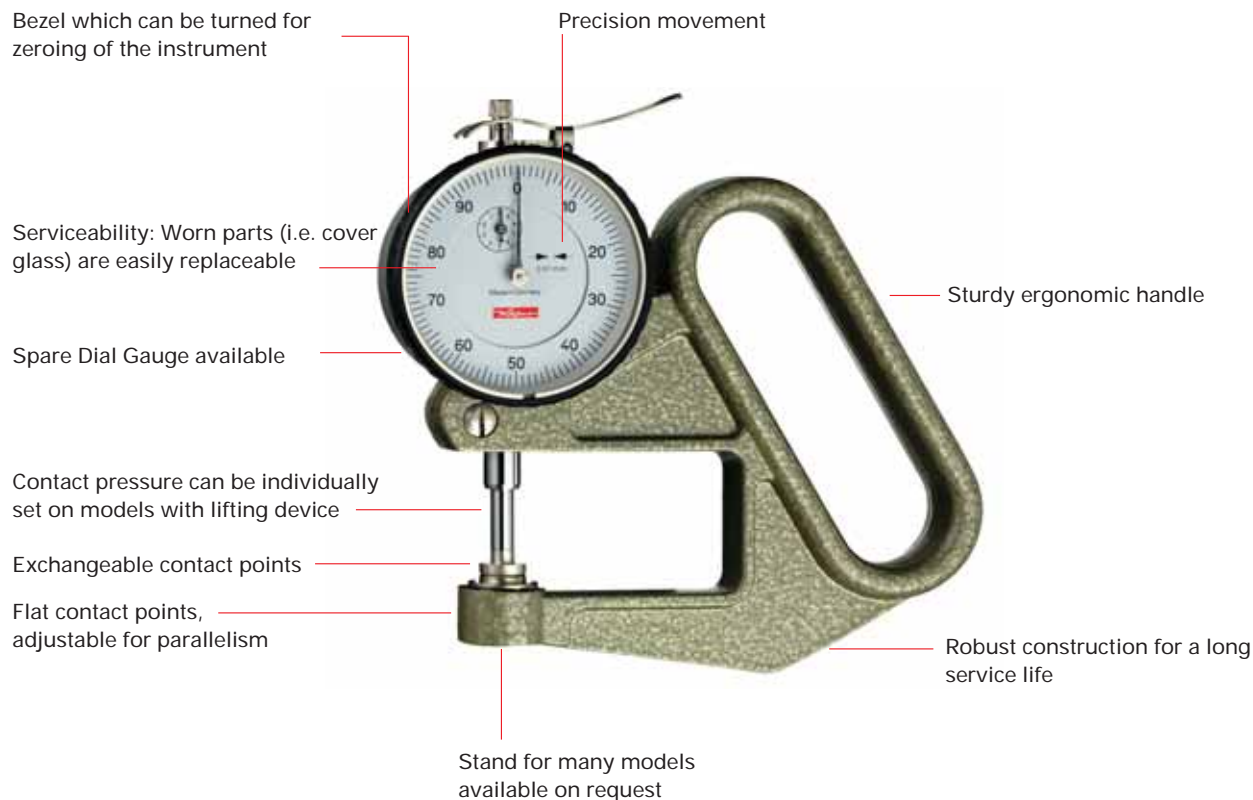
Technical Data for Metric Thickness Gauges

Page	Model	Reading mm	Range mm	Depth of jaw mm	Lifting device	Contact points standard	Contact points available on request
134	K 15	0.1	10	15	no	6.35 mm Ø flat	} 10 mm Ø flat, convex or spherical
134	K 15/2	0.1	20	15	no	6.35 mm Ø flat	
118	K 50	0.1	10	50	no	c	a, b, d or e
118	K 50 with lifting device	0.1	10	50	yes	c	a, b, d or e
119	K 50/2	0.1	20	50	no	c	a, b, d or e
119	K 50/3	0.1	30	50	no	c	a, b, d or e
121	K 50/5	0.1	50	50	no	c	a, b, d or e
120	K 100	0.1	30	100	no	c	a, b, d or e
122	K 200	0.1	30	200	yes	c	a, b, d or e
123	K 300	0.1	30	300	yes	c	a, b, d or e
123	K 400	0.1	30	400	yes	c	a, b, d or e
124	K 600/50	0.1	50	600	yes	c	a, b, d or e
135	J 12	0.01	8	12	yes	6.35 mm Ø flat	} 10 mm Ø flat, convex or spherical
135	J 15	0.01	10	18	yes	6.35 mm Ø flat	
-	J 45	0.01	10	45	yes	6.35 mm Ø flat	
125	J 50	0.01	10	50	no	c	a, b, d or e
126	J 50 with lifting device	0.01	10	50	yes	c	a, b, d or e
127	JD 50	0.01	12.5	50	yes	c	a, b, d or e
127	JD 50 TOP	0.01	12.5	50	yes	c	a, b, d or e
-	J 50 /30	0.01	30	50	no	c	a, b, d or e
-	J 50/30 with lifting device	0.01	30	50	yes	c	a, b, d or e
128	JD 50/25	0.01	25	50	yes	c	a, b, d or e
136	J 50 R	0.01	5	50	yes	rollers	
136	J 50 R without side discs	0.01	5	50	yes	rollers without side discs	
-	JD 50 R	0.01	12.5	50	yes	rollers	
-	JD 50 R without side discs	0.01	12.5	50	yes	rollers without side discs	
137	J 50 W	0.01	10	50	yes	pin with collar for pipe walls	
137	JD 50 W	0.01	12.5	50	yes	pin with collar for pipe walls	
142	J 50/3 WP	0.01	20	50	no	for corrugated boards	
129	J 100	0.01	10	100	yes	c	a, b, d or e
127	JD 100	0.01	12.5	100	yes	c	a, b, d or e
127	JD 100 TOP	0.01	12.5	100	yes	c	a, b, d or e
-	J 100/30	0.01	30	100	yes	c	a, b, d or e
128	JD 100/25	0.01	25	100	yes	c	a, b, d or e
129	J 200	0.01	10	200	yes	c	a, b, d or e
-	JD 200	0.01	12.5	200	yes	c	a, b, d or e
-	J 200/30	0.01	30	200	yes	c	a, b, d or e
-	JD 200/25	0.01	25	200	yes	c	a, b, d or e
141	9037-2	0.01	28	200	yes	flat to DIN EN ISO 9073/2	
-	J 300	0.01	10	300	yes	c	a, b, d or e
-	JD 300	0.01	12.5	300	yes	c	a, b, d or e
138	F 1000/30	0.001	1	30	yes	6.35 mm Ø flat	} convex R 15 or R 40, flat 10 mm Ø, spherical
139	F 1101/30	0.001	1	30	yes	6.35 mm Ø flat	
139	F 1101/30-0.1	0.001	0.1	30	yes	6.35 mm Ø flat	
140	FD 1000/30-3	0.001	3	30	yes	6.35 mm Ø flat	
130	F 50	0.001	5	50	yes	c	a, b, d or e
131	FD 50	0.001	12.5	50	yes	c	a, b, d or e
-	FD 50 TOP	0.001	12.5	50	yes	c	a, b, d or e
-	FD 50/25	0.001	25	50	yes	c	a, b, d or e
-	FD 100/25	0.001	25	100	yes	c	a, b, d or e
131	FD 200/25	0.001	25	200	yes	c	a, b, d or e

The contact points listed in the column 'standard' will be mounted unless the order calls for specials. Thickness Gauges can be supplied with contact points listed in the column 'available on request' without extra costs. Schematic diagrams of the contact points style a, b, c, d and e can be found on page 117. Thickness Gauges adding 'D' in the model designation possess a digital indicating instrument.

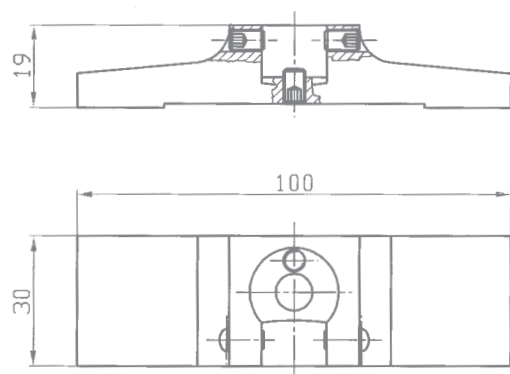
## Technical merits

of our Dial Thickness Gauges with large frame depth



## Stand 2.1670

This Stand converts the Dial Thickness Gauges K 50, K 100, J 50, J 100 and F 1101/30 as well as the respective digital models, designed for hand-held use, to table models. Retrofitting this Stand to older models is possible.





## Contact Points

for Dial Thickness Gauges with large frame depth

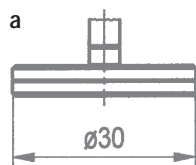
Dial Thickness Gauges are used for measuring the thickness of a very wide range of materials such as leather, paperboard, paper, felt, rubber, glass, sheet, metal, films, plywood and plastics. The shape of the contact points should be adapted to the material being measured.

We normally supply all our Dial Thickness Gauges with contact points to form c as standard, unless otherwise stated in this catalogue. Gauges can be supplied with other forms of contact points (a, b, d or e) at no extra cost. Should you require non standard

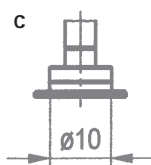
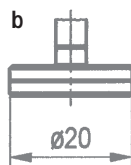
contact points, please state on your order the type of contact points we must supply (for example: Dial Thickness Gauge J 50 with contact points form a).

Special flat contact points up to diameter of 56 mm are available at additional cost. These include contact points with precise contact area, for example  $\varnothing$  of 11.3 mm to give 1 cm<sup>2</sup> of contact area.

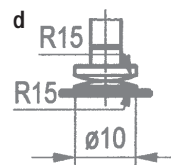
A new attachment, 3.2272, with a female thread M 2.5 is available for Dial Thickness Gauges models K and J 50 - 300. This attachment enables the use of profiled contact points shown on the catalogue pages 89 and 90.



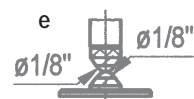
rubber,  
felt,  
soft materials



soft leather,  
cardboard,  
paper, foils



hard leather,  
plywood,  
fibrous  
plates



sheets,  
hard materials



## Dial Thickness Gauge K 50

In standard version the Dial Thickness Gauge K 50 will be supplied with contact points form c.

When ordering, please state whether you require another form of contact points than form c. The forms of contact points a, b, d or e are available at the same price. Flat special contact points with special diameters of up to 56 mm Ø are available for a surcharge.

Dial Thickness Gauge K 50	
Reading	0.1 mm
Range	10 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for K 50

The Spare Dial Gauge for K 50 is supplied without the extension 3.2236. This extension with M 3 male thread is required for mounting the upper contact points form a and b. When fitting contact points form a or b then it is necessary to order this extension.

For a surcharge we will supply the Spare Dial Gauge for K 50 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for K 50	
Reading	0.1 mm
Range	10 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e



Model **K 50 with lifting device** has the same technical specification as model K 50 with pressure lever. At rest the contact points are closed. This style has the advantage that the contact pressure of 0.4 N ± 20 % is applied independently of the user. The **Spare Dial Gauge for K 50 with lifting device** will be supplied without lifting device unless requested on the order.

## Dial Thickness Gauge K 50/2

## Dial Thickness Gauge K 50/3

The Dial Thickness Gauges K 50/2 and K 50/3 differ only in measuring range and the kind of revolution counter. On model K 50/3 the counter is designed as linear auxiliary scale while on model K 50/2 it is a revolution counter with a small hand.

Dial Thickness Gauge K 50/2	
Reading	0.1 mm
Range	20 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

Dial Thickness Gauge K 50/3	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e



Model shown: K 50/3

On request the models K 50/2 and K 50/3 are also available with a lifting device.

On both of these models a spring produces the measuring force. Thus the contact pressure is independent of the user.

Please request our offers.

Spare Dial Gauge for K 50/2	
Reading	0.1 mm
Range	20 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e

Spare Dial Gauge for K 50/3	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e

## Dial Thickness Gauge K 100

In standard version the Dial Thickness Gauge K 100 will be supplied with contact points form c.

Delivery with contact points form a, b, d or e only when stated in the order. Special contact points are available on request.

Dial Thickness Gauge K 100	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	100 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for K 100

The Spare Dial Gauges for model K 100 will be supplied just like all the other Spare Dial Gauges without the upper contact point.

For a surcharge we will supply the Spare Dial Gauge for K 100 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for K 100	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e



## Dial Thickness Gauge K 50/5

In standard version the Dial Thickness Gauge K 50/5 will be supplied with contact points form c. Delivery with contact points form a, b, d or e only when stated in the order.

The Dial Thickness Gauge K 300/50 with 300 mm jaw depth and 50 mm measuring range can be delivered as special variant.

Please request our offers.

Dial Thickness Gauge K 50/5	
Reading	0.1 mm
Range	50 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for K 50/5

The Spare Dial Gauge for K 50/5 will be supplied without an upper contact point. For a surcharge we will supply the Spare Dial Gauge for K 50/5 with the upper contact point form a, b, c, d or e.

Delivery is without push rod, compression spring and push button. These spare parts are separately available.

Spare Dial Gauge for K 50/5	
Reading	0.1 mm
Range	50 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e



## Dial Thickness Gauge K 200

The Dial Thickness Gauge K 200 possesses a lifting device and thus the contact force is independent of the user.

For the model K 200 in standard version the contact force is 1.5 N. Specials with increased or reduced contact force are available on request with values listed in the table below the illustration.

Dial Thickness Gauge K 200	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	200 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for K 200 – K 400

The Spare Dial Gauges for models K 200, K 300 and K 400 are of the same design. They will be supplied just like all the other Spare Dial Gauges without contact point.

For a surcharge we will supply the Spare Dial Gauge for K 200 - K 400 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for K 200 – K 400	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e



Table of Contact Force

Model	Standard Force	Reduced Force	Increased Force
K 50 with lifting device	0.4 N	—	1.2 N
K 200	1.5 N	0.9 N	2.5 N
K 300	1.5 N	0.9 N	2.5 N
K 400	1.5 N	0.9 N	2.5 N

Variants with push-on rod and additional weights on request.

## Dial Thickness Gauges K 300 and K 400

The Dial Thickness Gauges K 200, K 300 and K 400 have the same form of jaw. Only the depth of jaw is different.

The use of aluminium for the body of the instruments makes them light and easy to handle. A mounting device makes it possible to use them as a table unit.

Dial Thickness Gauge K 300	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	300 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Additional weights for K 200 – K 400

Additional weights are available to increase the contact pressure on Dial Thickness Gauges K 200 to K 400.

These weights can be attached to the shaft at the top of the Dial Gauge.

Please contact us for further details.

Dial Thickness Gauge K 400	
Reading	0.1 mm
Range	30 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	400 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e



Model shown: K 300 special version with additional weights and special contact points Ø 50 mm

We also offer a Dial Thickness Gauge with enlarged frame with jaw depth of 300 mm and extended measuring range of 50 mm or 80 mm. This instrument can be delivered with readings of 0.1 mm resp. 0.01 mm. All variations are furnished with push button and stand. Please request our offers.

## Dial Thickness Gauge K 600/50

The Dial Thickness Gauge K 600/50 possesses a lifting device and thus the contact force is independent of the user.

For the model K 600/50 in standard version the contact force is  $1.1 \text{ N} \pm 20\%$ . Specials with increased or reduced contact force are available on request with values of  $0.7$  resp.  $2.0 \text{ N} \pm 20\%$ .

Dial Thickness Gauge K 600/50	
Reading	0.1 mm
Range	50 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Depth of jaw	600 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for K 600/50

The Spare Dial Gauge for model K 600/50 will be supplied just like all the other Spare Dial Gauges without contact point.

For a surcharge we will supply the Spare Dial Gauge for K 600/50 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for K 600/50	
Reading	0.1 mm
Range	50 mm
Range per revolution	10 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e





## Dial Thickness Gauge J 50

In standard version the Dial Thickness Gauge J 50 will be supplied with contact points form c.

When ordering, please state whether you require another form of contact points than form c. The forms of contact points a, b, d or e are available at the same price. Flat special contact points with special diameters of up to 56 mm Ø are available for a surcharge.

Dial Thickness Gauge J 50	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for J 50

The Spare Dial Gauge for J 50 will be supplied without contact point.

For a surcharge we will supply the Spare Dial Gauge for J 50 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for J 50	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e



Another Dial Thickness Gauge of the same family is J 50/30 (depth of jaw 50 mm, range 30 mm).

## Dial Thickness Gauge J 50

with lifting device

The Dial Thickness Gauge J 50 possesses a lifting device and thus the contact force is independent of the user.

For the model J 50 in standard version the contact force is 1.2 N. Specials with increased or reduced contact force are available on request with values listed in the table below the illustration.

Dial Thickness Gauge J 50 with lifting device	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	DIN 878
hysteresis fu however not checked	
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for J 50

with lifting device

The Spare Dial Gauge for model J 50 with lifting device will be delivered like all other Spare Dial Gauges without lifting device and contact point.

For a surcharge we will supply the Spare Dial Gauge for J 50 with the upper contact point form a, b, c, d or e.

Spare Dial Gauge for J 50 with lifting device	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
hysteresis fu however not checked	
Standard contact point	without
Optional contact points	forms a, b, c, d or e



Table of Contact Force

Model	Standard Force	Reduced Force	Increased Force
J 50 with lifting device	1.2 N	0.6 N	2.0 N
J 50/30 with lifting device	1.0 N	1.2 N	3.0 N
J 100	1.2 N	0.6 N	2.0 N
J 200	2.0 N	1.2 N	3.0 N
J 200/30	2.0 N	1.2 N	3.0 N

Variants with push-on rod and additional weights on request.

## Digital Thickness Gauge JD 50

with lifting device

## Digital Thickness Gauge JD 50 TOP

with lifting device

The large digital display has a good visual perception for easy reading of the measuring result.  
The use of aluminium for the body of the instruments makes them light and easy to handle.

Digital Thickness Gauge JD 50 with lifting device	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .500"
Depth of jaw	50 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm, hysteresis fu not checked
Contact force	0.7 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e

Digital Thickness Gauge JD 50 TOP with lifting device	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .500"
Depth of jaw	50 mm
Power supply	on Lithium battery 3 V
Battery life	3 years
Output	Opto RS 232, USB or Digimatic
Working temperature	+10 °C – +40 °C
Maximum error	20 µm, hysteresis fu not checked
Contact force	0.6 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e



Our models JD 100 and JD 100 TOP have exactly the same technical data, but a jaw depth of 100 mm.

## Digital Thickness Gauge JD 50/25

with lifting device

The use of a frame with large frame height together with a Digital Dial Indicator with 25 mm measuring range and a lifting device results in a Thickness Gauge which combines the advantages of easy handling and large measuring range suitable for various applications. Together with the Stand 2.1670 this converts a portable instrument quickly without complications to a table instrument.

The following functions can be used for all Digital Dial Gauges in connection with our Thickness Gauges:

- Zero setting
- Data transmission
- Selection of measuring direction
- mm/inch selection
- Memory set Hold
- Preset value recall
- Personalising the functions

Digital Thickness Gauge JD 50/25 with lifting device	
Resolution	0.01 mm / .0005"
Range	25 mm / 1"
Depth of jaw	50 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm, hysteresis fu not checked
Contact force	0.8 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Digital Thickness Gauge JD 100/25

with lifting device

Digital Thickness Gauge JD 100/25 with lifting device	
Resolution	0.01 mm / .0005"
Range	25 mm / 1"
Depth of jaw	100 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm, hysteresis fu not checked
Contact force	0.8 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e



Model shown: JD 50/25

Other models of Digital Thickness Gauges of the same family:

- **Digital Thickness Gauge FD 50/25**  
resolution 0.001 mm / .00005"  
range 25 mm / 1"  
depth of jaw 50 mm
- **Digital Thickness Gauge FD 100/25**  
resolution 0.001 mm / .00005"  
range 25 mm / 1"  
depth of jaw 100 mm

## Dial Thickness Gauge J 100

## Dial Thickness Gauge J 200

Dial Thickness Gauges J 100 and J 200 differ only by their jaw depth and by the kind of lifting device. On model J 100 the latter is positioned on top of the Dial Gauge. On the Dial Thickness Gauge J 200 the lifting lever is attached to a pin through the measuring spindle.

Dial Thickness Gauge J 100	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	100 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Contact force	1.2 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e

Dial Thickness Gauge J 200	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	200 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Contact force	2.0 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e



The **Dial Thickness Gauge J 200/30** is supplied with the same jaw as model J 200. The Dial Gauge has however a measuring range of 30 mm and a second concentric hand. This concentric hand allows easy and safe reading of the Dial Gauge.

Spare Dial Gauge for J 100	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e

Spare Dial Gauge for J 200	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	without
Optional contact points	forms a, b, c, d or e

## Dial Thickness Gauge F 50

with lifting device

High resolution while offering a relative large measuring range distinguishes this Dial Thickness Gauge.

In standard version the Dial Thickness Gauge F 50 will be supplied with contact points form c. When ordering, please state whether you require another form of contact points than form c. The forms of contact points a, b, d or e are available at the same price.

Dial Thickness Gauge F 50 with lifting device	
Reading	0.001 mm
Range	5 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Accuracy according to	manufacturing standard 0.0500.9.0001, hysteresis fu however not checked
Contact force	1.7 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e

## Spare Dial Gauge for F 50

with lifting device

Spare Dial Gauges for the model F 50 with lifting device will be supplied like all the other Spare Dial Gauges without lifting device and without contact point.

Delivery of a Spare Dial Gauge for F 50 with the upper contact point form a, b, c, d or e at a surcharge.

Spare Dial Gauge for F 50 with lifting device	
Reading	0.001 mm
Range	5 mm
Range per revolution	0.2 mm
Bezel-Ø	58 mm
Stem-Ø	8 h 6
Accuracy according to	manufacturing standard 0.0500.9.0001, hysteresis fu however not checked
Contact force	1.7 N ± 20%
Standard contact point	without
Optional contact points	forms a, b, c, d or e





## Digital Thickness Gauge FD 50

with lifting device

## Digital Thickness Gauge FD 200/25

with lifting device

The large digital display has a good visual perception for easy reading of the measuring result. While the model FD 50 together with stand 2.1670 can be used as table model, the model FD 200/25 with reinforced frame is supplied with support for use as table model.

The use of aluminium for the robust body of the instruments makes them light and easy to handle.

Digital Thickness Gauge FD 50 with lifting device	
Resolution	0.001 mm / .00005"
Range	12.5 mm / .500"
Depth of jaw	50 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	5 µm, hysteresis fu not checked
Contact force	0.7 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e

Digital Thickness Gauge FD 200/25 with lifting device	
Resolution	0.001 mm / .00005"
Range	25 mm / 1"
Depth of jaw	200 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	5 µm, hysteresis fu not checked
Contact force	1.8 N ± 20%
Standard contact point	form c
Optional contact points	forms a, b, d or e



Spare Dial Gauges are available for all Digital Thickness Gauges. They will be delivered without contact point and without lifting device. Contact points forms a, b, c, d and e are available on request.

For all Digital Thickness Gauges except for models JD 50 TOP, FD 50 TOP and JD 100 TOP the data connection cable DCPRMD 232, illustrated on page 132, can be used as suitable accessory.



## SPARE DIAL GAUGES FOR DIGITAL THICKNESS GAUGES

Spare Dial Gauges are available for all Digital Thickness Gauges. They will be supplied without contact point and without lifting device.

For Digital Thickness Gauges the data cables illustrated below are available at an extra charge.

Spare Gauges for Digital Thickness Gauges				
Spare Dial Gauge for	Resolution	Range	extension for contact points form a and b (not included in the scope of delivery)	Data cable
JD 50	0.01 mm	12.5 mm	3.2236-0	DCPRMD 232 / DCPRMD USB DCMV 232, DCMV USB or DCMV DIGIMATIC
JD 50 TOP	0.01 mm	12.5 mm	3.2236-0	
JD 100 TOP	0.01 mm	12.5 mm	3.2236-0	
JD 100	0.01 mm	12.5 mm	3.2236-0	DCPRMD 232 / DCPRMD USB
JD 50/25	0.01 mm	25 mm	3.2236-1	DCPRMD 232 / DCPRMD USB
JD 100/25	0.01 mm	25 mm	3.2236-1	DCPRMD 232 / DCPRMD USB
JD 200	0.01 mm	12.5 mm	3.2236	DCPRMD 232 / DCPRMD USB
JD 300	0.01 mm	12.5 mm	3.2236	DCPRMD 232 / DCPRMD USB
JD 200/25	0.01 mm	25 mm	3.2236	DCPRMD 232 / DCPRMD USB
JD 50 W	0.01 mm	12.5 mm	–	DCPRMD 232 / DCPRMD USB
FD 50	0.001 mm	12.5 mm	3.2236-0	DCPRMD 232 / DCPRMD USB
FD 50 TOP	0.001 mm	12.5 mm	3.2236-0	DCMV 232, DCMV USB or DCMV DIGIMATIC
FD 50/25	0.001 mm	25 mm	3.2236-1	DCPRMD 232 / DCPRMD USB
FD 100/25	0.001 mm	25 mm	3.2236-1	DCPRMD 232 / DCPRMD USB
FD 200/25	0.001 mm	25 mm	3.2236	DCPRMD 232 / DCPRMD USB

### Data cable DCPRMD 232

In standard version 3 m long, maximum length 15 m.  
SUB-D jack 9 – pin / F.



### Data cable DCMV 232

In standard version 2 m long.  
SUB-D jack 9 – pin.



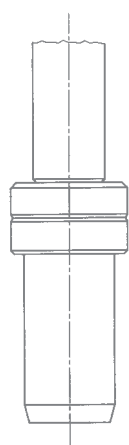
## Contact points

### for Pocket Dial Thickness Gauges

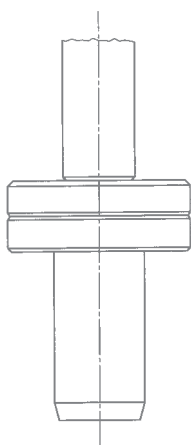
Pocket Dial Thickness Gauges are used for measuring the thickness of a very wide range of materials such as leather, paperboard, paper, felt, rubber, glass, sheet, metal, films, plywood and plastics. The shape of the contact points should be adapted to the material being measured. If other contact points than the standard contact points are required then this is to be stated in the order. (Example: J 45 with spherical contact points).

Standard contact points 6.35 mm Ø flat will be supplied unless otherwise stated on the order. The other three anvils shown below are available on request. The type of contact point does not affect the price of the Dial Thickness Gauge. Please note that the contact points are not interchangeable.

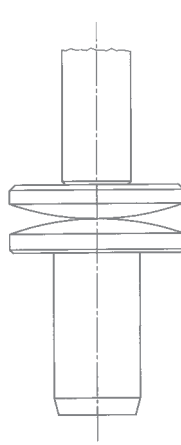
The Thickness Gauges K 15, K 15/2, J 15 and J 45 with contact points 10 mm Ø, ground down at the rear, are available at a surcharge. In this case the instrument is placed flat down on the table and is thus best suited for batch measurements of small components.



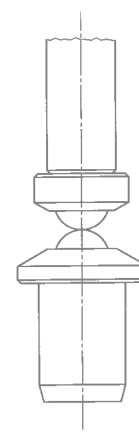
Standard contact point  
6.35 mm Ø flat



Optional contact point  
10 mm Ø flat



Optional contact point  
convex



Optional contact point  
spherical

## Pocket Dial Thickness Gauge K 15

## Pocket Dial Thickness Gauge K 15/2

The Pocket Dial Thickness Gauges K 15 and K 15/2 are supplied with flat contact points 6.35 mm Ø if no other form of contact points is ordered. When ordering, please state whether you require another form of contact points than 6.35 mm Ø flat. The optional contact points 10 mm Ø flat, convex or spherical are supplied at the same price. As the contact points are pressed in into the frame they are not individually exchangeable.

On request the Pocket Dial Thickness Gauges K 15 and K 15/2 can be supplied with a spindle blocking screw. The instruments can easily be set to zero by turning the knurled bezel.

Pocket Dial Thickness Gauge K 15	
Reading	0.1 mm
Range	10 mm
Range per revolution	10 mm
Depth of jaw	15 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, convex or spherical

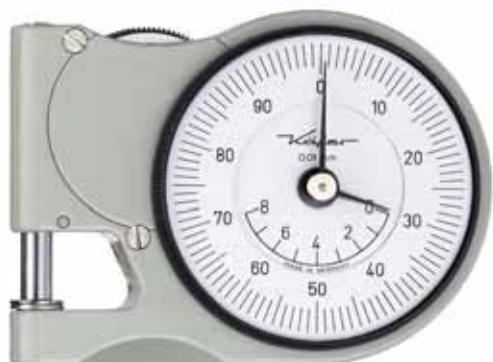
Pocket Dial Thickness Gauge K 15/2	
Reading	0.1 mm
Range	20 mm
Range per revolution	10 mm
Depth of jaw	15 mm
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, convex or spherical



## Pocket Dial Thickness Gauge J 12

The Pocket Dial Thickness Gauge J 12 is light and handy. Solidly made, it has a wide application for measuring accurately within its measuring range of 8 mm.

Pocket Dial Thickness Gauge J 12	
Reading	0.01 mm
Range	8 mm
Range per revolution	1 mm
Depth of jaw	12 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact point	spherical



## Pocket Dial Thickness Gauge J 15

The Pocket Dial Thickness Gauge J 15 distinguishes itself distinctly by its up to date and ergonomical design.

The Pocket Dial Thickness Gauge J 15 is equipped with plastic insulating plates. It is supplied in a convenient box with transparent lid.

The Pocket Dial Thickness Gauge J 45 is of similar design except for the jaw depth of 45 mm.

Pocket Dial Thickness Gauge J 15	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Depth of jaw	18 mm
Accuracy according to	DIN 878
	hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, convex or spherical



The contact points are in contact when the Pocket Dial Thickness Gauges J 12 and J 15 are not in use. The serrated lifting wheel opens them for the insertion of the component. The size can be easily read off the scale. The instruments can be zeroed by using the knurled adjusting bezel.

Standard contact points 6.35 mm Ø will be supplied unless otherwise stated on the order. The optional contact points are available on request. The type of the contact point does not affect the price of the Pocket Dial Thickness Gauges. Please note that the contact points are not interchangeable.

A special version of the model J 15 for checking of drill core diameters up to max. 4 mm is equipped with contact points made of tungsten carbide according to drawing 791030/3. Please request our offers.

## Dial Thickness Gauge J 50 R

This model has side discs at the lower roller for guiding the thread. It is therefore suited for measuring the thickness of wires and threads especially in continuous motion.

Dial Thickness Gauge J 50 R with side discs	
Reading	0.01 mm
Range	5 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Standard contact point	rollers with side discs
Width of the rollers	8.7 mm
Ø of the rollers	8.4 mm



Model shown: J 50 R without side discs

## Dial Thickness Gauge J 50 R

without side discs

This model has no side discs at the lower roller. It is therefore suited for the measurement of paper, foil, metal and sheet.

Dial Thickness Gauge J 50 R without side discs	
Reading	0.01 mm
Range	5 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	50 mm
Standard contact point	rollers without side discs
Width of the rollers	8.7 mm
Ø of the rollers	8.4 mm

Thickness Gauges with roller contact points are available in many variants:

- **Dial Thickness Gauge K 50 R**  
reading 0.1 mm, range 10 mm
- **Dial Thickness Gauge J 50/3 R**  
reading 0.01 mm, range 20 mm
- **Dial Thickness Gauge K 100 R**  
reading 0.1 mm, range 10 mm  
depth of jaw 100 mm
- **Dial Thickness Gauge K 200 R**  
reading 0.1 mm, range 10 mm  
depth of jaw 200 mm
- **Dial Thickness Gauge J 200 R**  
reading 0.01 mm, range 10 mm  
depth of jaw 200 mm
- **Dial Thickness Gauge F 50 R**  
reading 0.001 mm, range 5 mm  
depth of jaw 50 mm
- **Digital Thickness Gauge JD 50 R**  
resolution 0.01 mm / .0005"  
range 12.5 mm / .500"  
depth of jaw 50 mm
- **Digital Thickness Gauge JD 100 R**  
resolution 0.01 mm / .0005"  
range 12.5 mm / .500"  
depth of jaw 100 mm
- **Digital Thickness Gauge FD 50 R**  
resolution 0.001 mm / .00005"  
range 12.5 mm / .500"  
depth of jaw 50 mm

Please request our offers.

## Wall Thickness Gauge JD 50 W

with digital reading

## Wall Thickness Gauge J 50 W

with analogue reading

These Thickness Gauges allow accurate and fast measurement of the thickness of tube walls. They are equipped with contact points 6 mm Ø which have at their end a collar with a radius of 1 mm. This enables it to check tubes which still have a burr from parting.

A ground contact point pin of 6 mm Ø is included.

Wall Thickness Gauge JD 50 W with digital reading	
Resolution	0.01 mm / .0005"
Range	12.5 mm / .500"
Depth of jaw	50 mm
Power supply	on Lithium battery 3 V
Battery life	8000 h
Output	RS 232 or USB
Working temperature	+5 °C – +40 °C
Maximum error	20 µm

Wall Thickness Gauge J 50 W with analogue reading	
Reading	0.01 mm
Range	10 mm
Range per revolution	1 mm
Depth of jaw	50 mm
Bezel-Ø	58 mm
Accuracy according to	DIN 878
hysteresis fu however not checked	



Model shown: J 50 W



## Foil Dial Thickness Gauge F 1000/30

1 pointer revolution = 0.2 mm

Foil Thickness Gauge F 1000/30 is mainly used to measure the thickness of thick foils. It has a higher permissible deviation span than the models shown on page 139.

Its pointer revolution of 0.2 mm instead of 0.1 mm minimizes the impact of differences in temperature or other environmental influences. Therefore there is less need to set the hand to 0 by turning the plexi glass cover compared to the more accurate and more sensitive models F 1101/30 and F 1101/30-0.1.

The contact force is approximately 2.2 N. On request this instrument can be supplied at an extra charge with a lower contact force of 0.7 N or with a higher contact force of 3 N.

### Foil Dial Thickness Gauge F 1000/30

Reading	0.001 mm
Range	1 mm
Depth of jaw	30 mm
Range per revolution	0.2 mm
Dial reading	0-100 / 0-100
Plexi glass	glare free
Bezel-Ø	58 mm
Accuracy according to	manufacturing standard 0.0500.9.0001, hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, upper contact point convex r 15 or r 40, lower contact point 6.35 mm Ø flat lower contact point convex r 15 spherical



The frame has the required rigidity, the insulation of the handle prevents transfer of heat from the hand of the user to the sensitive mechanical parts of the Dial Gauge.



## Foil Dial Thickness Gauges F 1101/30 and F 1101/30-0.1

with extra accurate movement

Foil Dial Thickness Gauge F 1101/30	
Reading	0.001 mm
Range	1 mm
Range per revolution	0.1 mm
Dial reading	0-100
Plexi glass	glare free
Bezel-Ø	58 mm
Accuracy according to	manufacturing standard 0.0500.9.0010, hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, upper contact point convex r 15 or r 40, lower contact point 6.35 mm Ø flat lower contact point convex r 15 spherical

Foil Dial Thickness Gauge F 1101/30-0.1	
Reading	0.001 mm
Range	0.1 mm
Range per revolution	0.1 mm
Dial reading	0-100
Plexi glass	glare free
Bezel-Ø	58 mm
Maximum error	1.5 µm
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, upper contact point convex r 15 or r 40, lower contact point 6.35 mm Ø flat lower contact point convex r 15 spherical



Model shown: F 1101/30

These handy instruments are used exclusively to measure the thickness of thin foils. The frame has the required rigidity, the insulation of the handle prevents transfer of heat from the hand of the user to the sensitive mechanical parts of the Dial Gauge.

Model F 1101/30-0.1 is the most accurate Foil Thickness Gauge in our range. Its range is limited to one revolution or 0.1 mm.

The contact force is approximately 1.5 N. On request these instruments can be supplied at an extra charge with a lower contact force of 0.7 N.

## Digital Foil Thickness Gauges FD 1000/30-3

Digital Foil Thickness Gauge FD 1000/30-3 is mainly used to measure the thickness of foils.

The frame has the required rigidity, the insulation of the handle prevents transfer of heat from the hand of the user to the sensitive mechanical parts of this Digital Foil Thickness Gauge.

The digital readout makes the reading of the measurement very easy. The measured value is clearly indicated on the display of the Thickness Gauge.

The contact force is 2 N. On request the instrument can be supplied with a lower contact force of 0.7 N.

### Digital Foil Thickness Gauge FD 1000/30-3

Resolution	0.001 mm / .00005"
Range	3 mm / .120"
Depth of jaw	30 mm
Digital display LCD, height of digits	11 mm
Battery life	8000 h
Output	RS 232 or USB
Maximum error	3 µm
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, upper contact point convex r 15 or r 40, lower contact point 6.35 mm Ø flat lower contact point convex r 15 spherical



## Fleece Dial Thickness Gauge 9073-2

to DIN EN ISO 9073/2 – edition 1997-2

This Dial Thickness Gauge is used exclusively to measure the thickness of normal fleece to DIN EN ISO 9073/2 (part 5.1). It is equipped with special contact points and has a special contact force to meet DIN EN ISO 9073/2 requirements.

The concentric millimetre pointer allows easy and safe reading of the Dial Thickness Gauge.

Fleece Dial Thickness Gauge 9073-2	
Reading	0.01 mm
Range	28 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Depth of jaw	200 mm
Accuracy according to	manufacturing standard 1.0200.9.0014 hysteresis fu however not checked
Lower contact point	108 mm dia. flat
Upper contact point	56.5 mm dia. flat



In addition Fleece Dial Thickness Gauge to DIN EN ISO 5084 – edition 1996 can also be supplied. The technical data is the same as above, but it has an upper contact point diameter of 50 mm and a lower contact point diameter of 108 mm. This Thickness Gauge is supplied with an additional weight of 185 gram, which has to be mounted at its top in order to achieve the stipulated measuring pressure. Please request a quotation.

## Corrugation Dial Thickness Gauge J 50/3 WP

to EN 494

This handy Dial Thickness Gauge is used exclusively to measure the thickness of fibre - cement profiled sheet and other corrugated plates or irons. It is equipped with special contact points which have a camber of 2 mm and a width of 10 mm.

The concentric millimetre pointer allows easy and safe reading of the Dial Thickness Gauge.

### Corrugation Dial Thickness Gauge J 50/3 WP to EN 494

Reading	0.01 mm
Range	20 mm
Range per revolution	1 mm
Bezel-Ø	58 mm
Accuracy according to	manufacturing standard 1.0200.9.0014, hysteresis fu however not checked
Standard contact point	radius 2 mm



In addition other purpose made Dial Thickness Gauges i.e. for leather or Pocket Dial Thickness Gauges for gauging precious stones are available on request.

## Inch Reading Thickness Gauges

Considering frame execution and contact points, Inch Reading Dial Thickness Gauges conform to the metric models. This also applies to the M 3 thread of the Dial Gauges which is the same as in the metric models of Thickness Gauges. The contact points are interchangeable between metric and inch models.

Inch Reading Dial Thickness Gauges differ from the models illustrated in the catalogue for metric reading

only by the scale division in inch and the scale marking.

Thickness Gauges bearing the additional 'D' in their designation possess a digital indicating instrument.

The display can be selected to be either metric or inch and therefore these instruments are listed in the table of metric models, too.

Technical data for Inch Reading Thickness Gauges

Model	Reading inch	Range inch	Depth of jaw inch	Lifting device	Contact points standard	Contact points available on request
KZ 15	.005	.400	.600	no	6.35 mm Ø flat	} 10 mm Ø flat, convex or spherical
KZ 15/2	.005	.800	.600	no	6.35 mm Ø flat	
JZ 12	.001	.300	.500	yes	6.35 mm Ø flat	spherical
JZ 15	.001	.400	.700	yes	6.35 mm Ø flat	} 10 mm Ø flat, convex or spherical
JZ 45	.001	.400	1.800	yes	6.35 mm Ø flat	
JZ 50	.001	.400	2.000	no	c	a, b, d or e
JZ 50 with lifting device	.001	.400	2.000	yes	c	a, b, d or e
JD 50 with lifting device	.0005	.500	2.000	yes	c	a, b, d or e
JZ 50 R	.001	.200	2.000	yes	rollers	
JZ 50 R without side discs	.001	.200	2.000	yes	rollers without side discs	
JD 50 W	.0005	.500	2.000	yes	pin with collar for pipe walls	
JZ 100	.001	.400	4.000	yes	c	a, b, d or e
JD 100	.0005	.500	4.000	yes	c	a, b, d or e
JZ 200	.001	.400	8.000	yes	c	a, b, d or e
JD 200	.0005	.500	8.000	yes	c	a, b, d or e
JD 200/25	.0005	1.000	8.000	yes	c	a, b, d or e
FZ 1101/30	.00005	.040	1.200	yes	6.35 mm Ø flat	convex R 15 or R 40, flat 10 mm Ø, spherical
FD 50 with lifting device	.00005	.500	2.000	yes	c	a, b, d or e
FD 50/25	.00005	1.000	2.000	yes	c	a, b, d or e
FD 100/25	.00005	1.000	4.000	yes	c	a, b, d or e
FD 200/25	.00005	1.000	8.000	yes	c	a, b, d or e

The contact points listed in the column 'standard' will be mounted unless the order calls for specials. Dial Thickness Gauges can be supplied with contact points listed in the column 'available on request' without extra costs. Schematic diagrams of the contact points style a, b, c, d and e can be found on page 117.

## Pocket Dial Thickness Gauge KZ 15

The Pocket Dial Thickness Gauge KZ 15 is supplied with flat contact points 6.35 mm Ø if no other form of contact points is ordered. When ordering, please state whether you require another form of contact points than 6.35 mm Ø flat.

The model KZ 15/2 differs from the model KZ 15 only by the to .800" extended measuring range.

Pocket Dial Thickness Gauge KZ 15	
Reading	.005"
Range	.400"
Range per revolution	.400"
Depth of jaw	.600"
Accuracy according to	manufacturing standard 0.0500.9.0004, hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, convex or spherical



## Pocket Dial Thickness Gauge JZ 15

The Pocket Dial Thickness Gauge JZ 15 distinguishes itself distinctly by its up to date and ergonomic design.

The Pocket Dial Thickness Gauge JZ 15 is equipped with plastic insulating plates. It is supplied in a convenient box with transparent lid.

The Pocket Dial Thickness Gauge JZ 45 is of similar design except for the jaw depth of 45 mm.

Pocket Dial Thickness Gauge JZ 15	
Reading	.001"
Range	.400"
Range per revolution	.100"
Depth of jaw	.700"
Accuracy according to	DIN 878 hysteresis fu however not checked
Standard contact point	6.35 mm Ø flat
Optional contact points	10 mm Ø flat, convex or spherical



At rest the contact points on models KZ 15 and KZ 15/2 are open. Pushing the button on top of the instrument brings them together.

The contact points are in contact when the Pocket Dial Thickness Gauges JZ 15 and JZ 45 are not in use. The serrated lifting wheel opens them for the insertion of the component. The size can be easily read off the scale. The instruments can be zeroed by using the knurled adjusting bezel.

Standard contact points 6.35 mm Ø will be supplied unless otherwise stated on the order. Optional contact points are available on request. The type of the contact point does not affect the price of the Pocket Dial Thickness Gauges. Please note that the contact points are not interchangeable.



















## Description of icon specifications

### Standard fittings

	Knurled top screw
	Lifting cap
	Safety cap
	Metal bezel
	Plastic bezel
	Jewelled
	Shockproof
	End stop damped
	Casing from aluminium
	Casing from brass
	Casing from plastic
	Casing from zinc

### Special fittings

	Plexi glass disc
	Mineral glass disc
	Anti-clockwise dials
	Balanced outer dials
	Metal bezel
	Plastic bezel
	Metal back
	Fixing screw for the bezel
	High measuring force
	Low measuring force
	Reverse spring traction
	Extended stem

# Precision Dial Gauges



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